

**High Performance Multifunctional Inverters** 

# FRENIC-MEGA Series



#### FUJI INVERTERS

With the flexibility and functionality to support a wide range of applications on all types of mechanical equipment, the FRENIC-MEGA takes core capability, responsiveness, environmental awareness, and easy maintenance to the next level.



# The performance, reaching the peak in the industry

FRENIC-MEGA is a high performance, multifunctional inverter
Fuji Electric has developed by gathering the best of its technologies.
With our own state-of-the-art technology, the control performance has evolved to a new dimension.

FRENIC-MEGA has been developed to use with a variety of equipment by improving the basic performance, satisfying the requirements for various applications, achieving easy maintenance, and enhancing the resistance to the environmental impacts.

FRENIC-MEGA, the inverter with the highest performance in the industry, is about to redefine the common sense of general-purpose inverters. Now, it is ready to answer your needs.



#### **FUJI INVERTERS**

With the flexibility and functionality to support a wide range of applications on all types of mechanical equipment, the FRENIC-MEGA takes core capability, responsiveness, environmental awareness, and easy maintenance to the next level.

Two types of keypads are available for FRENIC-MEGA: the multi-function keypad and the keypad with USB port. You can select and use the keypad that meets your application needs.



FRENIC-MEGA + Multi-function keypad



FRENIC-MEGA + Keypad with USB port

## **High Performance Multifunctional Inverters** ENIC-MEGA Series Maximum Engineering for Global Advantage

## **Improved control performance**

- I Applicable control methods: PG vector control, sensorless vector control, dynamic torque vector control, and V/f control
- II Improved performance of current response and speed response (vector control)
- III Improved durability in overload operation

HD (High duty) spec: 200% for 3 sec / 150% for 1 min

: For general industry applications

MD (Middle duty) spec: 150% for 1 min

: For constant torque applications

LD (Low duty) spec: 120% for 1 min

For fans and pumps applications



- I Keypad with a USB connector(option)
- II A multi-function keypad(option)
- **Ⅲ** Maintenance warning signal output
- IV Use of parts of a longer life cycle (Designed life: 10 years)

(Main circuit capacitor, electrolytic capacitor, cooling fan)



## Various applications

I Various functions that accommodate a wide range of applications

Example: Detection of braking transistor breakage, improved reliability of brake signals, and operation at a specified ratio

Il Expanded capacity of the brake circuit built-in model

(Standard-equipped for 22kW or smaller models)

**■ Various network support** (PROFIBUS DP, DeviceNet, CC-Link, Ethernet, PROFINET, etc.)

#### Environmental adaptation

- I Great model variation meeting customers' needs
  - -Basic type
  - -EMC filter built-in type
- **II Compliance with RoHS Directives**
- III Improved resistance to the environmental impact



- Use the contents of this catalog only for selecting product types and models. When using a product, read the Instruction Manual beforehand to use the product correctly.
   Products introduced in this catalog have not been designed or manufactured for such applications in a system or equipment that will affect human bodies or lives. Customers, who want to use the products introduced in this catalog for special systems or devices such as for atomic-energy control, aerospace use, medical use, and traffic control, are requested to consult the Fuji's Sales Division. Customers are requested to prepare safety measures when they apply the products introduced in this catalog to such systems or facilities that will affect human lives or cause severe damage to property if the products become faulty.



## Best vector control for the general-purpose inverter in the class

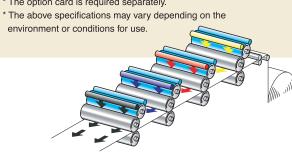
#### Ideal for highly accurate control such as positioning

#### **PG** vector control

Effective in providing highly accurate control for applications such as printing press

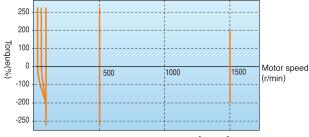
Speed control range: 1:1500 Speed response: 100Hz Speed control accuracy: ±0.01% Current response: 500Hz Torque accuracy: ±10%

\* The option card is required separately.



#### Fuji's original dynamic torque vector control has further evolved.

Besides the dynamic torque vector control, the inverter is equipped with the motor constant tuning for compensating even a voltage error of the main circuit devices and the magnetic flux observer of a new system. This realizes a high starting torque of 200% even at a low-speed rotation of 0.3Hz.



#### Example torque characteristics [5.5kW]

## Improved durability in overload operation

The inverter performs short-time acceleration and deceleration with the maximum capacity by extending the time specification of overload current ratings compared with our previous models. This improves the operation efficiency of the equipment such as cutting machine or conveyance

Overload durability: 200% for 3 sec and 150% for 1 min.

The standard model is available in two specifications concerning the operation load.

Classification	Overload current rating	Major use
HD (High duty) spec	200% for 3 sec, 150% for 1 min	Operation under heavy load
MD (Middle duty) spec	150% for 1 min	Operation under constant torque load
LD (Low duty) spec	120% for 1 min	Operation under light load

#### Expanded capacity for the braking circuit built-in type

A braking circuit is built in the 22kW or smaller models as standard. These inverters are applicable to the machine that uses regenerative load such as a vertical conveyance

(The 7.5kW or smaller models also incorporate a braking resistor.)

\* The inverters with built-in braking circuit are available on request for 30kW to 160kW models in 400V series.

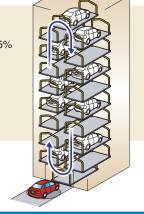
#### Maximizing the performance of a general-purpose motor

#### Speed sensor-less vector control

Useful for the application that requires a high starting torque, such as the gondola type

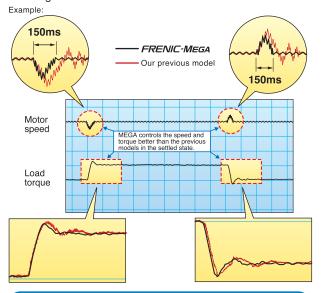
Speed control range: 1:200 Speed response: 20Hz Speed control accuracy: ±0.5% Current response: 500Hz Torque accuracy: ±10%

multi-level car parking tower



#### Improved reaction to the fluctuation of impact load

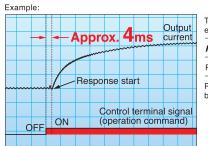
When a remarkable load fluctuation occurs, the inverter provides the torque response in the class-top level. It controls the flux to minimize the fluctuation in the motor speed while suppressing the vibration. This function is best suited for the equipment that requires stable speed such as a cutting machine.



#### Quicker response to the operation commands

The terminal response to the operation commands has had an established reputation. FRENIC-MEGA has further shortened this response time, achieving the industry-top response time.

This function is effective in shortening the tact time per cycle and effective for use in the process including frequent repetitions.



Terminal response time example per command

FRENIC-MEGA : Androx. 4ms

Previous model

Response time shortened by approx. 2 ms





## Accommodating various applications

#### Convenient function for operations at the specified speed

## The pulse train input function is equipped as standard.

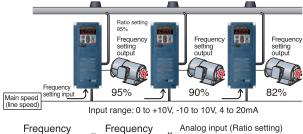
It is possible to issue the speed command with the pulse train input (single-phase pulse and a sign of command value) from the pulse generator, etc.

(Maximum pulse input frequency: 100kHz)



#### **Ratio operation**

The ratio operation is the function particularly convenient for adjusting two or more conveyance systems. The ratio of the main axis speed to the two or more trailing axes can be set as a frequency command. On the machine that handles load variation such as a conveyance machine, the conveyance speed can be adjusted easily.



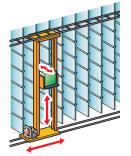
## setting output = setting input × 100%

Thorough protection of the braking circuit

The inverter protects the braking resistor by monitoring the braking transistor operation. The inverter outputs a dedicated signal for the detection of the braking transistor failure. A circuit for shutting off the input power supply must be provided outside of the inverter. When this signal is output, the power is shut off; thus protecting the braking circuit.

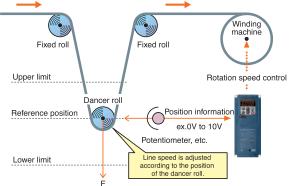
#### Optimum function for preventing an object from slipping down

The reliability of the brake signal was increased for uses such as vertical conveyance. Conventionally, the current value and the frequency have been monitored when the brake signal is output. By adding a torque value to these two values, the brake timing can be adjusted more easily.



#### Dancer control function optimum for winding control

The PID value, calculated by comparing the target value and the feedback value, is added to or subtracted from the reference speed. Since the PID calculator gain (in proportional range) can be set to a low value, the inverter can be applied to the automatic control system that requires quick response such as a speed controller.



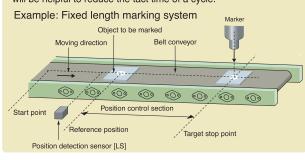
#### More functions are available to meet various requirements

(1) Analog inputs: voltage input through 2 terminals with polarity, current input through 1 terminal (2) Slow flowrate level stop function (Pressurized operation is possible before slow flowrate operation stop.) (3) Non-linear V/f pattern at 3 points (4) Dummy failure output function (5) Selection of 4 motors (6) S-shape accel./decel. range setting (7) Detecting disconnection of the PID feedback

#### **MEGA World Keeps Expanding**

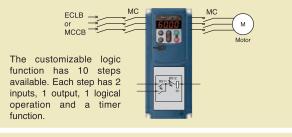
#### PG option card for positioning control

This control function is best suited for the application that requires highly accurate positioning such as that of the conveyance machine. By combined use of the position control loop (APR) and PG vector control, the position control accuracy has been remarkably improved. Shortened positioning time by this function will be helpful to reduce the tact time of a cycle.



#### The customizable logic function is adopted in the inverter body.

Logic input/output can be easily created by parameter setting. This makes it possible to simplify the peripheral circuits.



#### Introducing servo lock function (PG option card).

This function holds the current position of the motor shaft when motor is stopped under vector control with speed sensor. This function is useful when torque is applied externally or holding torque is required during the stop time.



## Wide model variation meeting the customer needs

#### Wide model variation

#### 1. Basic type

Suitable for the equipment that uses a peripheral device to suppress noise or harmonics.

#### 2. EMC filter built-in type

By adopting built-in filter, this type is compliant with European EMC standard EN 61800-3:2004/A1:2012 category C3 (second environment).

\* Use of EMC filter will increase the leakage current.

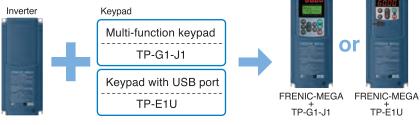




## T

## **Supports for simple maintenance**

You can select the keypad suitable for your application, which improves usability.



#### Multi-function keypad Type: OPC-G1-J1 (Option)

#### **Features**

- Back-lighted LCD with higher view-ability
- A large 7-segment LED with 5-digit display
- Quick setup data item can be added/deleted.
- Remote/local switch key has been newly added.
- Max. 3 sets of data can be copied.
- Display languages:
  - ·TP-G1-J1: English, German, French, Spanish, Italian and Japanese

# 6000 RVN

## Keypad with USB port Type: TP-E1U (Option)

●The built-in USB port allows use of a personal computer loader for easy information control!

Improved working efficiency in the manufacturing site

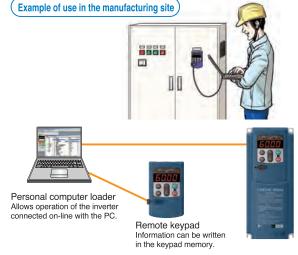
A variety of data about the inverter body can be saved in the keypad memory, allowing you to check the information in any place.



#### **Features**

- The keypad can be directly connected to the computer through a commercial USB cable (Mini B) without using a converter. The computer can be connected on-line with the inverter.
- 2. With the personal computer loader, the inverter can support the following functions (1) to (5).
  - (1) Editing, comparing, and copying the function code data
  - (2) Operation monitor, and real-time trace
  - (3) Trouble history (indicating the latest four troubles)
  - (4) Maintenance information
  - (5) Historical trace

- Data can be transferred from the USB port of the keypad directly to the computer (personal computer loader) in the manufacturing site.
- Periodical collection of life information can be carried out efficiently.
- The real-time tracing function permits the operator to check the equipment for abnormality.







## **Network building**

#### Connection with the network with the option card

#### **ON** sale

■ DeviceNet ■ CC-Link ■ PROFIBUS-DP

■CANopen ■T-Link ■SX-bus

■Ethernet TCP/IP ■PROFINET

#### **Advanced network function**

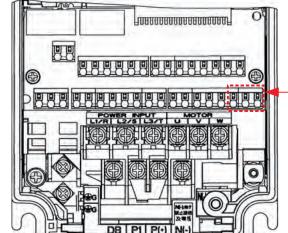
#### RS-485 communications is possible as a standard function (terminal base).

Besides the port (RJ-45 connector) shared with the keypad, additional RS-485 port is provided as a standard function. Since the interface is connected through terminals, multi-drop connection can be made easily.

function. Since the interface is connected through terminals, multi-drop connection can be made easily.

RJ-45 connector

RS-485 terminal enabling multi-drop connection





USB terminal

## Prolonged service life and improved life judgment function

## Designed life 10 years

For the various consumable parts inside the inverter, their designed lives have been extended to 10 years, which also extended the equipment maintenance cycles.

Consumable part	Designed life
Main circuit capacitor	10 years
Electrolytic capacitor on PCB	10 years
Cooling fan	10 years

## The conditions used for the calculation of the parts lives are:

an ambient air temperature of 40°C and under the load rate of 100% (HD spec) or 80% (LD spec)

\* The design lives are the calculated values and not the guaranteed ones.

#### Full support of life warnings

The inverter is equipped with the functions for facilitating the maintenance of the equipment

Item	Purpose
Cumulative inverter run time (h)	Displays the total run time of the inverter.
Number of inverter startups	Displays the number of times the inverter has started the equipment.  Example of use: This data indicates the time to replace the equipment parts (such as a timing belt) operating under the normal load.
Equipment maintenance warning Cumulative run time (h) Number of startups	By inputting the signal for operation with the commercial power supply, the time without the inverter operation time can also be measured. This makes it possible to manage the total run time of the equipment and the number of startups. Such data is usable for preparing the maintenance schedule.
Display of inverter life warning	The displayed contents include: main circuit capacitor capacity, total run time of the cooling fan (with ON/OFF compensation), total run time of the electrolytic capacitor on the printed circuit board, and total run time of the inverter.



#### Consideration for environment

#### Enhanced resistance to the environmental impacts

Resistance to the environmental impact has been enhanced compared with the conventional inverter.

- (1) Enhanced durability of the cooling fan operated under the environmental impact
- (2) Adoption of copper bars plated with nickel or tin

In MEGA, resistance to the environmental impact has been increased compared with the conventional model (FRENIC5000 G11S/P11S). However, examine the use of the inverter carefully according to the environment in the following cases:

- a. Environment is subject to sulfide gas (at tire manufacturer, paper manufacturer, sewage disposer, or part of the process in textile industry).
- Environment is subject to conductive dust or foreign materials (in metalworking, operation using extruding machine or printing machine, waste disposal).
- Others: The inverter is used in the environment of which specification exceeds the specified range.

If you are examining use of the inverter under the above conditions, consult the Fuji's Sales Division regarding the models with enhanced durability.

#### **Compliance with RoHS Directives**

MEGA complies with European regulations that limit the use of specific hazardous substances (RoHS) as a standard. This inverter is environment-friendly as the use of the following six hazardous substances is restricted.

<Six hazardous substances>

Lead, mercury, cadmium, hexavalent chromium, polybrominated biphenyl (PBB), and polybrominated biphenyl

\* Except the parts of some inverter models

#### <About RoHS>

The Directive 2002/96/EC, promulgated by the European Parliament and European Council, limits the use of specific hazardous substances included in electrical and electronic devices.

#### **Protection against micro surge**

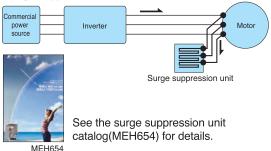
#### Surge suppression unit (optional)

If the motor drive cable between the inverter and the motor is long, a very short surge voltage (micro surge) is generated at the motor connection ends. This surge voltage causes deterioration of the motor, dielectric breakdown, or increase in noise. The surge suppression unit suppresses this surge voltage.

- (1) The surge voltage can be significantly suppressed simply by connecting the surge suppression unit to the motor.
- (2)Since no additional work is required, it can be easily mounted on the existing equipment.
- (3)The unit is applicable to the motors regardless of their capacity.
- (4)The unit requires no power source and no maintenance.
- (5)There are two models available depending on the cable length between the inverter and the motor: 50m and 100m
- (6)Compliant with environmental standard and safety standard (Compliant with RoHS Directives, and application to UL standard pending).



Surge suppression unit structure





## Global compatibility

Application to the world standards



Wide voltage range

Applicable to 480V and 240V power supplies as standard



## Function Safety

#### **OSTO** safety function

FRENIC-MEGA is equipped with STO functional safety function as a standard. Therefore output circuit magnetic contactors are not required for safe stop implementation (EN1/EN2 inputs).

#### Compliant with the following standards:

EN ISO 13849-1: 2008 + AC:2009, Cat.3 / PL d IEC/EN 60204-1: 2006/A1:2009 Stop category 0 IEC/EN 61508-1 to -7: 1998/2000 SIL2 IEC/EN 61800-5-2: 2007 SIL2 (Safety feature: STO) IEC/EN 62061: 2005 SIL2

FRENIC MEGA

## **Model Variations**

#### **Model list**

HD : High Duty spec 200% for 3 sec, 150% for 1min MD : Medium Duty spec 150% for 1min LD : Low Duty spec 120% for 1 min

Standard	Basic type		EMC filter built-in type	
applied motor	3-phase 400 V series	3-phase 200 V series	3-phase 400 V series	3-phase 200 V series
(kW)	HD spec (150%) MD spec (150%) LD spec (150%)	HD spec (150%) LD spec (120%)	HD spec (150%) MD spec (150%) LD spec (120%)	HD spec (150%) LD spec (120%)
0.4	FRN0.4G1S-4A	FRN0.4G1S-2A	FRN0.4G1E-4A	FRN0.4G1E-2A
0.75	FRN0.75G1S-4A	FRN0.75G1S-2A	FRN0.75G1E-4A	FRN0.75G1E-2A
1.5	FRN1.5G1S-4A	FRN1.5G1S-2A	FRN1.5G1E-4A	FRN1.5G1E-2A
2.2	FRN2.2G1S-4A	FRN2.2G1S-2A	FRN2.2G1E-4A	FRN2.2G1E-2A
3.7	FRN3.7G1S-4A	FRN3.7G1S-2A	FRN3.7G1E-4A	FRN3.7G1E-2A
5.5	FRN5.5G1S-4A	FRN5.5G1S-2A	FRN5.5G1E-4A	FRN5.5G1E-2A
7.5	FRN7.5G1S-4A FRN5.5G1S	-4A FRN7.5G1S-2A FRN5.5G1S-2A	FRN7.5G1E-4A FRN5.5G1E-4A	FRN7.5G1E-2A FRN5.5G1E-2A
11	FRN11G1S-4A FRN7.5G1S	-4A FRN11G1S-2A FRN7.5G1S-2A	FRN11G1E-4A FRN7.5G1E-4A	FRN11G1E-2A FRN7.5G1E-2A
15	FRN15G1S-4A FRN11G1S	4A FRN15G1S-2A FRN11G1S-2A	FRN15G1E-4A FRN11G1E-4A	FRN15G1E-2A FRN11G1E-2A
18.5	FRN18.5G1S-4A FRN15G1S	4A FRN18.5G1S-2A FRN15G1S-2A	FRN18.5G1E-4A FRN15G1E-4A	FRN18.5G1E-2A FRN15G1E-2A
22	FRN22G1S-4A FRN18.5G1	S-4A FRN22G1S-2A FRN18.5G1S-2A	FRN22G1E-4A FRN18.5G1E-4A	FRN22G1E-2A FRN18.5G1E-2A
30	FRN30G1S-4A FRN22G1S	-4A FRN30G1S-2A FRN22G1S-2A	FRN30G1E-4A FRN22G1E-4A	FRN30G1E-2A FRN22G1E-2A
37	FRN37G1S-4A FRN30G1S		FRN37G1E-4A FRN30G1E-4A	FRN37G1E-2A FRN30G1E-2A
45	FRN45G1S-4A FRN37G1S		FRN45G1E-4A FRN37G1E-4A	FRN45G1E-2A FRN37G1E-2A
55	(FRN55G1S-4A) (FRN45G1S		FRN55G1E-4A FRN45G1E-4A	FRN55G1E-2A FRN45G1E-2A
75	FRN75G1S-4A FRN55G1S		FRN75G1E-4A FRN55G1E-4A	FRN75G1E-2A FRN55G1E-2A
90	FRN90G1S-4A FRN75G1S		FRN90G1E-4A FRN75G1E-4A	FRN90G1E-2A FRN75G1E-2A
(110)	FRN110G1S-4A FRN90G1S-4A FRN90G1S		FRN110G1E-4A FRN90G1E-4A FRN90G1E-4A	FRN90G1E-2A
(132)	FRN132G1S-4A FRN110G1S-4A FRN110G1S		FRN132G1E-4A) - FRN110G1E-4A - FRN110G1E-4A	
(160)	FRN160G1S-4A) FRN132G1S-4A) FRN132G1S		FRN160G1E-4A) FRN132G1E-4A FRN132G1E-4A	
200	FRN200G1S-4A FRN160G1S-4A FRN160G1S		FRN200G1E-4A) FRN160G1E-4A FRN160G1E-4A	
(220)	(FRN220G1S-4A) (FRN200G1S-4A) (FRN200G1S	-4A)	FRN220G1E-4A FRN200G1E-4A FRN200G1E-4A	
(250) (280)	FRN220G1S-4A FRN220G1S-4A FRN220G1S-4A	140	FRN220G1E-4A FRN220G1E-4A FRN220G1E-4A	
(315)	- (FRN315G1S-4A) - (FRN280G1S-4A)	-4A)	FRN315G1E-4A) (FRN280G1E-4A)	
355	(FRN355G1S-4A) (FRN315G1S-4A) (FRN280G1S	44	FRN355G1E-4A) FRN315G1E-4A) FRN280G1E-4A	
400	FRN400G1S-4A) FRN355G1S-4A FRN315G1S		FRN400G1E-4A) FRN355G1E-4A FRN315G1E-4A	
450	FRN355G1		FRN355G1E-4A	
500	FRN500G1S-4A) (FRN400G1S-4A) (FRN400G1S		FRN500G1E-4A) (FRN400G1E-4A) (FRN400G1E-4A)	
630	FRN630G1S-4A FRN400G1S-4A FRN500G1S		FRN630G1E-4A FRN500G1E-4A FRN500G1E-4A	
710	FRN630G15		FRN630G1E-4A	
(110)	THIN030GTS	-47	rnivosuGTE-4A	

#### How to read the inverter model



0.4.	0
Code	Series name
FRN	FRENIC series
Code	Applicable motor rating
0.4	0.4kW
0.75	0.75kW
S	S
500	500kW
560	560kW
630	630kW
Code	Applicable range
G	High performance, multifunctional type
	riigii portormanoo, mataranana typo

<sup>\*</sup>The keypad is not included as standard equipment for inverters. Please select and use either (1) multi-function keypad (TP-G1-J1) or (2) remote control keypad (TP-E1U) as option. \*The DC reactor is not included as standard equipment for inverters. Please select and use the optional DC reactor listed on page 44 in this catalog.



The contents of this catalog are provided to help you select the product model that is best for you. Before the actual use, be sure to read the User's Manual thoroughly for proper operations.

## **Keypad Operations**

#### **Keypad switches and functions**

#### **ED** LED monitor

4-digit, 7-segment LED monitor

The following data is displayed in each operation mode.

Run mode

: Operation information (output frequency, output current, output voltage, etc.) When a minor trouble occurs, the monitor shows a minor trouble warning L-AL

■Program mode

: Menu, function code, function

code data, etc.

: Alarm code indicating the cause ■Alarm mode that triggered the protection

#### Program/Reset key

Used to change the operation mode.

■Run mode : Press the key to switch the

program mode.

Press the key to switch the run ■Program mode

mode. ■Alarm mode : After solving the problem, press

this key to turn off the alarm and switch to the run mode.

## Function/Data key

Use this key for the following operations.

Run mode : Press the key to switch the

operation status information to be displayed (output frequency, output current and output voltage). When a minor trouble warning is displayed, holding down this key resets the alarm and switches back

to Running mode.

■Program mode : Press the key to display the function

code or establish data.

■Alarm mode : Press the key to display the detailed

alarm information.

#### **Keypad control LED**

This LED is on when the Nev on the keypad is enabled and can issue an operation command. In the program mode or alarm mode, however, no operation is possible even if this LED is lit.



## USB port

Enables connection of the inverter with the PC using USB cable. The inverter side connector is of the mini B-type.

#### x10 LED

If the data to be displayed exceeds 9999, the x10 LED lights, indicating that the actual data is ten times the displayed data.

the actual value is  $1,234 \times 10 = 12,340$ .

#### Unit LED (3 places)

r/min □kW ■Hz  $\Box A$ 

Combination of the three LEDs shows the unit used when the operating condition is monitored in the run mode.

#### PRG. MODE

When the programming mode is selected, the right and left LEDs are on.eft LEDs are on.

 $\Box A$ 

#### **RUN LED**

This LED is on during operation with FWD/REV signal or with communication operation command.



Starts the motor operation.



Stops the motor operation.



#### Up/Down key

Used to select the setting items displayed on the LED monitor or change the function mode

#### ■ Monitor display and key operation The keypad modes are classified into the following 3 modes.

	Operation	on mode	Programn	ning mode	Runnin	g mode				
Mc	nitor, keys		STOP	RUN	STOP	RUN	Alarm mode			
	8.8.8.8	Function	Displays the function	code and data.	Displays the output frequency, speed, power consumption, ou	set frequency, loaded motor tput current, and output voltage.	Displays the alarm description and alarm history.			
		Display	Lighting		Blinking	Lighting	Blinking/Lighting			
		Function	Indicates that the pro-	gram mode is selected.	Displays the units of freque power consumption, and representations are supplied to the properties of		None			
Monitor	PRG. MODE    Frimin   Immin     Hz   A   kW	Display	PRG. MO   romin    Tru   ■Hz    A		display  PRG. MODE  Current  Current  Hz  A   kw on (	Speed PRG_MODE TOWN I T	OFF			
	KEYPAD	Function		Operation select	ion (keypad operation/ter	minal operation) is displa	yed.			
	CONTROL	Display			Lit in keypad operation	on mode				
		Function	Indicates absence of operation commands	Indicates presence of operation commands.	Indicates absence of operation commands.	Indicates presence of operation commands.	Indicates that the operation is trip-stopped.			
	RUN	Display	RUN unlit	RUN lit	RUN unlit	RUN lit	If an alarm occurs during operation, the lamp is unlit during keypad operation and lit during terminal block operation.			
	PRG		Switches to running n	node	Switches to programming	mode.	Releases the trip and			
	RESET	Function	Digit shift (cursor mov	rement) in data setting			switches to stop mode or running mode.			
2	FUNC DATA	Function	Determines the functi updates data.	ines the function code, stores and Switches the LED monitor display.						
Keys		Function	Increases/decreases and data.	the function code	Increases/decreases the f and other settings.	requency, motor speed	Displays the alarm history.			
	RUN	Function	Invalid		Starts running (switches to running mode (RUN)).	Invalid	Invalid			
	STOP	Function	Invalid	Deceleration stop (switches to programming mode (STOP)).	Invalid	Deceleration stop (switches to running mode (STOP)).	Invalid			

## **Inverter Support Loader**

#### Full-fledged maintenance with the FRENIC loader

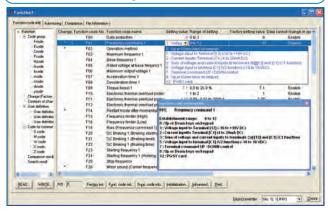
- ■Editing, comparing and copying the function code data
- Operation monitor, real-time historical trace, trouble monitor, and multi-monitor
- ■Test run, motor auto tuning

- ■Operation of WindowsXP and Windows7 is guaranteed.
- ■The real-time trace function monitors the inverter operating conditions with the waveforms in the multichannel graph format, and the results can be stored in a data file. The stored data can be used for motion analysis etc.

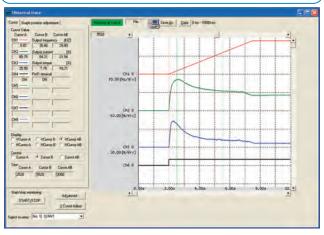
#### \* The loader software can be downloaded for free from FUJI's website.

FE URL(http://www.fujielectric.com/)→Products & Solutions→Drives & Inverters→AC Drives(Low voltage)→Downloads→FRENIC-MEGA

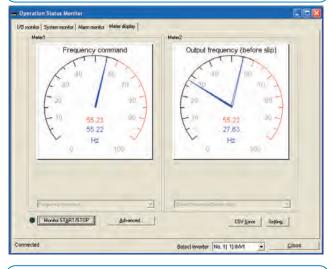
#### **Function code list editing**



#### **Historical trace**



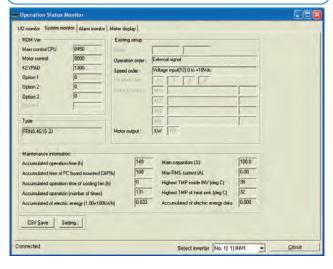
#### **Operation monitor**



#### Test run screen



#### Maintenance information



## **Standard Specifications (Basic type)**

## Three-phase 400V series

#### (0.4 to 55kW) HD (High Duty) spec for heavy load

	Item								Specif	ications							
Тур	e (FRNUUG1S-4A)		0.4	0.75	1.5	2.2	3.7	5.5	7.5	11	15	18.5	22	30	37	45	55
Nor	ninal applied motor [kW] (**	1)	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11	15	18.5	22	30	37	45	55
<u>0</u>	Rated capacity [kVA] (*2)		1.1	1.9	2.8	4.1	6.8	10	14	18	24	29	34	45	57	69	85
ratings	Rated voltage [V] (*3)		Three-p	hase 38	0 to 480V	(with AV	R)										
t ra	Rated Current [A]		1.5	2.5	4	5.5	9	13.5	18.5	24.5	32	39	45	60	75	91	112
Output	Overload capability		150% f	or 1min, 2	200% for	3.0s											
Õ	Rated frequency [Hz]		50, 60H	łz													
	Main circuit power Phases, voltage, frequenc	y	Three-p	ohase 38	0 to 480V	, 50/60H	Z										
SbL	Auxiliary control power inp Phases, voltage, frequence		-		Single-	ohase 38	0 to 480\	/, 50/60H	Z								
Input ratings	Auxiliary power input for fa Phases, voltage, frequence		_	-													
트	Voltage, frequency variation	ons	Voltage	:(10 to -1	5% (Volta	age unba	lance:2%	or less (	*6)) Freq	uency:+5	to -5%						
	Rated current [A] (*7)	with DCR	0.85	1.6	3.0	4.5	7.5	10.6	14.4	21.1	28.8	35.5	42.2	57.0	68.5	83.2	102
	rialed current [A] ( 7)	without DCR	1.7	3.1	5.9	8.2	13.0	17.3	23.2	33	43.8	52.3	60.6	77.9	94.3	114	140
	Required power supply capacity [kVA	] (*8) with DCR	0.6	1.2	2.1	3.2	5.2	7.4	10	15	20	25	30	40	48	58	71
	Torque [%] (*9)		150	1%			100%				20	%			10 to	15%	
	Braking transistor							Built-in						_			
	Min. ohmic value $[\Omega]$		20	00	16	60	96	64	48	32	24	10	6		_	_	
Braking	Torque [%]		180		180		180%	180%	180%	180%	180%	180	)%				
Bris	Built-in braking resistance		720Ω	470Ω		160Ω		80	Ω					-			
	_	Braking time[s]				5s								-			
		%ED	5	3	5	3	2	3	2				-	-			
	DC injection braking		_		cy:0.0 to	60.0Hz, E	Braking tir	ne: 0.0 to	30.0s, E	raking le	vel:0 to 1	00%					
DC	reactor (DCR) (*10)		Optiona														
App	licable safety standards			,	lo.14, EN to -7: 19:							N 60204- )5	1: 2006//	A1:2009,			
Enc	losure (IEC60529)				closed to									IP00 op	en type.	UL open	tvpe
Coc	ling method		Natural	cooling		Fan co	oling	, ,							,   0 0 1		71
Wei	ght/Mass [kg]		1.7	2	2.6	2.7	3	6.5	6.5	5.8	9.5	9.5	10	25	26	31	33

#### (75 to 630kW) HD (High Duty) spec for heavy load

	Item								Specifi	ications							
Тур	oe (FRN□□□G1S-4A)		75	90	110	132	160	200	220	280	315	355	400	500	630		
Nor	minal applied motor [kW] (*1)		75	90	110	132	160	200	220	280	315	355	400	500	630		
S	Rated capacity [kVA] (*2)		114	134	160	192	231	287	316	396	445	495	563	731	891		
l til	Rated voltage [V] (*3)		Three-p	hase 38	0 to 480V	(with AV	R)										
l t	Rated Current [A]		150	176	210	253	304	377	415	520	585	650	740	960	1170		
Output ratings	Overload capability		150% f	or 1min, 2	200% for	3.0s											
0	Rated frequency [Hz]		50, 60Hz														
	Main circuit power Phases, voltage, frequency		Three-phase 380 to 480V, 50Hz Three-phase 380 to 480V, 60Hz														
gg	Auxiliary control power input Phases, voltage, frequency		Single-phase 380 to 480V, 50/60Hz														
Input ratings	Auxiliary power input for fan Phases, voltage, frequency (*5	5)			0 to 440\ 0 to 480\												
直	Voltage, frequency variations		Voltage	:+10 to -	15% (Volt	age unba	lance:2%	or less	(*6)) Freq	uency:+5	to -5%						
	Rated current [A] (*7)	with DCR	138	164	210	238	286	357	390	500	559	628	705	881	1115		
	nated current [A] ( 1)	without DCR	_	_	_	_	_	_	_	_	_	_	_	_	_		
	Required power supply capacity [kVA] (*8)	with DCR	96	114	140	165	199	248	271	347	388	436	489	611	773		
	Torque [%] (*9)		10 to 1	5%													
ا ق	Braking transistor		_														
Braking	Min. ohmic value [Ω]		_														
ã	Torque [%]																
	DC injection braking		Starting	frequen	cy:0.0 to 6	60.0Hz, E	Braking tir	ne: 0.0 to	30.0s, B	raking le	vel:0 to 1	00%					
DC	reactor (DCR) (*10)		Optiona	ıl													
Арр	olicable safety standards (*11)		UL508C, C22.2No.14, EN50178:1997 EN ISO 13849-1: 2008 + AC:2009, IEC/EN 60204-1: 2006/A1:2009, IEC/EN 61508-1 to -7: 1998/2000, IEC/EN 61800-5-2: 2007, IEC/EN 62061: 2005														
Enc	closure (IEC60529)		IP00, UL open type														
Cod	oling method		Fan coo	ling													
We	ight/Mass [kg]		42	62	64	103	103	144	144								

<sup>(\*1)</sup> Fuji's 4-pole standard motor
(\*2) Rated capacity is calculated by assuming the output rated voltage as 220V for three-phase 200V series and 440V for three-phase 400V series.

<sup>(\*2)</sup> Rated capacity is calculated by assuming the output rated voltage as 220V for three-phase 200V series and 440V for irrree-phase 400V series.

(\*3) Output voltage cannot exceed the power supply voltage.

(\*5) The auxiliary power input is used as an AC fan power input when combining the unit such as high power factor PWM converter with power regenerative function. (Generally not used.)

(\*6) Interphase voltage unbalance ratio(%) = (max. voltage [V] - min. voltage [V])/3-phase average voltage [V]X67(See IEC61800-3.) Use the DC reactor (ACR: optional) when used with 2 to 3 % of unbalance ratio.

(\*7) The value is calculated on assumption that the inverter is connected with a power supply capacity of 500kVA (or 10 times the inverter capacity if the inverter capacity exceeds 50kVA) and %X is 5%.

(\*8) Obtained when a DC reactor (DCR) is used.

(\*9) Average braking torque obtained by use of a motor. (Varies with the efficiency of the motor.)

(\*10) A DC reactor (DCR) is an option. However, Inverters with a capacity of 75kW(HD spec) or above, 55kW(LD spec) or above, require a DCR to be connected. Be sure to connect it to those inverters.

(\*11)FRN160,200,220,355 and 400G1 □ -4A can not apply to the C22.2 No.14.

## Three-phase 400V series

#### (90 to 400 kW) MD mode designed for middle duty load applications

	Item							Specifi	cations							
Тур	oe (FRN□□□G1S-4A)	90	110	132	160	200	220	280	315	355	400					
No	minal applied motor [kW] (*1)	110	132	160	200	250	250	315	355	400	450					
sbi	Rated capacity [kVA] (*2)	160	192	231	287	356	356	445	495	563	640					
Output ratings	Rated voltage [V] (*3)	Three-p	hase 380	o to 480 \	/ (with A\	/R function	on)									
that	Rated current [A]	210	253	304	377	468	468	585	650	740	840					
õ	Overload capability	150% for 1 min														
Input ratings	Voltage, frequency	Three-phase 380 to 440 V, 50 Hz Three-phase 380 to 480 V, 60 Hz														
l ‡	Voltage, frequency variations	Voltage	: +10 to -	15% (Inte	erphase v	oltage ur	nbalance:	2% or le	ss) (*6), F	requenc	y: +5 to -	5%				
트	Required capacity with DCR [kVA] (*8)		165	199	248	271	308	388	436	489	547					
Braking	Torque [%] (*9)	10 to 15 %														
Ba	Braking transistor	-														
EM	C filter	Compliant with EMC Directives, Emission and Immunity: Category C3 (2nd Env.) (EN61800-3:2004)														
DC	reactor (DCR) (*10)	Optiona	al													
Λ	alicable cofety standards (*11)	UL5080	C, C22.2	No.14, E	N50178:	1997 EN	ISO 1384	19-1: 200	8 + AC:20	009, IEC/	EN 6020	4-1: 2006	/A1:2009	9,		
App	Applicable safety standards (*11)		61508-1	to -7: 19	98/2000,	IEC/EN	61800-5-2	2: 2007, I	EC/EN 62	2061: 200	)5					
End	Enclosure (IEC60529)		L open ty	<sub>′</sub> ре												
Cod	Cooling method		oling													
We	ight/Mass [kg]	62	64	103	103	144	144									

<sup>(\*1)</sup> Fuji 4-pole standard motor

(\*2) Rated capacity is calculated by assuming the output rated voltage as 220V for 200V series and 440V for 400V series.

(\*3) Output voltage cannot exceed the power supply voltage.

(\*6) Voltage unbalance[%] = (Max. voltage [V] - Min. voltage [V])/Three-phase average voltage [V]X67(See | EC61800-3.) If this value is 2 to 3 %, use an optional AC reactor (ACR).

(\*8) Required when a DC reactor (DCR) is used.

(\*9) Average braking torque obtained by use of a motor. (Varies with the efficiency of the motor.)

(\*10) A DC reactor (DCR) is an option. However, inverters with a capacity of 75 kW or above require a DCR to be connected. Be sure to connect it to those inverters.

(\*11)FRN160,200,220,355 and 400G1 — 4A can not apply to the C22.2 No.14.

## **Standard Specifications (Basic type)**

## Three-phase 400V series

#### (5.5 to 55kW) LD (Low Duty) spec for light load

	Item           Type (FRN□□G1S-4A)         -         -         -         -									Specif	ications							
Тур	e (FRNUUG1S-4A)			_	_	-	-	_	5.5	7.5	11	15	18.5	22	30	37	45	55
No	minal applied motor [kW] (*	1)		_	_	_	_	_	7.5	11	15	18.5	22	30	37	45	55	75
v	Rated capacity [kVA] (*2)			_	_	_	_	1	12	17	22	28	33	45	57	69	85	114
ting	Rated voltage [V] (*3)								Three-	ohase 38	0 to 480\	(with AV	(R)					
Output ratings	Rated Current [A]			_	_	_	_	_	16.5	23	30.5	37	45	60	75	91	112	150
l tb	Overload capability									or 1min								
ō	Rated frequency [Hz]																	
	Main circuit power Phases, voltage, frequen	су				-			Three-	phase 38	0 to 480\	/, 50/60H	z					
sbu	Auxiliary control power in Phases, voltage, frequen					-			Single	phase 38	30 to 480'	V, 50/60 <b>⊢</b>	lz					
Input ratings	Auxiliary power input for the Phases, voltage, frequent		5)			_			_									
=	Voltage, frequency variati							Voltag	e:+10 to	15% (Vo	tage unb	alance:2°	% or less	(*6)) Fre	quency:+	5 to -5%		
	Rated current [A] (*7)	with DCR					_	14.4	21.1	28.8	35.5	42.2	57.0	68.5	83.2	102	138	
	riated current [A] ( 7)		without DCR			_	_	_	23.2	33.0	43.8	52.3	60.6	77.9	94.3	114	140	_
	Required power supply capacity [kVA	] (*8) [	with DCR			_	_	_	10	15	20	25	30	40	48	58	71	96
	Torque [%] (*9)			_					70	)%			5%			7 to	12%	
	Braking transistor										Bui <b>l</b> t-						_	
p	Min. ohmic value [Ω]					_			64	48	32	24	16	16			_	
Braking	Torque [%]								130%	120% Ω	130%	140%	150%	130%				
ā	Built-in braking resistance		in a dina a f-1						3.7s	3.4s								
	H	%ED	ing time[s]						2.2	1.4								
	DC injection braking	70 ⊑ L	,						Starting frequency:0.0 to 60.0Hz, Braking time: 0.0 to 30.0s, Braking level:0 to 80%									
DC	reactor (DCR) (*10)				_			Optional										
									UL508C, C22.2No.14, EN50178:1997 EN ISO 13849-1: 2008 + AC:2009, IEC/EN 60204-1: 2006/A1:2009								/A1:2009,	
App	olicable safety standards					_			IEC/EN 61508-1 to -7: 1998/2000, IEC/EN 61800-5-2: 2007, IEC/EN 62061: 2005									
End	closure (IEC60529)					_			IP20 (IEC60529) closed type, UL open type (UL 50) IP00 open type, UL open type									type
Cod	oling method					_			Fan cooling									
We	/eight/Mass [kg]								6.5	6.5	5.8	9.5	9.5	10	25	26	31	33

#### (75 to 630kW) LD (Low Duty) spec for light load

	Item								Specif	ications							
Тур	pe (FRN□□□G1S-4A)		75	90	110	132	160	200	220	280	315	355	400	500	630		
Nor	minal applied motor [kW] (*1)		90	110	132	160	200	220	280	355	400	450	500	630	710		
(0	Rated capacity [kVA] (*2)		134	160	192	231	287	316	396	495	563	640	731	891	1044		
Output ratings	Rated voltage [V] (*3)		Three-p	hase 38	0 to 480V	(with AV	/R)					•					
t ra	Rated Current [A]		176	210	253	304	377	415	520	650	740	840	960	1170	1370		
ltpu	Overload capability		120% f	or 1min													
Õ	Rated frequency [Hz]		50, 60H	Ηz													
	Main circuit power Phases, voltage, frequency		Three-phase 380 to 440V/50Hz Three-phase 380 to 480V/60Hz														
sbi	Auxiliary control power input Phases, voltage, frequency		Single-	Single-phase 380 to 440V, 50/60Hz													
Input ratings	Auxiliary power input for fan Phases, voltage, frequency (*:	5)			0 to 440\ 0 to 480\												
1 =	Voltage, frequency variations		Voltage	:+10 to -	15% (Volt	age unba	lance:2%	or less	(*6)) Freq	uency:+5	to -5%						
	Rated current [A] (*7)	with DCR	164	210	238	286	357	390	500	628	705	789	881	1115	1256		
	nated current [A] ( 7)	without DCR	_	_	_	_	_		_	_	_	_	_	_	_		
	Required power supply capacity [kVA] (*8)	with DCR	114	140	165	199	248	271	347	436	489	547	611	773	871		
	Torque [%] (*9)		7 to 12	!%													
g g	Braking transistor		_														
Braking	Min. ohmic value [Ω]		_														
ā	Torque [%]																
	DC injection braking			•	cy:0.0 to 6	60.0Hz, E	Braking tir	ne: 0.0 to	30.0s, B	raking le	/e <b>l</b> :0 to 8	0%					
DC	reactor (DCR) (*10)		Optiona														
App	olicable safety standards (*11)		UL508C, C22.2No.14, EN50178:1997 EN ISO 13849-1: 2008 + AC:2009, IEC/EN 60204-1: 2006/A1:2009, IEC/EN 61508-1 to -7: 1998/2000, IEC/EN 61800-5-2: 2007, IEC/EN 62061: 2005														
Enc	losure (IEC60529)		IP00 open type, UL open type														
Cod	oling method		Fan coo	ling													
We	ight/Mass [kg]	•	42	62	64	103	103	144	144								

<sup>(\*1)</sup> Fuji's 4-pole standard motor

(\*2) Rated capacity is calculated by assuming the output rated voltage as 220V for three-phase 200V series and 440V for three-phase 400V series.

(\*3) Output voltage cannot exceed the power supply voltage.

(\*5) The auxiliary power input is used as an AC fan power input when combining the unit such as high power factor PWM converter with power regenerative function. (Generally not used.)

(\*6) Interphase voltage unbalance ratio(\*6) = (max. voltage [V] - min. voltage [V])/3-phase average voltage [V]X67(See IEC61800-3.) Use the DC reactor (ACR: optional) when used with 2 to 3 % of unbalance ratio.

(\*7) The value is calculated on assumption that the inverter is connected with a power supply capacity of 500kVA (or 10 times the inverter capacity exceeds 50kVA) and %X is 5%.

(\*8) Obtained when a DC reactor (DCR) is used.

(\*9) Average braking torque obtained by use of a motor. (Varies with the efficiency of the motor.)

(\*10) A DC reactor (DCR) is an option. However, Inverters with a capacity of 75kW(HD spec) or above, 55kW(LD spec) or above, require a DCR to be connected. Be sure to connect it to those inverters.

(\*11)FRN160,200,220,355 and 400G1□-4A can not apply to the C22.2 No.14.



#### Three-phase 200V series

#### HD (High Duty) spec for heavy load

	Item									Specifi	cations								
Тур	oe (FRN□□□G1S-2A)		0.4	0.75	1.5	2.2	3.7	5.5	7.5	11	15	18.5	22	30	37	45	55	75	90
Nor	ninal applied motor [kW] (	<b>*</b> 1)	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11	15	18.5	22	30	37	45	55	75	90
S	Rated capacity [kVA] (*2		1.1	1.9	3.0	4.2	6.8	10	14	18	24	28	34	45	55	68	81	107	131
ratings	Rated voltage [V] (*3)		Three	-phase 2	200 to 24	40V (wit	n AVR)							Three	-phase 2	200 to 23	30V (with	n AVR)	
t ra	Rated Current [A]		3	5	8	11	18	27	37	49	63	76	90	119	146	180	215	283	346
Output	Overload capability		150%	for 1mir	, 200%	for 3.0s													
ō	Rated frequency [Hz]		50, 60	0, 60Hz															
	Main circuit power Phases, voltage, frequer	су	Three												200 to 2 200 to 2				
sbı	Auxiliary control power in Phases, voltage, frequer			_	Single	-phase	200 to 2	40V, 50/	60Hz					Single	e-phase	200 to 2	30V, 50	/60Hz	
Input ratings	Auxiliary power input for Phases, voltage, frequer														e-phase e-phase				
<u>=</u>	Voltage, frequency variation	Voltag	e:+10 to	-15% (	Voltage	unbalan	ce:2% o	r less (*	6)) Frequ	uency:+	5 to -5%			•					
	Rated current [A] (*7)	with DCR	1.6	3.2	6.1	8.9	15	21.1	28.8	42.2	57.6	71.0	84.4	114	138	167	203	282	334
	nated current [A] ( 7)	without DCR	3.1	5.3	9.5	13.2	22.2	31.5	42.7	60.7	80.1	97.0	112	151	185	225	270	_	_
	Required power supply capacity [kV	A] (*8) with DCR	0.6	1.2	2.2	3.1	5.2	7.4	10	15	20	25	30	40	48	58	71	98	116
	Torque [%] (*9)		15	0%			100%				20	1%				10 to	15%		
	Braking transistor			Built-in Built-in							_								
	Min. ohmic value [Ω]		10	100 40 24 16 12 8 6						4	1				_				
Braking	Torque [%]		180		18		180%	180%	180%	180%	180%	180	0%						
Bra	Built-in braking resistance		10	0Ω		40Ω		20	Ω										
		Braking time[s]				5s													
		%ED	5	3	5	3	2	3	2										
	DC injection braking		_	<u> </u>	ncy:0.0	to 60.0l	Iz, Brak	ing time	: 0.0 to 3	30.0s, Br	aking le	vel:0 to	100%						
DC	reactor (DCR) (*10)		Option																
Арр	licable safety standards									1: 2008 -				04-1: 20	06/A1:2	009,			
Fnc	losure (IEC60529)		IEC/EN 61508-1 to -7: 1998/2000, IEC/EN 61800-5-2: 2007, IEC/EN 62061: 2005   IP20 (IEC60529) closed type, UL open type (UL 50)   IP00 open type, UL open type																
	oling method		Natural cooling Fan cooling																
_	ight/Mass [kg]		1.7	2	2.8	3	3	6.5	6.5	5.8	9.5	9.5	10	25	32	42	43		
. , ,	grib Maco [ng]		1.7		2.0		J 3	0.0	0.0	0.0	0.0	0.0	10	20	J-2	-72	-10		

#### LD (Low Duty) spec for light load

	Item									Specifi	cations	3							
Тур	e (FRN G1S-2A)		_	_	_	_	_	5.5	7.5	11	15	18.5	22	30	37	45	55	75	90
Nor	ninal applied motor [kW] (*1		-	_	_	_	_	7.5	11	15	18.5	22	30	37	45	55	75	90	110
	Rated capacity [kVA] (*2)		-	-	_	-	_	11	16	20	25	30	43	55	68	81	107	131	158
ngs	Rated voltage [V] (*3)							Three	-phase	200 to 2	40V (wit	h AVR)		Three	-phase 2	200 to 2	30V (wit	n AVR)	
Output ratings	Rated Current [A] (*4)		-	_	-	_	_	31.8 (29)	46.2 (42)	59.4 (55)	74.8 (68)	88 (80)	115 (107)	146	180	215	283	346	415
Out	Overload capability				_			120%	for 1mir										-
	Rated frequency [Hz]				_			50, 60	Hz										
	Main circuit power Phases, voltage, frequency				-			Three	-phase 2	200 to 24	IOV, 50/6	60Hz			e-phase e-phase				
sbı	Auxiliary control power inp Phases, voltage, frequency				-			Single	-phase	200 to 24	40V, 50/	60Hz		Single	e-phase	200 to 2	230V, 50	/60Hz	
Input ratings	Auxiliary power input for fa Phases, voltage, frequency				-						-						200 to 2 200 to 2		
ü	Voltage, frequency variatio	าร			-			Voltag	e:+10 to	-15% (\	/oltage	unbalan	ce:2% o	r less (*	6)) Frequ	uency:+	5 to -5%		
	Rated current [A] (*7)	with DCR	-	-	-	-	-	28.8	42.2	57.6	71.0	84.4	114	138	167	203	282	334	410
	hateu current [A] ( 7)	without DCR	_	_	-	-	_	42.7	60.7	80.1	97.0	112	151	185	225	270	-	_	_
	Required power supply capacity [kVA]	*8) with DCR	_	_	-	_	_	10	15	20	25	30	40	48	58	71	98	116	143
	Torque [%] (*9)							70	1%			5%				7 to	12%		
	Braking transistor				_					Built-							_		
D	Min. ohmic value [Ω]				_			16	12	8	6	4	4				_		
Braking	Torque [%]							130%	120%	130%	140%	150%	130%						
Brig	Built-in braking resistance							_	0Ω										
	<u> </u>	raking time[s]						3.7s	3.4s										
	DC injection braking	ED			_			2.2	1.4		21.000			_	00.0.		101	000/	
DC	, ,							_	<u> </u>	ency:0.0	J to 60.0	Hz, Bra	King time	e: 0.0 to	30.0s, E	sraking i	evei:0 to	80%	
DC	reactor (DCR) (*10)							Optio		No.14, El	JE0170-1	007 EN 19	20 12040	1: 2002	. AC-2000	IEC/EN	60204 1	2006/44	-2000
App	licable safety standards				-					1 to -7: 19								2006/AT	.2009,
	losure (IEC60529)				-			IP20 (I	IEC60529	) closed ty	pe, UL op	en type(Ul	_ 50)	IP00 o	pen type	, UL op	en type		
	oling method							_	cooling										
Wei	ight/Mass [kg]				_			6.5	6.5	5.8	9.5	9.5	10	25	32	42	43		

<sup>(\*1)</sup> Fuji's 4-pole standard motor

<sup>(\*1)</sup> Fuji's 4-pole standard motor
(\*2) Rated capacity is calculated by assuming the output rated voltage as 220V for three-phase 200V series and 440V for three-phase 400V series.
(\*3) Output voltage cannot exceed the power supply voltage.
(\*4) When using the inverter in the ambient temperature of 40°C or over and with carrier frequency at 3kHz or higher, adjust the current under continuous running to be the value in () or lower by controlling the load.
(\*5) The auxiliary power input is used as an AC fan power input when combining the unit such as high power factor PWM converter with power regenerative function. (Generally not used.)
(\*6) Interphase voltage unbalance ratio(%) = (max. voltage [V] - min. voltage [V])/3-phase average voltage [V]X67(See [EC61800-3.)] Use the DC reactor (ACR: optional) when used with 2 to 3 % of unbalance ratio.
(\*7) The value is calculated on assumption that the inverter is connected with a power supply capacity of 500kVA (or 10 times the inverter capacity if the inverter capacity exceeds 50kVA) and %X is 5%.
(\*8) Obtained when a DC reactor (DCR) is used.
(\*9) Average braking torque obtained by use of a motor. (Varies with the efficiency of the motor.)
(\*10) A DC reactor (DCR) is an option. However, Inverters with a capacity of 75kW(HD spec) or above, 55kW(LD spec) or above, require a DCR to be connected. Be sure to connect it to those inverters.

## Standard Specifications (EMC filter built-in type)

## Three-phase 400V series

#### (0.4 to 55kW) HD (High Duty) spec for heavy load

	Item								Specifi	ications							
Тур	e (FRN G1E-4A)		0.4	0.75	1.5	2.2	3.7	5.5	7.5	11	15	18.5	22	30	37	45	55
Non	ninal applied motor [kW] (*1	)	0.4	0.75	1.5	2.2	3.7	5.5	7.5	11	15	18.5	22	30	37	45	55
S	Rated capacity [kVA] (*2)		1.1	1.9	2.8	4.1	6.8	10	14	18	24	29	34	45	57	69	85
Output ratings	Rated voltage [V] (*3)		Three-p	hase 38	0 to 480V	(with AV	R)										
trai	Rated Current [A]		1.5	2.5	4	5.5	9	13.5	18.5	24.5	32	39	45	60	75	91	112
ltpu	Overload capability		150% f	or 1min,	200% for	3.0s											
õ	Rated frequency [Hz]		50, 60H	Ιz													
	Main circuit power Phases, voltage, frequency	,	Three-p	ohase 38	0 to 480V	, 50/60H	Z										
sbı	Auxiliary control power inp Phases, voltage, frequency		_		Single-	ohase 38	0 to 480\	/, 50/60H	Z								
Input ratings	Auxiliary power input for fa Phases, voltage, frequency		_														
<u>=</u>	Voltage, frequency variation	ns	Voltage	:+10 to -	15% (Volt	age unba	alance:29	6 or less	(*6)) Fre	quency:+	5 to -5%						
	Rated current [A] (*7)	with DCR	0.85	1.6	3.0	4.5	7.5	10.6	14.4	21.1	28.8	35.5	42.2	57.0	68.5	83.2	102
	riated current [A] ( 7)	without DCR	1.7	3.1	5.9	8.2	13.0	17.3	23.2	33	43.8	52.3	80.6	77.9	94.3	114	140
	Required power supply capacity [kVA]	*8) with DCR	0.6	1.2	2.1	3.2	5.2	7.4	10	15	20	25	30	40	48	58	71
	Torque [%] (*9)		150	1%			100%				20	%			10 to	15%	
	Braking transistor							Built-in		1					-	-	
<sub>6</sub>	Min. ohmic value [Ω]		20		18	-	96	64	48	32	24	10	-		_	_	
Braking	Torque [%]		180		180		180%	180%	180%	180%	180%	180	0%				
Bra	Built-in braking resistance		720Ω	470Ω		160Ω		80	Ω								
		raking time[s]				5s								-			
		ED	5	3	5	3	2	3	2				-	-			
	DC injection braking			<u> </u>					30.0s, B								
	C filter				ompliance	e: Catego	ory C3 is	only emis	sion and	2nd Env.	is immur	nity. (EN6	1800-3:2	004)			
DC	reactor (DCR) (*10)		Optiona														
Арр	licable safety standards				,				9-1: 2008 2: 2007, II		,	N 60204- 15	1: 2006//	A1:2009,			
Enc	losure (IEC60529)		IP20(IE	C60529)	closed ty	pe, UL o <sub>l</sub>	oen type	(UL 50)						IP00 op	en type, l	JL open t	уре
Coo	ling method		Natural	cooling		Fan coo	oling										
Wei	ght/Mass [kg]		1.8	2.1	2.7	2.9	3.2	6.8	6.9	6.2	10.5	10.5	11.2	26	27	32	33

#### (75 to 630kW) HD (High Duty) spec for heavy load

	Item								Specifi	cations							
Тур	e (FRNUGE G1E-4A)		75	90	110	132	160	200	220	280	315	355	400	500	630		
Nor	ninal applied motor [kW] (*1)		75	90	110	132	160	200	220	280	315	355	400	500	630		
S	Rated capacity [kVA] (*2)		114	134	160	192	231	287	316	396	445	495	563	731	891		
Output ratings	Rated voltage [V] (*3)		Three-p	hase 38	to 480\	(with AV	R)										
t ra	Rated Current [A]		150	176	210	253	304	377	415	520	585	650	740	960	1170		
l th	Overload capability		150% fo	or 1min, 2	200% for	3.0s											
ō	Rated frequency [Hz]		50, 60⊦	łz													
	Main circuit power Phases, voltage, frequency			ohase 38 ohase 38													
sbı	Auxiliary control power input Phases, voltage, frequency		Single-	ohase 38	0 to 480\	/, 50/60H	Z										
Input ratings	Auxiliary power input for fan Phases, voltage, frequency (*	5)		phase 38 phase 38													
<u>=</u>	Voltage, frequency variations		Voltage	:+10 to -	15% (Vol	age unba	lance:2%	or less	(*6)) Free	quency:+	5 to -5%						
	Rated current [A] (*7)	with DCR	138	164	201	238	286	357	390	500	559	628	705	881	1115		
	,	without DCR	_	_	_	_	_	_	_	_	_	_	_	_	_		
	Required power supply capacity [kVA] (*8)	with DCR	96	114	140	165	199	248	271	347	388	436	489	611	773		
	Torque [%] (*9)		10 to 1	5%													
Вп	Braking transistor		_														
Braking	Min. ohmic value [Ω]		_														
l <sup>m</sup>	Torque [%]																
	DC injection braking					60.0Hz, E											
	C filter				ompliano	e: Catego	ry C3 is o	only emis	sion and	2nd Env.	is immur	nity. (EN6	1800-3:2	004)			
DC	reactor (DCR) (*10)		Optiona														
App	licable safety standards (*11)			*		150178:19							1: 2006/	1:2009,			
_	((500500)					98/2000,	IEC/EN 6	1800-5-2	2: 2007, 11	=C/EN 62	2061: 200	15					
	losure (IEC60529)			en type,	UL open	type											
	oling method		Fan coo											I	1	1	
We	ght/Mass [kg]		42	62	64	103	103	144	144								

<sup>(\*1)</sup> Fuji's 4-pole standard motor

(\*2) Rated capacity is calculated by assuming the output rated voltage as 220V for three-phase 200V series and 440V for three-phase 400V series.

(\*3) Output voltage cannot exceed the power supply voltage.

(\*5) The auxiliary power input is used as an AC fan power input when combining the unit such as high power factor PWM converter with power regenerative function. (Generally not used.)

(\*6) Interphase voltage unbalance ratio[%] = (max. voltage [V] - min. voltage [V])/3-phase average voltage [V]X67(See IEC61800-3.) Use the DC reactor (ACR: optional) when used with 2 to 3 % of unbalance ratio.

(\*7) The value is calculated on assumption that the inverter is connected with a power supply capacity of 500kVA (or 10 times the inverter capacity if the inverter capacity exceeds 50kVA) and %X is 5%.

(\*8) Obtained when a DC reactor (DCR) is used.

(\*9) Average braking torque obtained by use of a motor. (Varies with the efficiency of the motor.)

(\*10) A DC reactor (DCR) is an option. However, Inverters with a capacity of 75kW(HD spec) or above, 55kW(LD spec) or above, require a DCR to be connected. Be sure to connect it to those inverters.

(\*11)FRN160,200,220,355 and 400G1 —4A can not apply to the C22.2 No.14.

FRENIC MEGA

## Three-phase 400V series

#### (90 to 400 kW) MD mode designed for middle duty load applications

	Item							Specifi	cations						
Тур	pe (FRN□□□G1E-4A)	90	110	132	160	200	220	280	315	355	400				
Nor	minal applied motor [kW] (*1)	110	132	160	200	220	250	315	355	400	450				
Số	Rated capacity [kVA] (*2)	160	192	231	287	316	356	445	495	563	640				
ratings	Rated voltage [V] (*3)	Three-p	hase 380	) to 480 \	/ (with A\	/R function	n)								
Output	Rated current [A]	210	253	304	377	415	468	585	650	740	840				
ō	Overload capability	150% fo	or 1 min												
ratings	Voltage, frequency		hase 380 hase 380												
Input	Voltage, frequency variations	Voltage	: +10 to -	15% (Inte	erphase v	oltage ur	nbalance:	2% or le	ss) (*6), F	requenc	y: +5 to -	5%			
<u> </u>	Required capacity with DCR [kVA] (*8)	140	165	199	248	271	308	388	436	489	547				
Braking	Torque [%] (*9)	7 to 12	%												
Bra	Braking transistor	_													
DC	reactor (DCR) (*10)	Optiona	al												
Apr	olicable safety standards (*11)	UL5080	C, C22.2 I	No.14, E	N50178:	1997 EN	ISO 1384	9-1: 200	8 + AC:20	009, IEC/	EN 6020	4-1: 2006	S/A1:2009	9,	
\_\ph	bilicable salety standards ( 11)	IEC/EN	61508-1	to -7: 19	98/2000,	IEC/EN 6	61800-5-2	2: 2007, II	EC/EN 62	2061: 200	5				
Enc	closure (IEC60529)	IP00, U	L open ty	ре											 
Cod	oling method	Fan co	oling												
We	ight/Mass [kg]	62	64	103	103	144	144								

<sup>(\*1)</sup> Fuji 4-pole standard motor
(\*2) Rated capacity is calculated by assuming the output rated voltage as 220V for 200V series and 440V for 400V series.
(\*3) Output voltage cannot exceed the power supply voltage.
(\*6) Voltage unbalance[\*8] = (Max. voltage [v] - Min. voltage [v])/Three-phase average voltage [V]X67(See IEC61800-3.) If this value is 2 to 3 %, use an optional AC reactor (ACR).
(\*8) Required when a DC reactor (DCR) is used.
(\*9) Average braking torque obtained by use of a motor. (Varies with the efficiency of the motor.)
(\*10) ADC reactor (DCR) is an option. However, inverters with a capacity of 75 kW or above require a DCR to be connected. Be sure to connect it to those inverters.
(\*11)FRN160,200,220,355 and 400G1—4A can not apply to the C22.2 No.14.

## Standard Specifications (EMC filter built-in type)

## Three-phase 400V series

#### (5.5 to 55kW) LD (Low Duty) spec for light load

	Item									Specifi	ications							
Тур	e (FRNUUG1E-4A)			_	_	_	_	_	5.5	7.5	11	15	18.5	22	30	37	45	55
No	minal applied motor [kW] (	*1)		_	_	_	_	_	7.5	11	15	18.5	22	30	37	45	55	75
S	Rated capacity [kVA] (*2)	)		_	_	_	_	_	12	17	22	28	33	45	57	69	85	114
ting	Rated voltage [V] (*3)								Three-	phase 38	0 to 480\	/ (with AV	'R)					
Output ratings	Rated Current [A]			_	_	_	_	_	16.5	23	30.5	37	45	60	75	91	112	150
흎	Overload capability					_			120% 1	or 1min								
ō	Rated frequency [Hz]					_			50, 601	Hz								
	Main circuit power Phases, voltage, frequer	псу				-			Three-	phase 38	0 to 480\	/, 50/60H	z					
sbu	Auxiliary control power in Phases, voltage, frequer					-			Single	phase 38	30 to 480	V, 50/60H	łz					
Input ratings	Auxiliary power input for Phases, voltage, frequer				-			_										
<u>=</u>	Voltage, frequency variation				_			Voltag	e:+10 to -	-15% (Vo	Itage unb	alance:2	% or less	(*6)) Fre	quency:+	5 to -5%		
	Bated current [A] (*7) with DC			_	_	_	_	_	14.4	21.1	28.8	35.5	42.2	57.0	68.5	83.2	102	138
	Rated current [A] (*7) without I			_	_	_	_	_	23.2	33.0	43.8	52.3	60.6	77.9	94.3	114	140	_
	Required power supply capacity [kVA] (*8) with DC			_	_	_	_	_	10	15	20	25	30	40	48	58	71	96
	Torque [%] (*9)								70	)%			5%			7 to	12%	
	Braking transistor					_					Built						_	
٥	Min. ohmic value [Ω]					_			64	48	32	24	16	16		-	_	
Braking	Torque [%]								130%	120%	130%	140%	150%	130%				
, ä	Built-in braking resistance								_	Ω								
		Braking time	[s]						3.7s	3.4s								
		%ED							2.2	1.4				_				
	DC injection braking												Braking ti					
	C filter									npliance: C	ategory C	3 is only er	nission and	d 2nd Env.	is immunit	y. (EN6180	0-3:2004)	
DC	reactor (DCR) (*10)							Option		=	<del>-</del> -							
App	olicable safety standards				_			IEC/EN	61508-1 to	-7: 1998/20	000, IEC/E	ISO 13849 N 61800-5-2	2: 2007, IEC	C/EN 62061	: 2005			
End	closure (IEC60529)					_			IP20 (I	EC60529	) closed t	ype, UL	open type	(UL 50)	IP00 op	en type, l	JL open t	уре
Co	oling method					-			Fan co	oling								
We	ight/Mass [kg]					_			6.8	6.9	6.2	10.5	10.5	11.2	26	27	32	33

#### (75 to 630kW) LD (Low Duty) spec for light load

	Item								Specifi	ications						
Тур	e (FRNUUG1E-4A)		75	90	110	132	160	200	220	280	315	355	400	500	630	
Nor	ninal applied motor [kW] (*1)		90	110	132	160	200	220	280	355	400	450	500	630	710	
(0	Rated capacity [kVA] (*2)		134	160	192	231	287	316	396	495	563	640	731	891	1044	
ting	Rated voltage [V] (*3)		Three-p	hase 38	0 to 480V	(with AV	R)									
t rai	Rated Current [A]		176	210	253	304	377	415	520	650	740	840	960	1170	1370	
Output ratings	Overload capability		120% f	or 1min												
ō	Rated frequency [Hz]		50, 601	Ηz												
	Main circuit power Phases, voltage, frequency				0 to 440\ 0 to 480\											
sbi	Auxiliary control power input Phases, voltage, frequency		Single-	ohase 38	0 to 440\	/, 50/60H	Z									
Input ratings	Auxiliary power input for fan Phases, voltage, frequency (*	5)			0 to 440\ 0 to 480\											
블	Voltage, frequency variations		Voltage	:+10 to -	15% (Volt	age unba	lance:2%	6 or less	(*6)) Fred	uency:+5	to -5%					
	Rated current [A] (*7)	with DCR	164	210	238	286	357	390	500	628	705	789	881	1115	1256	
		without DCR	_	_	_	_			_	_	_			_	_	
	Required power supply capacity [kVA] (*8)	with DCR	114	140	165	199	248	271	347	436	489	547	611	773	871	
	Torque [%] (*9)		7 to 12	%												
g g	Braking transistor		_													
Braking	Min. ohmic value [Ω]		_													
ã	Torque [%]															
	DC injection braking		Starting	frequen	cy:0.0 to	60.0Hz, E	raking tir	ne: 0.0 to	30.0s, B	raking le	vel:0 to 8	0%				
EM	C filter		EMC st	andard c	omplianc	e: Catego	ry C3 is	only emis	sion and	2nd Env.	is immur	nity. (EN6	1800-3:2	004)		
DC	reactor (DCR) (*10)		Optiona	ıl												
App	licable safety standards (*11)				No.14, EN								1: 2006//	A1:2009,		
L					to -7: 19		IEC/EN 6	31800-5-2	2: 2007, II	EC/EN 62	2061: 200	)5				
	losure (IEC60529)			71 .	UL open	type										
Coc	ling method		Fan coo													
Wei	ght/Mass [kg]		42	62	64	103	103	144	144							

<sup>(\*1)</sup> Fuji's 4-pole standard motor
(\*2) Rated capacity is calculated by assuming the output rated voltage as 220V for three-phase 200V series and 440V for three-phase 400V series.

<sup>(\*2)</sup> Rated capacity is calculated by assuming the output rated voltage as 220V for three-phase 200V series and 440V for three-phase 400V series.

(\*3) Output voltage cannot exceed the power supply voltage.

(\*5) The auxiliary power input is used as an AC fan power input when combining the unit such as high power factor PWM converter with power regenerative function. (Generally not used.)

(\*6) Interphase voltage unbalance ratio(\*s] = (max. voltage [V] - min. voltage [V]/3-phase average voltage [V]X67(See IEC61800-3.) Use the DC reactor (ACR: optional) when used with 2 to 3 % of unbalance ratio.

(\*7) The value is calculated on assumption that the inverter is connected with a power supply capacity of 500kVA (or 10 times the inverter capacity if the inverter capacity exceeds 50kVA) and %X is 5%.

(\*8) Obtained when a DC reactor (DCR) is used.

(\*9) Average braking torque obtained by use of a motor. (Varies with the efficiency of the motor.)

(\*10) A DC reactor (DCR) is an option. However, Inverters with a capacity of 75kW(HD spec) or above, 55kW(LD spec) or above, require a DCR to be connected. Be sure to connect it to those inverters.

(\*11)FRN160,200,220,355 and 400G1□-4A can not apply to the C22.2 No.14.



## Three-phase 200V series

#### HD (High Duty) spec for heavy load

	Item										Specifi	cations								
Тур	e (FRNUUG1E-2A)			0.4	0.75	1.5	2.2	3.7	5.5	7.5	11	15	18.5	22	30	37	45	55	75	90
Noi	minal applied motor [kW] (	(*1)		0.4	0.75	1.5	2.2	3.7	5.5	7.5	11	15	18.5	22	30	37	45	55	75	90
S	Rated capacity [kVA] (*2	)		1.1	1.9	3	4.2	6.8	10	14	18	24	28	34	45	55	68	81	107	131
Output ratings	Rated voltage [V] (*3)			Three-	phase 2	00 to 24	10V (wit	h AVR)		•	•				Three	-phase 2	200 to 23	30V (witl	n AVR)	
t a	Rated Current [A]			3	5	8	11	18	27	37	49	63	76	90	119	146	180	215	283	346
l dr	Overload capability			150%	for 1min	, 200%	for 3.0s													
ō	Rated frequency [Hz]			50, 60	Hz															
	Main circuit power Phases, voltage, frequer	псу		Three-	phase 2	00 to 24	10V, 50/	60Hz									200 to 2 200 to 2			
sbu	Auxiliary control power in Phases, voltage, frequer			-	-	Single	-phase	200 to 2	40V, 50/	60Hz					Single	e-phase	200 to 2	30V, 50	/60Hz	
Input ratings	Auxiliary power input for Phases, voltage, frequer	5)	-	-												e-phase e-phase				
=	Voltage, frequency varia		Voltag	e:+10 to	-15% (	Voltage	unbalan	ce:2% o	r less (*	6)) Freq	uency:+	5 to -5%								
	Voltage, frequency variations  Rated current [A] (*7)  with DC			1.6	3.2	6.1	8.9	15	21.1	28.8	42.2	57.6	71	84.4	114	138	167	203	282	334
	Hated current [A] ( 7)		without DCR	3.1	5.3	9.5	13.2	22.2	31.5	42.7	60.7	80.1	97	112	151	185	225	270	_	_
	Required power supply capacity [kV	A] (*8)	with DCR	0.6	1.2	2.2	3.1	5.2	7.4	10	15	20	25	30	40	48	58	71	98	116
	Torque [%] (*9)			15	0%			100%				20	1%				10 to	15%		
	Braking transistor								Built-in									_		
0	Min. ohmic value [Ω]			10	-		0	24	16	12	8	6	4					_		
Braking	Torque [%]			180		180		180%		180%	180%	180%	180	)%						
ä	Built-in braking resistand			10	ΩΩ		40Ω		20	Ω										
			ing time[s]				5s													
		%ED	)	5	3	5	3	2	3	2										
	DC injection braking				<u> </u>								vel:0 to			"				
		C filter				complia	ınce: Ca	tegory (	C3 is onl	y emiss	on and	2nd Env	. is immu	ınity. (El	N61800	-3:2004)				
DC	reactor (DCR) (*10)	reactor (DCR) (*10)																		
App	olicable safety standards												09, IEC/ 2061: 20		J4-1: 20 	06/A1:20	J09,			
End	closure (IEC60529)			IP20 d	losed ty	pe, UL o	open typ	е							IP00 o	pen type	e, UL ope	en type		
Cod	oling method			Natura	l cooling	1	Fan co	oling												
We	ight/Mass [kg]			1.8	2.1	3.0	3.1	3.2	6.7	7.0	6.4	10.9	10.9	11.0	25	32	42	43		

#### LD (Low Duty) spec for light load

	Item										Specifi	cations								
Тур	e (FRNUUG1E-2A)			_	_	_	_	_	5.5	7.5	11	15	18.5	22	30	37	45	55	75	90
Noi	minal applied motor [kW] (*	1)		_	-	-	-	-	7.5	11	15	18.5	22	30	37	45	55	75	90	110
	Rated capacity [kVA] (*2)			-	-	-	-	-	11	16	20	25	30	43	55	68	81	107	131	158
gge	Rated voltage [V] (*3)								Three	-phase :	200 to 2	40V (wit	h AVR)		Three	-phase 2	200 to 2	30V (wit	h AVR)	
Output ratings	Rated Current [A] (*4)			_	_	-	_	_	31.8 (29)	46.2 (42)	59.4 (55)	74.8 (68)	88 (80)	115 (107)	146	180	215	283	346	415
Outp	Overload capability					_			120% 1	for 1min										
	Rated frequency [Hz]					_			50, 601	Hz										
	Main circuit power Phases, voltage, frequence	су				-			Three-	phase 2	00 to 24	IOV, 50/6	60Hz				200 to 2 200 to 2			
gg	Auxiliary control power in Phases, voltage, frequence					-			Single	-phase 2	200 to 24	40V, 50/	60Hz		Single	e-phase	200 to 2	230V, 50	/60Hz	
Input ratings	Auxiliary power input for f Phases, voltage, frequence	5)			-			-	_							-phase :				
프	Voltage, frequency variati				-			Voltage	e:+10 to	-15% (\	√oltage ı	unbalan	ce:2% o	r less (*6	5)) Frequ	uency:+	5 to -5%			
	D-4I	with DCR	_	-	_	-	_	28.8	42.2	57.6	71.0	84.4	114	138	167	203	282	334	410	
	Rated current [A] (*7)		without DCR	_	_	_	-	_	42.7	60.7	80.1	97.0	112	151	185	225	270	-	_	_
	Required power supply capacity [kVA	] (*8)	with DCR	-	_	_	_	_	10	15	20	25	30	40	48	58	71	98	116	143
	Torque [%] (*9)					_			70	%		1	5%				7 tc	12%		
	Braking transistor					_					Built	-in						_		
_	Min. ohmic value [Ω]					_			16	12	8	6	4	4				_		
Braking	Torque [%]								130%	120%	130%	140%	150%	130%						
Bra	Built-in braking resistance	9				_			20	Ω					_					
		Braki	ing time[s]			_			3.7s	3.4s					_					
		%ED	1			_			22	14					_					
	DC injection braking								Starti	ng frequ	ency:0.0	0 to 60.0	Hz, Bra	king time	e: 0.0 to	30.0s, E	3raking I	evel:0 to	80%	
EM	C filter					_			EMC :	standard	compliar	nce: Cate	gory C3 i	s only en	nission a	nd 2nd E	nv. is imr	nunity. (E	N61800-	3:2004)
DC	reactor (DCR) (*10)				_			Optio	nal											
App	olicable safety standards					-				,							9, IEC/EN 061: 2005		2006/A1	:2009,
End	closure (IEC60529)					-			IP20 (I	IEC60529	) closed t	ype, UL o	pen type	(UL 50)	IP00 o	pen type	e, UL ope	en type		
Cod	oling method					-			Fan c	cooling										
We	ight/Mass [kg]					_			6.7	7.0	6.4	10.9	10.9	11.0	25	32	42	43		

<sup>(\*1)</sup> Fuji's 4-pole standard motor

(\*2) Rated capacity is calculated by assuming the output rated voltage as 220V for three-phase 200V series and 440V for three-phase 400V series.

(\*3) Output voltage cannot exceed the power supply voltage.

(\*4) When using the inverter in the ambient temperature of 40°C or over and with carrier frequency at 3kHz or higher, adjust the current under continuous running to be the value in () or lower by controlling the load.

(\*5) The auxiliary power input is used as an AC fan power input when combining the unit such as high power factor PWM converter with power regenerative function. (Generally not used.)

(\*6) Interphase voltage unbalance ratio(\*9) = (max. voltage [V]) = (max. volt

# **Common Specifications**

		Item	Explanation
		Maximum frequency	25 to 500 Hz (120 Hz for inverters in LD mode) (120 Hz under vector control without speed sensor, 200 Hz under vector control with speed sensor)
		Base frequency	25 to 500 Hz (in conjunction with the maximum frequency)
	ge	Starting frequency	0.1 to 60.0 Hz (0.0 Hz under vector control with/without speed sensor)
	Setting range	Carrier frequency	•0.75 to 16 kHz (HD mode: 0.4 to 55 kW, LD mode: 5.5 to 18.5 kW)     •0.75 to 10 kHz (HD mode: 75 to 400 kW, LD mode: 22 to 55 kW)     •0.75 to 6 kHz (HD mode: 500 and 630 kW, LD mode: 75 to 500 kW)     •0.75 to 4 kHz (LD mode: 630 kW)     •0.75 to 2 kHz (MD mode: 90 to 400 kW) Note: The carrier frequency may automatically drop depending upon the surrounding
	Aco	curacy (Stability)	•Analog setting: ±0.2% of maximum frequency (at 25 ±10℃)
ncy			⋅Keypad setting: ±0.01% of maximum frequency (at -10 to +50°C)
Output frequency	Set	tting resolution	Analog setting: 1/3000 of maximum frequency (1/1500 for V2 input)  Keypad setting: 0.01 Hz (99.99 Hz or less), 0.1 Hz (100.0 to 500.0 Hz)  Link operation setting: Selectable from the following two types  - 1/20000 of maximum frequency  - 0.01 Hz (fixed)
	(un	eed control range ider vector control hout speed sensor)	•1:200 (Minimum speed: Base speed, 4P, 7.5 to 1500 r/min) •1:2 (Constant torque range: Constant output range)
	(un	eed control accuracy der vector control hout speed sensor)	•Analog setting: ±0.5% of base speed (at 25 ±10°C) •Digital setting: ±0.5% of base speed (at -10 to +50°C)
	(un	eed control range ider vector control with eed sensor)	•1:1500 (Minimum speed: Base speed, 4P, 1 to 1500 r/min, 1024 p/r) •1:4 (Constant torque range: Constant output range)
	(un	eed control accuracy der vector control with eed sensor)	•Analog setting: ±0.2% of maximum frequency (at 25 ±10℃) •Digital setting: ±0.01% of maximum frequency (at -10 to +50℃)
t/	Sto	p function	Safe torque off (STO: acc.EN61800-5-2:2007)
Functional safety		sponse time	•50ms or less (delay time to "Safe torque off" from turning off either terminal [EN1] or [EN2]
lal 8	SIL		•SIL 2 (Safety integrity level)
ction	PF	Н	•1.7×10^-9 (Probability of a dangerous random hardware failure per hour)
Į,	_	tegory	*3 (EN ISO 13849-1:2008)
		rformance level	•d (EN ISO 13849-1:2008)
		ntrol method tage/freq. characteristic	V/f control *1  Dynamic torque vector control (*2)  V/f control, the slip compensation is available. (*3)  V/f control with speed sensor (with an optional PG interface card mounted) (*4)(*8)  Dynamic torque vector control with speed sensor (with an optional PG interface card mounted) (*5)(*8)  Vector control without speed sensor (*6) (*8)  Vector control with speed sensor (with an optional PG interface card mounted) (*7)  Base frequency and max. output frequency can be set to 160 to 500V in common.  The AVR control ON/OFF can be selected. (*1)(*4)
	Tor	que boost	Non-linear V/f setting (3 points)  revoltage (0 to 500V) and frequency (0 to 500Hz) can be set. (*1)(*4)  Auto torque boost (for constant torque load)
			Manual torque boost: Desired torque boost (0.0 to 20.0%) can be set.     Select application load with function code F37. (Variable torque load or constant torque load)
	Sta	rting torque (HD mode)	<ul> <li>22kW or below: 200% or higher, 30kW or above: 180% or higher/set frequency: 0.3Hz (*6)</li> <li>22kW or below: 200% or higher, 30kW or above: 180% or higher/set frequency: 0.3Hz :Base frequency 50Hz, slip compensation and auto torque boost operation (*1) to (*4)</li> </ul>
Control	Sta	rt/stop operation	Keypad  Remote keypad: Start and stop with RVD, and STOP keys  Multi-function keypad: Start and stop with FWD, REV, and STOP keys  External signals (digital inputs): Forward (Reverse) rotation, stop command (capable of 3-wire operation), coast-to-stop command, external alarm, alarm reset, etc.  Link operation: Operation through RS-485 or field bus (option) communications, or USB (*9) (provided in remote keypad)
		able input	Switching operation command: Remote/Local switching, link switching  Opening the circuit between terminals [EN1] / [EN2] and [PLC] stops the inverter's output transistor (coast-to-stop).
	Fre	afety stop function)	-Keypad:
		celeration/ celeration time	0.00 to 6000 s Linear/S-curve/curvilinear, Acceleration/deceleration time settings 1 to 4 switchable

	Item	Explanation
	Stop control	*Running continued at the stop frequency, coast-to-stop, or force to stop.  *DC braking: Braking starting frequency (up to 60 Hz), time (up to 30.0 s), and operation level (up to 100%)  *Zero speed control (under vector control with speed sensor.)
	Auto-restart after momentary power failure	Trip immediately, trip after recovery from power failure, trip after deceleration to stop Continue to run, restart at the frequency at which the power failure occurred, restart at the starting frequency, restart after searching for idling motor speed
	Hardware current limiter	Current limiter operation level (20 to 200%) Overcurrent limiting by hardware (This can be canceled.)
	Torque limiter	<ul> <li>⁺Torque limit value (±300%)</li> <li>⁺Torque limiter 1/2, torque limiter enabled/disabled, analog torque limit value</li> </ul>
	Control functions	Analog input adjustment (gain/offset/filter time constant), frequency limiter (high and low), bias frequency, jump frequency, jogging operation, pre-excitation, switch to commercial power, commercial power switching sequence, cooling fan ON/OFF control, select motor 2 to 4, protect motor from dew condensation, universal DI, universal DO, universal AO, rotational direction limitation  Overload prevention control, auto search, slip compensation, automatic deceleration (anti-regenerative control), droop control, PID process control, PID dancer control, Deceleration characteristics (improving braking capability), auto energy saving function  Offline tuning  Life early warning, cumulative inverter run time, cumulative motor run time  Light alarm, retry, command loss detection
Control	Digital input	Run forward command, run reverse command, select multi-frequency (0 to 15 steps), select ACC/DEC time (ACC/DEC time 1 to 4), enable 3-wire operation, coast to a stop, reset alarm, enable external alarm trip, ready for jogging, select frequency command 2/1, select motor 1 to 4, enable DC braking, select torque limiter level, switch to commercial power (50 Hz), switch to commercial power (50 Hz), switch to commercial power (60 Hz), UP (increase output frequency), DOWN (decrease output frequency), enable data change with keypad, cancel PID control, switch normal/inverse operation, interlock, enable communications link via RS-485 or fieldbus (option), universal DI, enable auto search for idling motor speed at starting, force to stop, pre-excitation, reset PID integral and differential components, hold PID integral component, select local (keypad) operation, protect the motor from dew condensation, enable internal sequence to commercial lines (50 Hz), enable internal sequence to commercial lines (60 Hz), pulse train input, pulse train sign, switch to commercial power operation (motor 1 to 4), select droop control, servo-lock command (under PG vector control), cancel PG alarm (under PG vector control)
	Transistor output	Inverter running, frequency arrival signal 1/3, frequency detected (3 points), undervoltage detected (inverter stopped), torque polarity detected, inverter output limiting, auto-restarting after momentary power failure, motor overload early warning, keypad operation, inverter ready to run, switch motor power between commercial line and inverter output (inverter input/output/commercial power), select the AX terminal function (primary side MC), inverter output limiting with delay, cooling fan in operation, auto-resetting, universal DO, heat sink overheat early warning, service lifetime alarm, reference loss detected, inverter output on, overload prevention control, current detected (3 points), low level current detected, PID alarm, under PID control, PID control stopped due to slow flowrate, low output torque detected, torque detected (2 points), switched to motor 1 to 4, run forward signal, run reverse signal, inverter in remote operation, PTC status detection enabled, brake signal, analog frequency reference loss on the terminal [C1], inverter keeping speed output, speed arrived, PG error detected, maintenance timer, light alarm, alarm relay contact output (for any fault), braking resistor broken, positioning completion signal, Enable circuit failure detected
	Analog output	Terminals [FM1] and [FM2]: Output a selected signal with analog DC voltage (0 to +10 V) or analog DC current (4 to 20 mA) Selectable output signals: Output frequency (before slip compensation, after slip compensation), output current, output voltage, output torque, load factor, input power, PID feedback amount (PV), speed (PG feedback value), DC link bus voltage, universal AO, motor output, calibration, PID command (SV), PID output (MV)
Indication	Running/stopping	Speed monitor (reference frequency (Hz), output frequency, motor speed, load shaft speed, line speed, speed in %) Output current, output voltage, torque calculation value, input power, PID command value, PID feedback amount, PID output, load factor, motor output, torque current, flux command, analog signal input monitor, input watt-hour Life early warning, cumulative inverter run time, cumulative motor run time, input watt-hour, number of startups I/O checking, energy-saving monitor (input power, input power x coefficient (fee for input power))
	Trip mode	Trip history: Saves and displays the last 4 trip factors and their detailed description.
	Installation location	•Shall be free from corrosive gases, flammable gases, oil mist, dusts, direct sunlight.(Pollution degree 2 (IEC60664-1)). Indoor use only.
	Ambient temperature	•-10 to +50°C (-10 to +40°C when installed side-by-side without clearance (22kW or below))
	Ambient humidity	•5 to 95% RH (without condensation)
ent	Altitude	•Lower than 1,000m
Environment	Vibration	200 V 55 kW, 400 V 75 kW or below 3 mm: 2 to less than 9 Hz, 3 mm: 2 to less than 9 Hz, 3 mm: 2 to less than 9 Hz 9.8 m/s2: 9 to less than 20 Hz, 2 m/s2: 9 to less than 55 Hz, 1 m/s2: 55
	Storage temperature	-25 to +65°C
	Storange humidity	•5 to 95% RH (without condensation)
	Measures against sulfide gases	Coating specification: Wider area will be coated than current models. (TBD) Full coating is available by BTO.
atures	Communications	RS-485 COM port 1 (for keypad connection), RS-485 COM port 2 (on terminal board), and USB port (on the keypad face)
Other features	Protection against momentary power failure	Upon detection of a momentary power failure lasting more than 15 ms, this function stops the inverter output. If restart after momentary power failure is selected, this function invokes a restart process if power is restored within a predetermined period (allowable momentary power failure time).
(*1) E	Effective function in V/f control	

<sup>(\*1)</sup> Effective function in V/f control

(\*2) Effective function in dynamic torque vector control

(\*3) Effective function when the slip compensation is made active under V/f control

(\*4) Effective function under the V/f control with speed sensor (PG option is necessary.)

(\*5) Effective function in dynamic torque vector control with speed sensor. (PG option is necessary.)

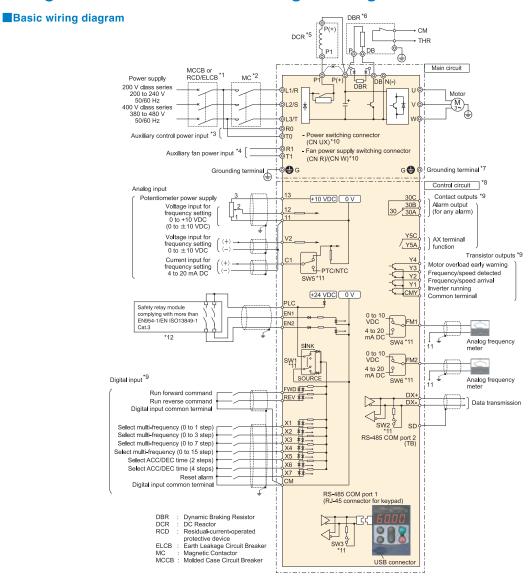
(\*6) Effective function in vector control without speed sensor

(\*7) Effective function in vector control with speed sensor (PG option is necessary.)

(\*8) Function not incorporated in the inverters of initial version

## **Basic Wiring Diagram**

#### Wiring of main circuit terminal and grounding terminal



- \*1 Install a recommended molded case circuit breaker (MCCB) or residual-current-operated protective device (RCD)/earth leakage circuit breaker (ELCB) (with overcurrent protection function) in the primary circuit of the inverter to protect wiring. Ensure that the circuit breaker capacity is equivalent to or lower than the recommended capacity.
- \*2 Install a magnetic contactor (MC) for each inverter to separate the inverter from the power supply, apart from the MCCB or RCD/ELCB, when necessary. Connect a surge absorber in parallel when installing a coil such as the MC or solenoid near the inverter.
- \*3 To retain an alarm output signal ALM issued on inverter's programmable output terminals by the protective function or to keep the keypad alive even if the main power has shut down, connect these terminals to the power supply lines. Without power supply to these terminals, the inverter can run.
- \*4 Normally no need to be connected. Use these terminals when the inverter is equipped with a high power-factor, regenerative PWM converter (RHC series).
- \*5 When connecting an optional DC reactor (DCR), remove the jumper bar from the terminals P1 and P(+).Inverters with a capacity of 55 kW in LD mode and inverters with 75 kW or above require a DCR to be connected. Be sure to connect it to those inverters. Use a DCR when the capacity of the power supply transformer exceeds 500 kVA and is 10 times bigger or more than the inverter rated capacity, or when there are thyristor-driven loads in the same power supply line.
- \*6 Inverters with a capacity of 7.5 kW or below have a built-in braking resistor (DBR) between the terminals P(+) and DB. When connecting an external braking resistor (DBR), be sure to disconnect the built-in one.
- \*7 Grounding terminal for the motor. Use this terminal if needed.
- \*8 For control signal wires, use twisted or shielded-twisted wires. When using shielded-twisted wires, connect the shield of them to the common terminals of the control circuit. To prevent malfunction due to noise, keep the control circuit wiring away from the main circuit wiring as far as possible (recommended: 10 cm or more). Never install them in the same wire duct. When crossing the control circuit wiring with the main circuit wiring, set them at right angles.
- \*9 The connection diagram shows factory default functions assigned to digital input terminals [X1] to [X7], [FWD] and [REV], transistor output terminals [Y1] to [Y4], and relay contact output terminals [Y5A/C] and [30A/B/C].
- \*10 Switching connectors in the main circuits.
- \*11 Slide switches on the control printed circuit board (control PCB). Use these switches to customize the inverter operations.
- \*12 When using the Enable inputs function (STO) be sure to remove the jumper wire from terminals [EN1]/[EN2] and [PLC]. For opening and closing the hardware circuit between terminals [EN1]/[EN2] and [PLC], use safety components such as safety relays and safety switches that comply with ISO 13849-1 Category 3 or higher. Be sure to use shielded wires exclusive to terminals [EN1]/[EN2] and [PLC]. (Do not put them together with any other control signal wire in the same shielded core.) Ground the shielding layer.

  "When not using the Enable input function, keep the terminals between [EN1]/[EN2] and [PLC] short-circuited with the jumper wire (factory
  - "When not using the Enable input function, keep the terminals between [EN1]/[EN2] and [PLC] short-circuited with the jumper wire (factory default).

## **Terminal Functions**

**Terminal Functions** 

01 "	Cililia	Functions		
lassifi- ation	Symbol	Name	Functions	Remarks
	L1/R, L2/S, L3/T	Main circuit power inputs	Connect the three-phase input power lines.	
	R0, T0	Auxiliary power input for	Connect AC power lines.	
nals	110, 10	the control circuit	Some state poster integr	
Main circult terminals	R1,T1	Auxiliary power input for the fans	Normally, no need to use these terminals. Use these terminals for an auxiliary power input of the fans in a power system using a power regenerative PWM converter.	(200 V 37 kW or above) (400 V 75 kW or above)
oirc	U,V,W	Inverter outputs	Connect a three-phase motor.	
ain	P(+),P1	DC reactor connection	Connect a DC reactor (DCR).	
Σ	P(+),N(-)	DC link bus	Terminal for DC bus link system.	
	P(+),DB	Braking resistor	Connect an external braking resistor (option).	(22kW or below)
	⊕G	Grounding for inverter	Grounding terminals for the inverter.	,
	[13]	Power supply for the potentiometer	Power supply (+10 VDC) for frequency command potentiometer (Variable resistor: 1 to 5kW) The potentiometer of 1/2 W rating or more should be connected. (10 VDC, 10 mADC max.)	
		Analog setting voltage input	External input voltage to be used as a frequency command.     0 to +10 VDC/ 0% to 100% (0 to +5 VDC/ 0% to 100%)     0 to ±10 VDC/ 0% to ±100% (0 to ±5 VDC/ 0% to ±100%)	Input impedance: 22kΩ Maximum input ±15 VDC
		(Inverse operation)	· +10 to 0 VDC/ 0 to100%	
	[12]	(PID control)	Used as PID command value or PID feedback signal.	Gain: 200%
		(Auxiliary frequency setting)	Used as additional auxiliary setting to various frequency settings.	Offset: ±5%
		(Gain setting)	Used as gain for the frequency command. 0% to 100% for 0 to 10 V	Setting filter: 5 s
		(Torque limit value)	• Analog torque limit value	*0
		(Torque command)	• Analog torque command value *6*7	*8
		(Analog input monitor)	Enables peripheral analog signals to be displayed on the keypad. (Display coefficient valid)	
		Analog setting current input	External input voltage to be used as a frequency command.     4 to 20 mADC (0 to 20 mADC)/ 0% to 100%	Input impedance: 250Ω Maximum input 30 mADC
±		(Inverse operation)	· 20 to 4 mADC (20 to 0 mADC)/ 0% to 100%	Gain: 2009/
Analog intput		(PID control)	Used as PID command value or PID feedback signal.	Gain: 200%
i gc	[C1]	(PTC/NTC thermistor connection)	Connect a PTC/NTC thermistor for motor protection. (Switchable)      Used as additional applicant softing to various, frequency settings.	Offset: ±5%
nalc		(Auxiliary frequency setting)	Used as additional auxiliary setting to various frequency settings.      Used as gain for the frequency command, 0% to 1,00% for 4 to 20 mA (0 to 20 mA)	Setting filter: 5 s
⋖		(Gain setting)	Used as gain for the frequency command. 0% to 100% for 4 to 20 mA (0 to 20 mA)     Analog torque limit value.	
		(Torque limit value)	Analog torque limit value     Analog torque command value *6*7	*8
		(Torque command)	Analog torque command value *6*7      Enables peripheral analog signals to be displayed on the keynad. (Display coefficient valid)	
		(Analog input monitor)	Enables peripheral analog signals to be displayed on the keypad. (Display coefficient valid)     External input valtage to be used as a frequency command.	Innut impedance: 201:0
		Analog setting voltage input	<ul> <li>External input voltage to be used as a frequency command.</li> <li>0 to +10 VDC/ 0 to 100% (0 to +5 VDC/ 0 to100%)</li> <li>0 to ±10 VDC/ 0 to ±100% (0 to ±5 VDC/ 0 to ±100%)</li> </ul>	Input impedance: 22kΩ Maximum input ±15 VDC
		(Inverse operation)	· +10 to 0 VDC/ 0 to100%	
	[V2]	(PID control)	Used as PID command value or PID feedback signal.	Gain: 200%
	[,,,]	(Auxiliary frequency setting)	Used as additional auxiliary setting to various frequency settings.	Offset: ±5%
		(Gain setting)	<ul> <li>Used as gain for the frequency command. 0% to 100% for 0 to 10 V</li> </ul>	Setting filter: 5 ss
		(Torque limit value)	Analog torque limit value	
		(Torque command)	· Analog torque command value *6*7	*8
		(Analog input monitor)	• Enables peripheral analog signals to be displayed on the keypad. (Display coefficient valid)	
	[11] (2 terminals)	Analog common	Common terminals for frequency command signals (12, 13, C1, V2, FM1,FM2).	These terminals are electrically isolated from terminals [CM]s and [CMY]s.
	[X1]	Digital input 1	• The following functions can be assigned to terminals [X1] to [X7], [FWD], and [REV].	Operation current at ON Source current: 2.5 to 5 mA
	[X2]	Digital input 2 Digital input 3	<common functions=""> • SINK/SOURCE is changeable by using the internal slide switch.</common>	Source current: 11 to 16 mA
	[X3] [X4]	Digital input 4	, ,	(terminal [X7])
	[X5]	Digital input 5	These function codes may also switch the logic system between normal and negative to define how the inverter logic interprets either ON or OFF status of each	Voltage level: 2 V
	[X6]	Digital input 6	terminal.	Operation current at OEE
	[X7]	Digital input 7	Terminal [X7] can receive a pulse rate input. (Using the SY disables [X7].)	Operation current at OFF Allowable leakage current:
	[FWD]	Run forward commands	Company of the compan	0.5 mA or less
	[REV]	Run reverse commands		Voltage: 22 to 27 V
	[EN1]/[EN2]	Enable Inputs	*These terminals stop output transister (performing coast-to-stop) when the terminals EN1/EN2-PLC are turned off. These terminals must be used in source mode.	Source current at Turn-on : 5-10mA
Ħ	[CM]	Digital input common	Common terminals for digital input signals.	This terminal is electrically isolated from terminals [CM] and [11].
in	[PLC] (2 terminals)	PLC signal power	Connect to PLC output signal power supply. This terminal also serves as 24 V power supply.	+24 V (22 to 27 V), Max. 100 mA
Digital input	(FWD)	Run forward	Turning the (FWD) ON runs the motor in the forward direction; turning it OFF decelerates it to a stop.	These terminal commands can be assigned only to terminals [FWD] and [REV]. The negative logic system never
	(REV)	Run reverse	Turning the (REV) ON runs the motor in the reverse direction; turning it OFF decelerates it to a stop.	applies to those terminals.  Same as above.
	(SS1)			
	(SS2) (SS4)	Select multi-frequency	The combination of the ON/OFF states of digital input signals (SS1), (SS2), (SS4) and (SS8) provides 16 different frequency choices.	
	(SS8) (RT1)	Select ACC/DEC time		
	(RT2)	(2 steps) Select ACC/DEC time (4 steps)	The combination of the ON/OFF states of (RT1) and (RT2) allows to select four acceleration/deceleration settings.	
	(HLD)	Enable 3-wire operation	Used as a self-hold signal for 3-wire inverter operation. Turning the (HLD) ON self-holds the (FWD) or (REV) command; turning it OFF releases the self-holding.	

## **Terminal Functions**

## **■**Terminal Functions

Classifi-	Symbol	Name	Functions	Remarks
cation	Зуппон	Name		nemarks
	(BX)	Coast to a stop	Turning the (BX) ON immediately shuts down the inverter output so that the motor coasts to a stop without issuing any alarms.	
	(RST)	Reset alarm	Turning the (RST) ON clears the alarm state.	Signal of 0.1 s or more
	(THR)	Enable external alarm trip	Turning the (THR) OFF immediately shuts down the inverter output so that the motor coasts to a stop, issuing OH2 alarm.	
_	(JOG)	Ready for jogging	Turning the (JOG) ON readies the inverter for jogging. Turning the (FWD) or (REV) ON starts jogging in the rotation direction specified by the jogging frequency.	
	(Hz2/Hz1)	Select frequency command 2/1 Select motor 2	Turning the (Hz2/Hz1) ON selects Frequency command 2. (If the PID control is enabled, this terminal command switches the PID command.)	
-	(M3) (M4)	Select motor 3 Select motor 4	The combination of the ON/OFF states of (M2), (M3) and (M4) allows to select Motors 1 to 4. Setting of all (M2), (M3) and (M4) to OFF selects Motor 1.	
		Enable DC braking	Turning the (DCBRK) ON activates DC braking.	
	· ,	Select torque limiter level	The (TL2/TL1) switches between torque limiters 1 and 2.	
	(SW50)	Switch to commercial power (50 Hz)	Turning the (SW50) OFF switches to commercial power, 50 Hz.*1~*3	
	(SW60)	Switch to commercial power (60 Hz)	Turning the (SW60) OFF switches to commercial power, 60 Hz.*1~*3	
	(UP)	UP (Increase output frequency)	While the (UP) is ON, the output frequency increases.	
	(DOWN)	DOWN (Decrease output frequency)	While the (DOWN) is ON, the output frequency decreases.	
	(WE-KP)	Enable data change with keypad	Only when the (WE-KP) is ON, function code data can be changed with the keypad.	
	(Hz/PID)	Cancel PID control	Turning the (Hz/PID) ON disables the PID control so that the inverter runs the motor with a reference frequency specified by any of the multi-frequency, keypad, analog input, etc.	
	(IVS)	Switch normal/inverse operation	The (INV) switches the output frequency control between normal (proportional to the input value) and inverse in PID process control and manual frequency command. Turning the (INV) ON selects the inverse operation.	
	(IL)	Interlock	In a configuration where a magnetic contactor (MC) is inserted between the inverter and motor, connecting the auxiliary contact of the magnetic contactor to the input terminal programmed with (IL) function allows to detect the momentary power failure.	
Digital input	(LE)	Enable communications link via RS-485 or field bus	Turning the (LE) ON gives priority to commands received via the RS-485 communications link or the field bus option.	
Digita	(U-DI)	Universal DI	Using the (U-DI) enables the inverter to monitor arbitrary digital input signals sent from the peripheral equipment, transmitting the signal status to the host controller.	
-	(STM)	Enable auto search for idling motor speed at starting	The (STM) enables auto search for idling motor speed at the start of operation.	
	(STOP)	Force to stop	Turning the (STOP) OFF causes the motor to decelerate to a stop forcedly in accordance with the specified deceleration time.	
	(PID-RST)	Reset PID integral and differential components	Turning the (PID-RST) ON resets PID integral and differential components.	
	(PID-HLD)	Hold PID integral component	Turning this terminal command ON holds the integral components of the PID processor.	
-	(EXIIE)	Pre-excitation	When this (EXITE) signal comes ON, preliminary excitation starts.*6*7	
	(LOC)	Select local (keypad) operation	Turning the (LOC) ON gives priority to run/frequency commands entered from the keypad.	
	(DWP)	Protect motor from dew condensation	Turning the (DWP) ON supplies a DC current to the motor that is stopped, in order to generate heat, preventing dew condensation.	
	(ISW50)	Enable integrated sequence to switch to commercial power (50 Hz)	Turning the (ISW50) OFF switches inverter operation to commercial-power operation in accordance with the inverter internal switching sequence (for 50 Hz).	
	(ISW60)	Enable integrated sequence to switch to commercial power (60 Hz)	Turning the (ISW60) OFF switches inverter operation to commercial-power operation in accordance with the inverter internal switching sequence (for 60 Hz).	
	(OLS)	Enable/disable overload stop function	Turning (OLS) ON enables the overload stop function.*1~*5	*8
	(PIN) (SIGN)	Pulse train input Pulse train sign	Frequency command by pulse rate input.  Rotational direction command for pulse rate input. OFF: Forward, ON: Reverse	Available only on terminal [X7] (E07)
	(CRUN-M1)	Count the run time of commercial power-driven motor 1	Turning the (CRUN-M1) ON accumulates the run time of motor 1 in commercial-power operation. (independent of run/stop and motor selected)	
	(CRUN-M2)	Count the run time of commercial power-driven motor 2	Turning the (CRUN-M2) ON accumulates the run time of motor 2 in commercial-power operation. (independent of run/stop and motor selected)	
	(CRUN-M3)	Count the run time of commercial power-driven motor 3	Turning the (CRUN-M3) ON accumulates the run time of motor 3 in commercial-power operation. (independent of run/stop and motor selected)	
	(CRUN-M4)	Count the run time of commercial power-driven motor 4	Turning the (CRUN-M4) ON accumulates the run time of motor 4 in commercial-power operation. (independent of run/stop and motor selected)	
	(DROOP) (PG-CCL)	Select droop control Cancel PG alarm	Turning the(DROOP) ON enables the droop control.  Turning the(PG-CCL) ON cancels PG alarm.*4*5*7	
	(LOCK)	Servo-lock command	Turning the(LOCK) ON enables the servo-lock control.*7	
	(NONE)	No function	No function assigned. Can be used as a input of the customizable logic function.	

assifi- tion	Symbol	Name	Functions	Remarks
	(PLC)	Transistor output power	Transistor output power supply (24VDC, 100mA DC max). (Note: Shared by the digital input PLC terminal.)	Short-circuit terminals [CM] and [CMY].
	[Y1]	Transistor output 1	Out of the following signals, the selected one will be issued.  These function codes may also switch the logic system between normal and negative to define how the inverter logic interprets either ON or OFF status of each terminal.	Maximum voltage 27 VDC Maximum current 50 mADC
	[Y2]	Transistor output 2	Applicable to SINK and SOURCE (no switching is required).	Leakage current
	[Y3]	Transistor output 3		0.1 mA or less
	[Y4]	Transistor output 4		ON voltage: Max. 2V (50 mA)
	[CMY]	Transistor output common	Common terminal for transistor output signal terminals.	This terminal is electrically isolated from terminals [CM] and [11].
	(RUN) (RUN2)	Inverter running Inverter output on	This signal is ON when the inverter is running with the starting frequency or higher.  This signal is ON when the inverter is running with the starting frequency or higher or when the DC braking is activated.	
	(DNZS)	Speed valid	This signal is turned ON when the speed command/actual speed exceeds the stop frequency; it is turned OFF when it is below the stop frequency. (Speed command and actual speed selectable.)	
	(FRUN)	Running forward Running reverse	ON-signal is generated at forward rotation. ON-signal is generated at reverse rotation	
	(FAR)	Frequency (speed) arrival signal	ON-signal is generated when frequency / speed reaches at set-value.	
	(FAR3)	Frequency (speed) arrival signal 3	ON-signal is generated when frequency / speed reaches at set-value. When the run command is OFF, the frequency command is interpreted as zero and frequency arrival is judged under the premise.	
	(FDT) (FDT2) (FDT3)	Frequency (speed) detected Frequency (speed) detected 2 Frequency (speed) detected 3	This output signal comes ON when the output frequency exceeds the frequency detection level , and it goes OFF when the output frequency drops below the "Frequency detection level - Hysteresis width."	
	(LU)	Undervoltage detected (Inverter stopped)	This signal is ON when the undervoltage protection function is activated so that the motor is in an abnormal stop state.	
	(B/D)	Torque polarity detected	This signal comes ON when the inverter is driving the motor; it comes OFF when the inverter is braking the motor or stopped.	
	(IOL)	Inverter output limiting	This signal comes ON when the inverter is activating the current limiter, torque limiter, or anti- regenerative control (automatic deceleration).	
	(IOL2)	Inverter output limiting with delay	This signal comes ON when the inverter has been activating the current limiter, torque limiter, or anti-regenerative control (automatic deceleration) for at least 20 ms.	
	(IPF)	Auto-restarting after momentary power failure	This signal is kept ON during the period from when the inverter shuts down its output due to a momentary power failure until the restart is completed.	
	(OL)	Motor overload early warning	This signal comes ON when the value calculated by the electronic thermal overload protection exceeds the predetermined detection level. (applicable to Motor 1 only)	
	(KP)	Keypad operation enabled	This signal is ON when the inverter is in keypad operation.	
	(RDY)	Inverter ready to run	This signal comes ON when the inverter is ready to run.	
ilalisisioi output	(SW88)	Switch motor drive source between commercial power and inverter output (For MC on commercial line)	This controls the magnetic contactor located at the commercial power line side, for switching the motor drive source from the commercial power line to inverter output.	
<u> </u>	(SW52-2)	Switch motor drive source between commercial power and inverter output (For secondary side)	This controls the magnetic contactor located at the inverter output side (secondary side), for switching the motor drive source from the commercial power line to inverter output.	
	(SW52-1)	Switch motor drive source between commercial power and inverter output (For primary side)	This controls the magnetic contactor located at the inverter input side (primary side), for switching the motor drive source from the commercial power line to inverter output.	
	(SWM1) (SWM2)	Motor 1 selected Motor 2 selected	This signal comes ON when motor 1 is selected. This signal comes ON when motor 2 is selected.	
	(SWM3)	Motor 3 selected	This signal comes ON when motor 3 is selected.  This signal comes ON when motor 3 is selected.	
	(SWM4)		This signal comes ON when motor 4 is selected.	
	(AX)	Select AX terminal function (For MC on primary side)	This signal controls the magnetic contactor located at the inverter input side (primary side).	
	(FAN)		This signal informs the ON/OFF state of the cooling fan.	
	(TRY)	Auto-resetting	This output signal comes ON when auto-resetting is in progress.	
	(U-DO)	Universal DO	This signal commands a peripheral apparatus according to signal sent from the host controller.	
	(ID) (ID2)	Current detected Current detected 2	This signal comes ON when the output current of the inverter has exceeded the detection level for	
	(ID3)		the time longer than the specified timer period.	
	(TD1)	Torque detected 1	This signal comes ON when the output torque of the inverter has exceeded the detection level for	
	(TD2)	Torque detected 2	the time longer than the specified timer period.	
	(OH)	Heat sink overheat early warning	This outputs a heat sink overheat early warning before an overheat trip actually happens. It is also used to detect an internal air circulation fan failure. (Applicable to inverters with 45kW or above for 200V class series or 75 kW or above for 400V class series)	
	(LIFE)	Lifetime alarm	This outputs a service lifetime alarm according to the internal lifetime criteria. It is also used to detect an internal air circulation fan failure. (Applicable to inverters with 45kW or above for 200V class series or 75 kW or above for 400V class series)	
	(PID-ALM)	PID alarm	This outputs an absolute-value alarm and deviation alarm when the PID control is enabled.	
	(PID-CTL)	Under PID control	This signal comes ON when the PID control is enabled.  This signal is ON when the inverter is in a stopped state by the slow flowrate stopping function	
	(PID-STP)	Motor stopped due to slow flowrate under PID control	under the PID control. (The inverter is stopped even if a run command is entered.)	
	(REF OFF)	Reference loss detected	This signal comes ON when an analog frequency command is missing due to wire breaks.	
	(IDL)	Low current detected	This signal comes ON when the current has been below the preset current detection level for the time longer than the specified timer period.	
	(U-TL)	Low output torque detected	This signal comes ON when the torque value has been below the preset detection level for the time longer than the specified timer period.	

## **Terminal Functions**

## **Terminal Functions**

Classifi- cation	Symbol	Name	Functions	Remarks
	(OLP)	Overload prevention control		
	(RMT)	In remote operation	This signal comes ON when the inverter is in the remote mode.	
	(BRKS)	Brake signal	Signal for Brake Control. Turn ON when the brake is released.	
	(MNT)	Maintenance timer	Alarm signal is generated when time passes or number of exceeds over the preset value	
	(THM)	Motor overheat detected by thermistor	This signal comes ON when the motor overheat is detected with the PTC/NTC thermistor.	
bnt	(C1OFF)	Terminal [C1] wire break	When Input current to C1 terminal become less than 2mA, this is interpreted as wire brake and then ON-singal is generated.	
Transistor output	(DSAG)	Speed agreement	This output signal comes ON when the difference between the detected speed and the commanded speed (frequency) becomes within the specified range for the time specified by the agreement timer.	
rar	(PG-ERR)	PG error detected	When speed error is greater than a certain value, ON-signal is generated.	
Г	(DECF)	Enable circuit failure detected	This signal comes ON when the circuit detecting the status of [EN] terminal is defective. (at single failure)	
	(ENOFF)	Enable input OFF	On-signal is generated when Enabe Inputs are turned off.	
	(DBAL)	Braking transistor broken	This signal comes ON when a deffect is detected in the braking transistor.	
	(PSET)	Positioning completion signal	This signal comes ON when the inverter has been servo-locked so that the motor is held within the positioning completion range.	
	(L-ALM)	Light alarm	When Alarm or warning, which is set as "light failure", is generated, inverter indicates "Light failure" on the display and generates this light failure signal.	
	(ALM)	Alarm output (for any alarm)	In case of alarm, ON-signal is generated.	
ţ	[Y5A], [Y5C]	General purpose relay output	As a general-purpose relay output, the same functions as Y1 to Y4 can be assigned. The logic value is switchable between [Y5A]-[Y5C] "excited" and "non-excited".	Contact rating: 250 VAC, 0.3 A cos $\phi$ =0.3
Relay output	[30A], [30B],		*This outputs a non-voltage contact signal (1c) when the inverter is stopped with the protective	48 VDC, 0.5A
ay c	[00/1], [00]	Alarm relay output	function.	10 12 0, 01011
3el	[30C]	(for any error)	•As a general-purpose relay output, the same functions as Y1 to Y4 can be assigned.	
-			•The logic value is switchable between [30A]-[30C] "excited" and "non excited".	
Analog output	[FM1] [FM2]	Analog monitor 1 Analog monitor 2	The output can be either analog DC voltage (0 to 10 V) or analog DC current (4 to 20 mA). Any one of the following items can be output with the selected analog signal type.  Output frequency (before slip compensation, after slip compensation)  Output current  Output voltage  Output torque  Load factor  Input power  PID feedback amount  DC link bus voltage  Universal AO  Motor output  Analog output test  PID command  PID output  Speed detection (PG feedback value)  When the terminal is outputting 0 to 10 VDC, the connection cable can be up to two meters long with 10 kΩ impedance.  When the terminal is outputting 4-20 mA current, can be connected to a meter with a maximum input impedance of 500Ω  Adjustable gain range: 0% to 300%	
	[11]	Analog common		
cation	RJ-45 connector for the keypad	RS-485 communications port 1	One of the following protocoles can be selected:  · Modbus RTU  · Fuji general-purpose inverter protocol  · FRENIC Loader protocol (SX)	With power supply to the keypad
Communication	[DX+]/[DX-]/[SD]	RS-485 communications port 2(Terminalson control PCB)	One of the following protocoles can be selected:  · Modbus RTU  · Fuji general-purpose inverter protocole	
,	USB connector	USB port (On the keypad)	A USB port connector (Mini-B) that connects an inverter to a personal computer. FRENIC Loader.	Mounted on Remote Keypad (option)

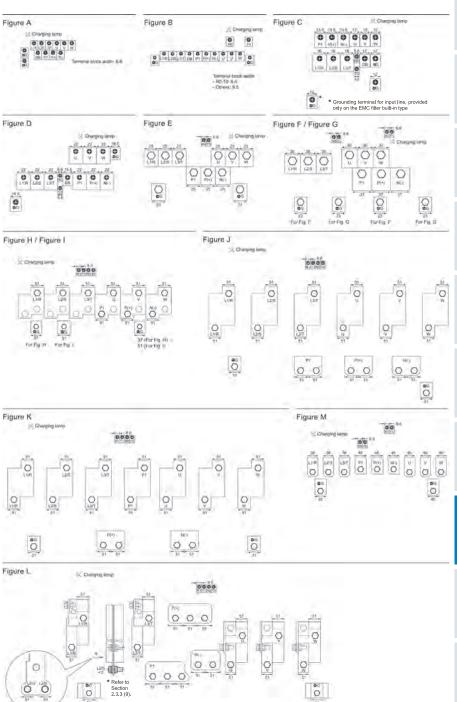
- 1 Effective function in V/f control
  2 Effective function in dynamic torque vector control
  3 Effective function when the slip compensation is made active under V/f control
  4 Effective function under the V/f control with speed sensor (PG option is necessary.)
  5 Effective function in dynamic torque vector control with speed sensor. (PG option is necessary.)
  6 Effective function in vector control without speed sensor
  7 Effective function in vector control with speed sensor (PG option is necessary.)
  8 Function not incorporated in the inverters of initial version

## Terminal Arrangement

## • Main circuit terminals

Inverte		Defeate				
Three-phase 200V	Three-phase 400V	Refer to:				
FRN0.4G1□-2A	FRN0.4G1□-4A	Figure A				
FRN0.75G1□-2A	FRN0.75G1□-4A	r iguic A				
FRN1.5G1□-2A	FRN1.5G1□-4A					
FRN2.2G1□-2A	FRN2.2G1□-4A	Figure B				
FRN3.7G1□-2A	FRN3.7G1□-4A	i iguie b				
FRINS.7GILI-ZA	FRN4.0G1□-4E*					
FRN5.5G1□-2A	FRN5.5G1□-4A					
FRN7.5G1□-2A	FRN7.5G1□-4A	Figure C				
FRN11G1□-2A	FRN11G1□-4A					
FRN15G1□-2A	FRN15G1□-4A					
FRN18.5G1□-2A	FRN18.5G1□-4A	Figure D				
FRN22G1□-2A	FRN22G1□-4A					
	FRN30G1□-4A					
EDNI2004 DA	FRN37G1□-4A	Г:				
FRN30G1□-2A	FRN45G1□-4A	Figure E				
	FRN55G1□-4A					
FRN37G1□-2A						
FRN45G1□-2A	FRN75G1□-4A	Figure F				
FRN55G1□-2A						
_	FRN90G1□-4A	Figure G				
_	FRN110G1□-4A	rigule G				
FRN75G1□-2A	-	Figure M				
_	FRN132G1□-4A	Figure H				
_	FRN160G1□-4A	riguie i i				
FRN90G1□-2A	FRN200G1□-4A	Eiguro I				
_	FRN220G1□-4A	Figure I				
_	FRN280G1□-4A	Figure 1				
_	FRN315G1□-4A	Figure J				
_	FRN355G1□-4A	Figure K				
_	FRN400G1□-4A	riguie N				
_	FRN500G1□-4A	Figure L				
_	FRN630G1□-4A	riguie L				

<sup>\* 4.0</sup> kW for the EU. The inverter type is FRN4.0G1□-4E. Note: A box (□) in the above table replaces S or E depending on the enclosure.



## **Function Settings**

## **Function Settings**

## ● F codes: Fundamental Functions

Data Protection   0   Disable took data protection and disable displant reference protection   1   Enable data protection and disable displant reference protection   2   Disable data protection and enable displant reference protection   3   Disable data protection and enable displant reference protection   3   Disable data protection and enable displant reference protection   3   Disable data protection and enable displant reference protection   3   Disable data protection and enable displant reference protection   3   Disable data protec	Code	Name	Data setting range	Change when		Default		ve con	
Fig.   Frequency Command	500	D . D	O Disable hath data materials and disited reference materials	running	copying	setting			
1. Voltage injust to terminal (12) (4 to 2 of M DC) 2. Current Injust to terminal (12) (4 to 2 of M DC) 3. Sum of voltage and current injusts to terminal (12) and (12) and (11) 5. Voltage injust to terminal (12) (4 to 2 of M DC) 6. 6. 6/ 6/ Whysion in expand current injusts to terminal set (2) and (11) 5. Voltage injust to terminal (12) (4 to 2 of M DC) 6. 6/ 6/ Whysion in expand current injusts to terminal set (2) and (11) 6. 6/ 6/ Whysion injusts injusts to terminal (12) (4 to 2 of M DC) 6. 6/ 6/ Whysion injusts to terminal (12) (4 to 2 of M DC) 6. 7/ 6/ 6/ 6/ 6/ 6/ 6/ 6/ 6/ 6/ 6/ 6/ 6/ 6/		Data Protection	Enable data protection and disable digital reference protection     Disable data protection and enable digital reference protection     Enable both data protection and digital reference protection	0					0
	FO I	Frequency Command 1	1 : Voltage input to terminal [12] (-10 to +10 VDC) 2 : Current input to terminal [C1] (4 to 20 mA DC) 3 : Sum of voltage and current inputs to terminals [12] and [C1] 5 : Voltage input to terminal [V2] (0 to ±10 VDC) 7 : Terminal command UP/DOWN control 8 : ② / ③ keys on keypad(balanceless-bumpless switching available) 10 : Pattern operation 11 : Digital input interface card (option)	None	0	0	0	0	0
\$6.00   \$6.00   \$6.00   \$7.0	F02	Operation Method	1 : Terminal command <i>FWD</i> or <i>REV</i> 2 : RUN/STOP keys on keypad (forward)	None			0	0	0
8									0
80 to 240 V : Output an AVR-controlled violage(for 200 V class series)					_				0
180 to 500 V : Output an AVR-controlled voltage (for 400 V class series)			80 to 240 V : Output an AVR-controlled voltage(for 200 V class series) 160 to 500 V : Output an AVR-controlled voltage(for 400 V class series)						0
Rose		· · ·	160 to 500 V: Output an AVR-controlled voltage(for 400 V class series)						None
F.09								_	8
Electronic Thermal Overload   1									
Coverload detection levels   0.00   Disable   15x to 135% of the rated current (allowable continuous drive current) of the motor   15x to 135% of the rated current (allowable continuous drive current) of the motor   15x to 135% of the rated current (allowable continuous drive current) of the motor   15x to 135% of the rated current (allowable continuous drive current) of the motor   15x to		Electronic Thermal Overload	1 : For a general-purpose motor with shaft-driven cooling fan			1		0	0
Restart Mode after Momentary   Power Failure (Mode selection)   1	FII	(Overload detection level)	0.00: Disable	0	△1△2	*4	0	0	0
Power Failure (Mode selection)   1: Trip after a recovery from power failure   2: Trip after decelerate-to-stop   3: Continue to run, for heavy inertia or general loads   4: Restart at the frequency at which the power failure occurred, for general loads   4: Restart at the frequency at which the power failure occurred, for general loads   4: Restart at the frequency at which the power failure occurred, for general loads   4: Restart at the frequency at which the power failure occurred, for general loads   4: Restart at the frequency at which the power failure occurred, for general loads   5: Restart at the frequency at which the power failure occurred, for general loads   5: Restart at the frequency   0.0 to 500.0 Hz   0.00 00: 0.00 0.00 0.00 0.00 0.00 0.0		(Thermal time constant)	0.5 to 75.0 min						0
Fig.   Basic/Frequency Command 13, 1-100,00% to 100,00% to 100,00% to 100,00% to 100,00% to 100,00% to 100,00% to 100% to 100% (Hb mode), 0% to 80% (LD mode)	, , ,	Power Failure (Mode selection)	1 : Trip after a recovery from power failure     2 : Trip after decelerate-to-stop     3 : Continue to run, for heavy inertia or general loads     4 : Restart at the frequency at which the power failure occurred, for general loads     5 : Restart at the starting frequency		0				0
Bias (Frequency command 1)   100.00% to 100.00%		Frequency Limiter (High)	0.0 to 500.0 Hz						0
C Braking 1 (Braking starting frequency   Graking level) (Braking lime)									0
F22   (Braking level)   (Braking time)									0
Reaking times   0.00 (Disable): 0.01 to 30.00 s									0
F29								_	ŏ
F25									ŏ
Stop Frequency	F24	(Holding time)		Ō	Ō	0.00	Ō	0	0
Company   Comp		Stop Frequency	0.0 to 60.0 Hz						0
1 : Level 1   2 : Level 2   3   3 : Level 3   0 : Output [FMA] / [FM1]   0 : Output in voltage (0 to 10 VDC)   0   0   0   0   0   0   0   0   0		wotor sound (Carrier requertey)	0.75 to 10 kHz (HD-mode inverters with 75 to 630 kW and LD-mode ones with 22 to 55 kW) 0.75 to 6 kHz (LD-mode inverters with 75 to 630 kW)			(Asia) 15	0		
F29	FZN	(Tone)	1 : Level 1 2 : Level 2	0	0	0	0	None	None
Counting		0 1 1 1 1	0 : Output in voltage (0 to 10 VDC) 1 : Output in current (4 to 20 mA DC)		0	0	0	0	0
F3 I (Function)  Select a function to be monitored from the followings.  0: Output frequency 1 (before slip compensation)  1: Output frequency 2 (after slip compensation)  2: Output voltage  4: Output torque  5: Load factor  6: Input power  7: PID feedback amount  8: PG feedback value  9: DC link bus voltage  10: Universal AO  13: Motor output  14: Calibration (+)  15: PID command (SV)  16: PID output (MV)  17: Positional deviation in synchronous operation  F32  Analog Output [FM2] (Mode selection)  8: Output in current (4 to 20 mA DC)  2: Output in current (0 to 20 mA DC)			0% to 300%						0
1: Output in current (4 to 20 mA DC) 2: Output in current (0 to 20 mA DC)	*6	(Function)	Select a function to be monitored from the followings.  0: Output frequency 1 (before slip compensation)  1: Output frequency 2 (after slip compensation)  2: Output current  3: Output voltage  4: Output torque  5: Load factor  6: Input power  7: PID feedback amount  8: PG feedback value  9: DC link bus voltage  10: Universal AO  13: Motor output  14: Calibration (+)  15: PID command (SV)  16: PID output (MV)  17: Positional deviation in synchronous operation						0
	F 32	Analog Output [FM2] (Mode selection)	1: Output in current (4 to 20 mA DC)	0	0	0	0	0	0
F3Y         (Voltage adjustment) 0% to 300%         □	F34	(Voltage adjustment)		0	0	100	0	0	0

#### F codes: Fundamental Functions

			Change when	Data	Default	Driv	ve con	itrol
Code	Name	Data setting range						
F35 *6		Select a function to be monitored from the followings.  0 : Output frequency 1 (before slip compensation)  1 : Output frequency 2 (after slip compensation)  2 : Output current  3 : Output voltage  4 : Output torque  5 : Load factor  6 : Input power  7 : PID feedback amount  8 : PG feedback value  9 : DC link bus voltage  10 : Universal AO  13 : Motor output  14 : Calibration  15 : PID command (SV)  16 : PID output (MV)	running	copying	o 0	V/f	W/O PG	W/PG
F37	Load Selection/ Auto Torque Boost/ Auto Energy Saving Operation 1	que Boost/ 1 : Constant torque load		1	0	None	0	
F 38	Stop Frequency (Detection mode)	0 : Detected speed 1 : Commanded speed	None	0	0	None	None	0
F39	(Holding Time)	0.00 to 10.00 s	0	0	0.00	0	0	0
F40	Torque Limiter 1-1	-300% to 300%; 999 (Disable)	Ō	Ō	999	Ō	Ō	$\circ$
F41	1-2	-300% to 300%; 999 (Disable)	0	0	999	0	0	0
F42	Drive Control Selection 1	0 : V/f control with slip compensation inactive     1 : Dynamic torque vector control     2 : V/f control with slip compensation active     5 : Vector control without speed sensor     6 : Vector control with speed sensor	None	0	0	0	0	0
F43	Current Limiter (Mode selection)	0 : Disable (No current limiter works.) 1 : Enable at constant speed (Disable during ACC/DEC) 2 : Enable during ACC/constant speed operation	0	0	2	0	None	None
FYY	(Level)	20% to 200% (The data is interpreted as the rated output current of the inverter for 100%.)	0	0	160	0	None	None
F50	Electronic Thermal Overload Protection for Braking Resistor (Discharging capability)	0 (Braking resistor built-in type), 1 to 9000 kWs, OFF (Disable)	0	△1△2	6	0	0	0
F51 F52	(Allowable average loss)		0	△1△2	0.001	0	0	0
FS2		$0.01$ to $999\Omega$	0	△1△2	0.01	0	0	0
F80	Switching between HD, MD and LD drive modes	0 : HD (High Duty) mode 1 : LD (Low Duty) mode 2 : MD (Medium Duty) mode	None	0	0	0	0	0

#### **©**E codes: Extension Terminal Functions

Code	Nama	Data catting yours	Change when	Data	Default	Dri	ve con	itrol
Code	Name	Data setting range	running	copying	setting	V/f	W/O PG	W/PG
E0 1	Terminal [X1] Function	Selecting function code data assigns the corresponding function to	None	0	0			
E02	Terminal [X2] Function	terminals [X1] to [X7] as listed below.	None	0	1			
E03	Terminal [X3] Function	0 (1000): Select multi-frequency (0 to 1 steps) (SS1)	None	0	2	0		
E04	Terminal [X4] Function	1 (1001): Select multi-frequency (0 to 3 steps) (SS2)	None	0	3	0	0	
E05	Terminal [X5] Function	2 (1002): Select multi-frequency (0 to 7 steps) (SS4)	None	0	4	0	0	
E08	Terminal [X6] Function	3 (1003): Select multi-frequency (0 to 15 steps) (SS8)	None	0	5	0	0	
E04 E05 E06 E07	Terminal [X7] Function	4 (1004): Select ACC/DEC time (2 steps) (RT1)	None	0	*8	0	0	
E08	Terminal [X8] Function *7	5 (1005): Select ACC/DEC time (4 steps) (RT2)	None	0	7	0	0	
E09	Terminal [X9] Function *7	6 (1006): Enable 3-wire operation (HLD)	None	0	8	0	0	
		7 (1007) : Coast to a stop (BX)				0	0	
		8 (1008) : Reset alarm (RST)				0	0	
		9 (1009): Enable external alarm trip (9 = Active OFF, 1009 = Active ON) (THR)				0	0	
		10 (1010): Ready for jogging (JOG)				0	0	
		11 (1011): Select frequency command 2/1 (Hz2/Hz1)				0	0	0
		12 (1012) : Select motor 2 (M2)				0	0	
		13 : Enable DC braking (DCBRK)				0	0	
		14 (1014): Select torque limiter level 2/1 (TL2/TL1)		L	l l	0		
		15 : Switch to commercial power (50 Hz) (SW50)				0	None	None
		16 : Switch to commercial power (60 Hz) (SW60)				0	None	None
		17 (1017): UP (Increase output frequency) (UP)				Ō		0
		18 (1018) : DOWN (Decrease output frequency) (DOWN)				0	0	
		19 (1019) : Enable data change with keypad (WE-KP)				0	0	
		20 (1020) : Cancel PID control (Hz/PID)				0	0	0
		21 (1021): Switch normal/inverse operation (IVS)				0	0	

Data copy

O Data copy is enabled.

None Data copy is not enabled.

△1 Data copy is not enabled if the inverter capacities vary.

△2 Data copy is not enabled if the voltage classes vary.

The shaded function codes ( ) are applicable to the quick setup.

- \*1 The factory default differs depending upon the shipping destination.
- $^{*}2~6.00~s$  for inverters with a capacity of 22 kW or below; 20.00 s for those with 30 kW or above.
- \*3 The factory default differs depending upon the inverter's capacity.
- \*4 The motor rated current is automatically set.
- \*5 5.0 min for inverters with a capacity of 22 kW or below; 10.0 min for those with 30 kW or above.
- \*6 [FM1] and [FM2] for Asia (FRN\_\_\_G1 -- A) and EU (FRN\_\_\_G1 -- B) versions.

  \*7 Terminals [X8] and [X9] not provided on Asia (FRN\_\_\_G1 -- A) and EU (FRN\_\_\_G1 -- B) versions.
- \*8 "8" for Asia (FRN\_ \_ \_G1 $\blacksquare$ - $\square$ A) and EU (FRN\_ \_ \_G1 $\blacksquare$ - $\square$ E) versions; "6" for other versions.
- \*10 0 for inverters with a capacity of 7.5 kW or below; OFF for those with 0.11 kW or above. <Data change, reflection and strage>
- None: Not available : After changing data with using keys, execute and save data by pressing key, After changing and executing data with using keys, save the data by pressing key.

## **Function Settings**

# ■ Function Settings ■ E codes: Extension Terminal Functions

Code	Name	Data setting range	Change wher running		Default setting	Dri V/f	ve cor	ntrol W/PG
E09	Terminal [X9] Function *7	22 (1022) : Interlock (IL)	None	0	8	0	0	0
		24 (1024): Enable communications link via RS-485 or fieldbus (option) (LE) 25 (1025): Universal DI (U-DI)				0	0	
		26 (1026): Enable auto search for idling motor speed at starting (STM)				0	None	None
		30 (1030): Force to stop (30 = Active OFF, 1030 = Active ON) (STOP) 32 (1032): Pre-excitation (EXITE)				_ <u>O</u> _ None	0_	- 0 -
		33 (1033) : Reset PID integral and differential components (PID-RST)				O	1-ŏ-	18-
		34 (1034) : Hold PID integral component (PID-HLD)				0	0	0
		35 (1035): Select local (keypad) operation (LOC) 36 (1036): Select motor 3 (M3)				0	0	0
		37 (1037) : Select motor 4 (M4)				0	0	0
		39   : Protect motor from dew condensation (DWP)   40 : Enable integrated sequence to switch to commercial power (50 Hz) (ISW50)				- 용 -	 None	O _ None
		41 : Enable integrated sequence to switch to commercial power (60 Hz) (ISW60)				0	None	None
		47 (1047): Servo-lock command (LOCK) 48 : Pulse train input (available only on terminal [X7] (E07)) (PIN)				None	None	- 8 -
		49 (1049): Pulse train sign (available on terminals except [X7] (E01 to E06)) (SIGN)				0	0	Ŏ
		59 (1059) : Enable battery operation (BATRY)   72 (1072) : Count the run time of commercial power-driven motor 1 (CRUN-M1)				- 용 -	_O_	None
		73 (1073): Count the run time of commercial power-driven motor 2 (CRUN-M2)			L	0		None None
		74 (1074): Count the run time of commercial power-driven motor 3 (CRUN-M3) 75 (1075): Count the run time of commercial power-driven motor 4 (CRUN-M4)				0		None
		75 (1075): Count the run time of commercial power-driven motor 4 (CRUN-M4) 76 (1076): Select droop control (DROOP)				-8-		None_
		77 (1077): Cancel PG alarm (PG-CCL)				None		
		Setting the value of 1000s in parentheses () shown above assigns a negative logic input to a terminal.  110(1110): Servo lock gain selection (SLG2)				None	None	
		111(1111): Force to stop only by terminal (STOP-T)				0	Ö	0
E 10	Acceleration Time 2	(111 = Active OFF, 1111 = Active ON) 0.00 to 6000 s	0	0	*2	0	0	0
E 11	Deceleration Time 2	Note: Entering 0.00 cancels the acceleration time, requiring external soft-	Ö	Ŏ	*2	Ŏ	Ö	Ŏ
E 12	Acceleration Time 3 Deceleration Time 3	start and -stop.	0	0	*2 *2	0	0	0
E 14	Acceleration Time 4		0	Ŏ	*2	0	Ō	0
E 15 E 16	Deceleration Time 4 Torque Limiter 2-1	-300% to 300%; 999 (Disable)	0	0	*2 999	0	0	0
E 17	Torque Limiter 2-2	-300% to 300%; 999 (Disable)	0	Ŏ	999	Ŏ	ŏ	Ŏ
<u> 820</u>	Terminal [Y1] Function Terminal [Y2] Function	Selecting function code data assigns the corresponding function to terminals [Y1] to [Y5A/C] and [30A/B/C] as listed below.	None None	0	1	_		
E22	Terminal [Y3] Function	0 (1000): Inverter running (RUN)	None	Ō	2	0	0	0
<u>823</u> 824	Terminal [Y4] Function Terminal [Y5A/C] Function	1 (1001): Frequency (speed) arrival signal (FAR) 2 (1002): Frequency (speed) detected (FDT)	None None	0	7 15	0	0	0
E27	Terminal [30A/B/C] Function		None	Ö	99	ő	0	
	(Relay output)	4 (1004): Torque polarity detected (B/D) 5 (1005): Inverter output limiting (IOL)				0	0	0
		6 (1006): Auto-restarting after momentary power failure (IPF)				Ŏ	0	0
		7 (1007): Motor overload early warning (OL)				0	0	0
		8 (1008) : Keypad operation enabled (KP)  10 (1010) : Inverter ready to run (RDY)				0	0	
		11 : Switch motor drive source between commercial power and inverter output				0	None	
		[(For MC on commercial line) (SW88) 12 : Switch motor drive source between commercial power and inverter output					None	None
		(For secondary side)(SW52-2)						
		: Switch motor drive source between commercial power and inverter output (For primary side) (SW52-1)					None	None
		15 (1015): Select AX terminal function (For MC on primary side) (AX)						None
		16 (1016): Stage transition signal for pattern operation (TU) 17 (1017): Cycle completion signal for pattern operation (TO)			0	0	- <u>0</u> -	
		18 (1018): Pattern operation stage 1 (STG1)			2		]_Q_	L_Q_
		19 (1019) : Pattern operation stage 2 (SRG2)   20 (1020) : Pattern operation stage 4 (STG4)			7 15	0	0_	<u> </u>
		22 (1022) : Inverter output limiting with delay (IOL2)			10		0	
		25 (1025): Cooling fan in operation (FAN) 26 (1026): Auto-resetting (TRY)				0	0	0
		27 (1027) : Universal DO (U-DO)				Ŏ	0	Ö
		28 (1028): Heat sink overheat early warning (OH)				0_		
		29 (1029): Synchronization completed (SY) 30 (1030): Lifetime alarm (LIFE)			99	None	None	
		31 (1031): Frequency (speed) detected 2 (FDT2)				0	0	0
		33 (1033): Reference loss detected (REF OFF) 35 (1035): Inverter output on (RUN2)				0	0	0
		36 (1036): Overload prevention control (OLP)				0	0	0
		37 (1037): Current detected (ID) 38 (1038): Current detected 2 (ID2)				0	0	0
		39 (1039) : Current detected 3 (ID3)				0	0	0
		41 (1041): Low current detected (IDL) 42 (1042): PID alarm (PID-ALM)				0	0	0
		43 (1042) : PID alarm (PID-ALM) 43 (1043) : Under PID control (PID-CTL)				0	0	0
		44 (1044) : Motor stopped due to slow flowrate under PID control (PID-STP)				0	0	0
		45 (1045): Low output torque detected (U-TL) 46 (1046): Torque detected 1 (TD1)				0	0	0
		47 (1047) : Torque detected 2 (TD2)				0	0	0
		48 (1048): Motor 1 selected (SWM1) 49 (1049): Motor 2 selected (SWM2)				0	0	0
		(SWIVIZ)						

#### **©**E codes: Extension Terminal Functions

ode	Name	Data setting range	Change when running	Data copying	Default setting		ve cor W/OPG	
27	Terminal [30A/B/C] Function	50 (1050): Motor 3 selected (SWM3)	None	O	99	0	0	0
	(Relay output)	51 (1051): Motor 4 selected (SWM4)				0	0	0
		52 (1052) : Running forward (FRUN)				0	0	0
		53 (1053): Running reverse (RRUN)				0	0	0
		54 (1054): In remote operation (RMT)				Ó	Ó	Ŏ
		56 (1056): Motor overheat detected by thermistor (THM)				0	0	0
		57 (1057) : Brake signal (BRKS)				0	0	
		58 (1058): Frequency (speed) detected 3 (FDT3)				0	0	
		59 (1059) : Terminal [C1] wire break (C10FF)				None	0	
		70 (1070) : Speed valid (DNZS) 71 (1071) : Speed agreement (DSAG)				None		
		72 (1071) : Speed agreement (DSAG) 72 (1072) : Frequency (speed) arrival signal 3 (FAR3)					ŏ	0
		76 (1076): PG error detected (PG-ERR)				None	ŏ	lŏ
		77 (1077): Low DC link bus voltage (U-EDC)				0	Ŏ	Ιŏ
		79 (1079): Deceleration in momentary power failure (IPF2)				-ō-	- ō-	0
		82 (1082) : Positioning completion signal (PSET)				None	None	
		84 (1084): Maintenance timer (MNT)				0		0
		90 (1090) : Alarm indication 1 (AL1)		L		<u> </u>		0
		91 (1091) : Alarm indication 2 (AL2)				<u></u>	0	0
		92 (1092) : Alarm indication 4 (AL4)				<u> </u>	- 0-	
		93 (1093) : Alarm indication 8 (AL8)				<u></u>		İğ
		98 (1098) : Light alarm (L-ALM)				0	0	
		99 (1099): Alarm output (for any alarm) (ALM)				0	0	
		101 (1101): Enable circuit failure detected (DECF) 102 (1102): Enable input OFF (EN OFF)					0	
		105 (1105): Enable Input OFF (EN OFF) 105 (1105): Braking transistor broken (DBAL)				0	Ö	
		111 (1111): Customaizable logic output signal 1 (CL01)				Ö	Ö	1 0
		112 (1112): Customaizable logic output signal 2 (CL02)				Ŏ	ŏ	lŏ
		113 (1113): Customaizable logic output signal 3 (CL03)				Ŏ	Ŏ	Ĭŏ
		114 (1114): Customaizable logic output signal 4 (CL04)				Ŏ	Ŏ	Ŏ
		115 (1115): Customaizable logic output signal 5 (CL05)				Ō	Ō	lõ
		Setting the value of 1000s in parentheses ( ) shown above assigns a negative logic input to a terminal.						
30	Frequency Arrival (Detection width)	0.0 to 10.0 Hz	0	0	2.5	0	0	0
3.1	Frequency Detection 1(Level)	0.0 to 500.0 Hz	0	0	*1	0	0	0
32	(Hysteresis width)		0	0	1.0	0	0	0
34		0.00 (Disable); Current value of 1% to 200% of the inverter rated current	0	△1△2	*4	0	0	0
35	Current Detection (Timer)		0	0	10.00	0	0	0
36	Frequency Detection 2 (Level)		0	0	*1	Ŏ	Ŏ	Ö
37		0.00 (Disable); Current value of 1% to 200% of the inverter rated current	0	△1△2	*4	0	0	0
38	Low Current Detection (Timer)		0	0	10.00	0	0	0
<u>10</u>	PID Display Coefficient A PID Display Coefficient B	-999 to 0.00 to 9990	0	0	0.00	0	0	0
11 12	LED Display Filter	-999 to 0.00 to 9990 0.0 to 5.0 s	0	0	0.00	0	0	0
<u>12</u> 13	LED Monitor (Item selection)	0 : Speed monitor (select by E48)	Ö	0	0.5	0	0	<del>  0</del>
"	LED Monitor (item selection)	3 : Output current						
		4 : Output voltage						
		8 : Calculated torque						
		9 : Input power						
		10 : PID command						
		12 : PID feedback amount						
		14 : PID output						
		15 : Load factor						
		16 : Motor output						
		17 : Analog input						
		23 : Torque current (%)						
		24 : Magnetic flux command (%)						
,,,,	(Dienlay when stonged)	25 : Input watt-hour 0 : Specified value	0	0	0	0	0	
44	(Display when stopped)	0 : Specified value 1 : Output value			U	0	0	
15	LCD Monitor(Item selection)	Courput value     Running status, rotational direction and operation guide	0	0	0	0	0	
10	EGD MOUNTO (ITEM SEIECTION)	Horning status, rotational direction and operation guide     Bar charts for output frequency, current and calculated torque			0			
18	(Language selection)	Multi-function keypad (option)	0	0	1	0	0	0
.0	(=0.190090000001)	Type: TP-G1-J1						
		0 : Japanese						
		1 : English						
		2 : German						
		3 : French						
		4 : Spanish						
		5 : Italian						
47	(Contrast control)	0 (Low) to 10 (High)	0	0	5	0	0	0
48	LED Monitor (Speed monitor item)	0 : Output frequency (Before slip compensation)	0	0	0	0	0	0
		1 : Output frequency (After slip compensation)						
		2 : Reference frequency						
		3 : Motor speed in r/min						
		4 : Load shaft speed in r/min						
		5 : Line speed in m/min 7 : Display speed in %						

<sup>\*1</sup> The factory default differs depending upon the shipping destination.

<Data change, reflection and strage>
None: Not available : After changing data with using . See keys, execute and save data by pressing . After changing and executing data with using . See keys, save the data by pressing . See keys.

Data copy is not enabled if the inverter capacities vary.

Data copy is enabled.

<sup>\*2 6.00</sup> s for inverters with a capacity of 22 kW or below; 20.00 s for those with 30 kW or above.

<sup>\*4</sup> The motor rated current is automatically set.

<sup>\*7</sup> Terminals [X8] and [X9] not provided on Asia (FRN\_ \_\_G1 $\blacksquare$ - $\Box$ A) and EU (FRN\_ \_\_G1 $\blacksquare$ - $\Box$ E) versions.

## **Function Settings**

## Function Settings

## **©**E codes: Extension Terminal Functions

Code	Name	Data setting range	Change wher running	Data copying	Default setting		ve con	trol W/PG
E49	Torque monitor (Polarity)	0 : Torque polarity	0	0	1	0	0	0
cen	Coefficient for Speed Indication	1 : + for driving, - for braking 0.01 to 200.00	0	0	30.00	0	0	0
	Display Coefficient for Input Watt-hour Data	0.000 (Cancel/reset), 0.001 to 9999	0	0	0.010	0	ŏ	0
E52	Keypad (Menu display mode)	0 : Function code data editing mode (Menu #0, #1, and #7) 1 : Function code data check mode (Menu #2 and #7) 2 : Full-menu mode	0	0	0	0	0	0
<u>854</u>	Frequency Detection 3(Level)		0	0	*1	0	0	0
<u>855</u> 858	Current Detection 3(Level) (Timer)	0.00 (Disable); Current value of 1% to 200% of the inverter rated current 0.01 to 600.00 s	0	1△2△	10.00	0	0	0
E5 1	Terminal [12] Extended Function	0 : None	None	0	0	0	0	0
<u> 882</u>	Terminal [C1] Extended Function	1 : Auxiliary frequency command 1	None	0	0	0	0	0
£63	Terminal [V2] Extended Function	2 : Auxiliary frequency command 2 3 : PID command 1 5 : PID feedback amount 6 : Ratio setting 7 : Analog torque limit value A 8 : Analog torque limit value B 17 : Speed limit FWD 18 : Speed limit REV 20 : Analog input monitor	None	0	0	0	0	0
284	Saving of Digital Reference Frequency	0 : Automatic saving (when main power is turned OFF) 1 : Saving by pressing  key			'	0		
885	Reference Loss Detection (Continuous running frequency)	0 : Decelerate to stop, 20% to 120%, 999: Disable	0	0	999	0	0	0
E 75	DC link bus voltage detection level		0	0	*9	0	0	0
E 78	Torque Detection 1 (Level)	400 to 800V: 400Vclass series 0% to 300%	0	0	100	0	0	0
E 79	(Timer)	0.01 to 600.00 s	0	0	10.00	0	0	0
	Torque Detection 2/(Level)		0	0	20.00	00	0	0
E98	Low Torque Detection (Timer) Terminal [FWD] Function	0.01 to 600.00 s  Selecting function code data assigns the corresponding function to	None	0	98	0		
E99	Terminal [REV] Function	terminals [FWD] and [REV] as listed below. 0 (1000): Select multi-frequency (0 to 1 steps) (SS1)				0	0	
		1 (1001): Select multi-frequency (0 to 3 steps) (SS2) 2 (1002): Select multi-frequency (0 to 7 steps) (SS4) 3 (1003): Select multi-frequency (0 to 15 steps) (SS4) 4 (1004): Select ACC/DEC time (2 steps) (RT1) 5 (1005): Select ACC/DEC time (2 steps) (RT2) 6 (1006): Enable 3-wire operation (HLD) 7 (1007): Coast to a stop (BX) 8 (1008): Reset alarm (RST) 9 (1009): Enable external alarm trip(9 = Active OFF, 1009 = Active ON) (THR) 10 (1010): Ready for jogging (JOG) 11 (1011): Select frequency command 2/1 (Hz2/Hz1) 12 (1012): Select motor 2 (M2) 13 : Enable DC braking (DCBRK) 14 (1014): Select torque limiter level 2/1 (TL2/TL1) 15 : Switch to commercial power (50 Hz) (SW50) 16 : Switch to commercial power (60 Hz) (SW60) 17 (1017): UP (Increase output frequency) (UP) 18 (1018): DOWN (Decrease output frequency) (DOWN) 19 (1019): Enable data change with keypad (WE-KP) 20 (1020): Cancel PID control (Hz/PID) 21 (1021): Switch normal/inverse operation (IVS) 22 (1022): Interlock (IL) 24 (1024): Enable communications link via RS-485 or fieldbus (LE) 25 (1025): Universal DI (U-DI) 26 (1026): Enable auto search for idling motor speed at starting (STM) 30 (1030): Force to stop (30 = Active OFF, 1030 = Active ON) (STOP) 32 (1032): Pre-excitation (EXITE) 33 (1033): Reset PID integral and differential components (PID-RST) 44 (1034): Hold PID integral component (PID-HLD) 35 (1035): Select local (keypad) operation (LOC) 36 (1036): Select motor 3 (M3)	None		99	000000000000000000000000000000000000000	None O	00000000000000000000000000000000000000
		37 (1037): Select motor 4 (M4) 39 : Protect motor from dew condensation (DWP) 40 : Enable integrated sequence to switch to commercial power (50 Hz) (ISW50) 41 : Enable integrated sequence to switch to commercial power (60 Hz) (ISW60) 47 (1047): Servo-lock command (LOCK) 49 (1049): Pulse train sign (SIGN) 59 (1059): Enable battery operation (BATRY) 72 (1072): Count the run time of commercial power-driven motor 1 (CRUN-M1) 73 (1073): Count the run time of commercial power-driven motor 2 (CRUN-M2) 74 (1074): Count the run time of commercial power-driven motor 3 (CRUN-M3) 75 (1075): Count the run time of commercial power-driven motor 4 (CRUN-M4) 76 (1076): Select droop control (DROOP) 77 (1077): Cancel PG alarm (PG-CCL) 98 : Run forward (FWD) 99 : Run reverse Setting the value of 1000s in parentheses () shown above assigns a negative logic input to a terminal. 110(1110): Servo lock gain selection (SLG2) 111(1111): Force to stop only by terminal (STOP-7, 1111)				None	None None None None None None None	None None None None None None None

## **OC** codes: Control Functions of Frequency

Code	Name	Data setting range	Change when running	Data copying	Default setting	Dri V/f	ve cor	
E0 1	Jump Frequency 1	0.0 to 500.0 Hz	O	Copyling	0.0	0	W/O F G	W/FG
C02	2	0.0 to 300.0 112	<u> </u>	Ö	0.0	Ö	10	Ŏ
C03	3		Ŏ	Ŏ	0.0	ŏ	Ŏ	Ŏ
СОЧ	(Hysteresis width)	0.0 to 30.0 Hz	Ŏ	Ō	3.0	Ō	Ŏ	Ō
005	Multi-frequency 1	0.00 to 500.00 Hz	0	0	0.00	0	0	0
E08	2		0	0	0.00	0	0	0
<i>E07</i>	3		0	0	0.00	0	0	0
C08	4		0	0	0.00	0	0	0
£09	5		0	0	0.00	0	Ö	0
E 10	6		0	0	0.00	0	0	0
E 12	7 8			0	0.00	<del>0</del>	<del>  0</del>	<del>  0</del>
E 13	9		ŏ	Ö	0.00	<u> </u>	Ŏ	ŏ
E 14	10		Ŏ	ŏ	0.00	ŏ	ŏ	Ŏ
E 15	11		Ö	Ō	0.00	Ō	Ŏ	Ō
E 15	12		0	0	0.00	0	0	0
E 17	13		0	0	0.00	0	0	0
E 18	14		0	0	0.00	0	0	0
E 19	15		0	0	0.00	0	0	0
650	Jogging Frequency	0.00 to 500.00 Hz	0	0	0.00	0	O	0
[5]	Pattern Operation Mode	0: Execute a single cycle of pattern operation	None	0	0	0	0	0
		1: Execute a cycle of pattern operation repeatedly						
553	Stage 1 Running Time	2: Execute a single cycle of pattern operation and run at constant speed 0.00 to 6000 s	0	0	0.00	0	0	0
C53	Stage 2 Running Time	0.00 to 0000 5	8	0	0.00	<del>-</del>	18	8
E24	Stage 3 Running Time		<u> </u>	0	0.00	<u> </u>	<del>  0</del>	10
525	Stage 4 Running Time		Ö	ŏ	0.00	ŏ	Tŏ	ŏ
E28	Stage 5 Running Time		Ŏ	Ō	0.00	Ō	Ŏ	Ō
[27	Stage 6 Running Time		Ō	Ö	0.00	Ō	Õ	0
628	Stage 7 Running Time		0	0	0.00	0	0	0
E 30	Frequency Command 2	0 : Enable ⊘ / ⊘ keys on the keypad	None	0	2	0	0	0
		1 : Analog voltage input to terminal [12] (-10 to +10 VDC)						
		2 : Analog current input to terminal [C1] (4 to 20 mA DC)						
		3 : Analog sum of voltage and current inputs to terminals [12] and [C1]						
		5 : Analog voltage input to terminal [V2] (0 to 10 VDC)						
		7 : Terminal command UP/DOWN control						
		8 : Enable Ø / Ø keys on the keypad (balanceless-bumpless switching available)						
		10 : Pattern operation 11 : Digital input interface card (option)						
		12 : PG interface card (option)						
E31	Analog Input Adjustment for [12] (Offset)	-5.0% to 5.0%	0	0	0.0	0		
£32		0.00% to 200.00%	0	Ŏ	100.0	Ŏ	Ŏ	Ŏ
£33	(Filter time constant)		Ō	0	0.05	0	0	0
634		0.00% to 100.00%	0	0	100.00	0	0	0
035	(Polarity)	0 : Bipolar	None	0	1	0	0	0
		1 : Unipolar						
£38	Analog Input Adjustment for [C1] (Offset)		0	0	0.0	0	0	0
<i>E37</i>		0.00% to 200.00%	0	0	100.00	0	0	0
£38	(Filter time constant)		0	0	0.05	0	0	0
£39		0.00% to 100.00%	O Name	0	100.00	0	9	0
E40	Terminal [C1] Range Selection	0:4 to 20 mA	None	0	0	0	0	0
ru i	Analog Input Adjustment for [V2] (Offset)	1 : 0 to 20 mA			0.0	0		
E45		0.00% to 200.00%	0	Ö	100.00	<del>-</del>	8	10
E43	(Filter time constant)		Ô	0	0.05	0	0	0
[44		0.00% to 100.00%	0	Ö	100.00	Ö	Ŏ	Ŏ
E45	(Polarity)	0 : Bipolar	None	Ö	1	Ö	Ŏ	Ŏ
	(	1 : Unipolar						
E50	Bias(Frequency command 1) (Bias base point)		0	0	0.00	0	0	0
E5 1	Bias(PID command 1)(Bias value)	-100.00% to 100.00%	0	0	0.00	0	0	0
£52	(Bias base point)		0	0	0.00	0	0	0
E53	Selection of Normal/Inverse Operation	0 : Normal operation	0	0	0	0	0	
	(Frequency command 1)	1 : Inverse operation						
583	Stage 1 Rotation Direction & Acceleration/Deceleration Time	1 : Forward Acceleration Time 1 (F07)/Deceleration Time 1 (F08)	0	0	1	<u> </u>	9	9
683	Stage 2 Rotation Direction & Acceleration/Deceleration Time	2 : Forward Acceleration Time 2 (E10)/Deceleration Time 2 (E11)		0	1	<u> </u>	9	9
coul	Stage 3 Rotation Direction & Acceleration/Deceleration Time	3 : Forward Acceleration Time 3 (E12)/Deceleration Time 3 (E13) 4 : Forward Acceleration Time 4 (E14)/Deceleration Time 4 (E15)	0	0	1	0	0	0
C84				/		\ /		
E85	Stage 4 Rotation Direction & Acceleration/Deceleration Time							
C85 C86	Stage 4 Rotation Direction & Acceleration/Deceleration Time Stage 5 Rotation Direction & Acceleration/Deceleration Time	11 : Reverse Acceleration Time 1 (F07)/Deceleration Time 1 (F08)	0	Ö	1	Ō	0	0
C85 C86 C87	Stage 4 Rotation Direction & Acceleration/Deceleration Time Stage 5 Rotation Direction & Acceleration/Deceleration Time Stage 6 Rotation Direction & Acceleration/Deceleration Time	11 : Reverse Acceleration Time 1 (F07)/Deceleration Time 1 (F08) 12 : Reverse Acceleration Time 2 (E10)/Deceleration Time 2 (E11)	0	0	1	0	0	0
C85 C86	Stage 4 Rotation Direction & Acceleration/Deceleration Time Stage 5 Rotation Direction & Acceleration/Deceleration Time	11 : Reverse Acceleration Time 1 (F07)/Deceleration Time 1 (F08)	0	Ö	1	Ō	0	_

The shaded function codes ( ) are applicable to the quick setup.

<Data change, reflection and strage>
None: Not available : After changing data with using keys, execute and save data by pressing key,
After changing and executing data with using keys, save the data by pressing key.

Data	C	ру
$\overline{}$		Data

0	Data copy is enabled.
△1	Data copy is not enabled if the inverter capacities vary.
△2	Data copy is not enabled if the voltage classes vary.
None	Data copy is not enabled.
•	

<sup>\*1</sup> The factory default differs depending upon the shipping destination.

<sup>\*4</sup> The motor rated current is automatically set.

 $<sup>^{\</sup>star}9~$  235V for 200V class series of inverters; 470V for 400V class series of inverters

## **Function Settings**

## Function Settings

#### P codes: Motor 1 Parameters

Code	Neme	Data asthing young	Change wher	Data	Default	Dri	ve cor	trol
Code	Name	Data setting range	running	copying	setting	V/f	W/O PG	W/PG
P0 I	Motor 1 (No. of poles)	2 to 22 poles	None	△1△2	4	0	0	0
P02	(Rated capacity)	0.01 to 1000 kW (when P99 = 0, 2, 3 or 4)	None	△1△2	*11	0	0	0
		0.01 to 1000 HP (when P99 = 1)						
P03	(Rated current)		None	△1△2	*11	0	0	0
P04	(Auto-tuning)	0 : Disable	None	None	0	0	0	0
		1 : Tune while the motor stops. (%R1, %X and rated slip frequency)						
		2 : Tune while the motor is rotating under V/f control(%R1, %X, rated slip frequency, no-load current,						
		magnetic saturation factors 1 to 5, and magnetic saturation extension factors "a" to "c")						
		3 : Tune while the motor is rotating under vector control(%R1, %X, rated slip frequency, no-load current,magnetic						
		saturation factors 1 to 5, and magnetic saturation extension factors "a" to "c." Available when the vector control is enabled.)						
P05	(Online tuning)		0	0	0	0	None	None
		1 : Enable						
P05	(No-load current)		None	△1△2	*11	0	0	0
P07		0.00% to 50.00%	0	△1△2	*11	0	0	0
P08		0.00% to 50.00%	0	△1△2	*11	0	0	0
P09	(Slip compensation gain for driving)		0	0	100.0	0	.0	0
	(Slip compensation response time)		0	△1△2	0.12	0	None	None
P 11	(Slip compensation gain for braking)		0	0	100.0	Ŏ	0	0
P 12	(Rated slip frequency)		None	△1△2	*11	0	0	0
P 13	(Iron loss factor 1)		0	△1△2	*11	0	0	0
P 14	(Iron loss factor 2)		Ŏ	△1△2	0.00	0	0	
P 15	(Iron loss factor 3)		0	△1△2	0.00	0	0	0
	(Magnetic saturation factor 1)		0	△1△2 △1△2	*11 *11	0	0	0
	(Magnetic saturation factor 2)			$\triangle 1\triangle 2$	*11	0	0	0
	(Magnetic saturation factor 3)		0	$\triangle 1\triangle 2$	*11	0	0	0
	(Magnetic saturation factor 4)			$\triangle 1\triangle 2$	*11	0	0	0
	(Magnetic saturation factor 5)		0	$\triangle 1 \triangle 2$	*11	0	0	0
P22	(Magnetic saturation extension factor "a") (Magnetic saturation extension factor "b")		0	$\triangle 1\triangle 2$	*11	0	0	0
P23	(Magnetic saturation extension factor "c")		0	$\triangle 1 \triangle 2$	*11	0	0	<del>-</del>
P53	(%X correction factor 1)		0	$\triangle 1 \triangle 2$	100	0	0	0
P54	(%X correction factor 2)		0	$\triangle 1 \triangle 2$	100	0	0	$\frac{\circ}{\circ}$
PSS	(Torque current under vector control)		None	$\triangle 1 \triangle 2$	*11	None	0	0
P56	(Induced voltage factor under vector control)		None	$\triangle 1 \triangle 2$	85	None	Ŏ	$\frac{\circ}{\circ}$
	Reserved *13	0.000 to 20.000 s	None	$\triangle 1 \triangle 2$	0.082	140116	_	
P99	Motor 1 Selection	0 : Motor characteristics 0 (Fuji standard motors, 8-series)	None	$\triangle 1 \triangle 2$	0.082	0	0	0
- 35	WOLD! I SELECTION	1 : Motor characteristics 0 (r di standard motors, o-series)	None	2122	U			
		2 : Motor characteristics 1 (11 Tating motors)						
		3 : Motor characteristics 2 (Fuji standard motors, 6-series)						
		4 : Other motors						
		T. Outor motors						

## ●H codes: High Performance Functions

Code	Name	Data setting range	Change when	Data	Default		ve con	
Code	Ivaille	Data setting range	running	copying	setting	V/f	W/O PG	W/PG
H03	Data Initialization	0 : Disable initialization	None	None	0	0	0	0
		1 : Initialize all function code data to the factory defaults						
		2 : Initialize motor 1 parameters						
		3 : Initialize motor 2 parameters						
		4 : Initialize motor 3 parameters						
		5 : Initialize motor 4 parameters						
ноч	Auto-reset (Times)	0 : Disable; 1 to 10	0	0	0	0	0	0
HOS	(Reset interval)	0.5 to 20.0 s	0	0	5.0	0	0	0
H05	Cooling Fan ON/OFF Control	0 : Disable (Always in operation)	0	0	0	0	0	0
	, and the second	1 : Enable (ON/OFF controllable)						
ноп	Acceleration/Deceleration Pattern	0 : Linear	0	0	0	0	0	0
		1 : S-curve (Weak)						
		2 : S-curve (Arbitrary, according to H57 to H60 data)						
		3 : Curvilinear						
H08	Rotational Direction Limitation	0 : Disable	None	0	0	0	0	0
		1 : Enable (Reverse rotation inhibited)						
		2 : Enable (Forward rotation inhibited)						
H09	Starting Mode (Auto search)	0 : Disable	None	0	0		None	None
		1 : Enable (At restart after momentary power failure)						
		2 : Enable (At restart after momentary power failure and at normal start)						
BII	Deceleration Mode	0 : Normal deceleration 1: Coast-to-stop	0	0	0	0	0	0
H 12	Instantaneous Overcurrent Limiting (Mode selection)	0 : Disable	0	0	1		None	None
		1 : Enable						
	Restart Mode after Momentary(Restart time)		0	△1△2	*3	0	O O	0
H 19	Power Failure (Frequency fall rate)	0.00: Deceleration time selected by F08, 0.01 to 100.00 Hz/s,	0	0	999	0	0	
		999: Follow the current limit command						
H 15	(Continuous running level)	200 to 300 V for 200 V class series		△2	235			
		400 to 600 V for 400 V class series			470			
H 15		0.0 to 30.0 s 999: Automatically determined by inverter	0	0	999	0	0	0
H 18	Torque Limiter	0 : Disable (Speed control)	None	0	0	None		
	(Mode selection)	2 : Enable (Torque current command)						
		3 : Enable (Torque command)						
H26	Thermistor (for motor)	0 : Disable	0	0	0	0	0	0
	(Mode selection)	1 : PTC (The inverter immediately trips with DHY displayed.)						
		2 : PTC (The inverter issues output signal THM and continues to run.)						
		3 : NTC (When connected)						
H27	1 /	0.00 to 5.00 V	0	0	0.35	Ŏ	0	0
H28	Droop Control	60.0 to 0.0 Hz		0	0.0			

#### H codes: High Performance Functions

Code	Name	Data setting range	Change when		Default		ve cor	
		<u> </u>	running	copying	setting		W/O PG	W/PG
H30	Communications Link Function	Frequency command Run command 0:F01/C30 F02	0	0	0	0	0	
	(Mode selection)	0 : F01/C30 F02 1 : RS-485 (Port 1) F02						
		2 : F01/C30 RS-485 (Port 1)						
		3 : RS-485 (Port 1) RS-485 (Port 1)						
		4 : RS-485 (Port 2) F02						
		5 : RS-485 (Port 2) RS-485 (Port 1)						
		6 : F01/C30 RS-485 (Port 2)						
		7 : RS-485 (Port 1) RS-485 (Port 2)						
		8 : RS-485 (Port 2) RS-485 (Port 2)						
H45		Indication for replacement of DC link bus capacitor 0000 to FFFF (hex.)	0	None	_	Ŏ	Ŏ	0
нч3	Cumulative Run Time of Cooling Fan	Indication for replacement of cooling fan	0	None	_	0	0	0
нчч	Startus Countar for Motor 1	(in units of 10 hours)		Nama	_			
H45	Startup Counter for Motor 1 Mock Alarm	Indication of cumulative startup count 0000 to FFFF (hex.)  0 : Disable	0	None None	0	0	0	0
11.15	WOCK AIRTH	1 : Enable (Once a mock alarm occurs, the data automatically returns to 0.)		INOTIE				
нчБ	Starting Mode (Auto search delay time 2)		0	△1△2	*11	0	0	None
нчл		Indication for replacement of DC link bus capacitor 0000 to FFFF (hex.)	Ŏ	None		Ŏ	Ŏ	0
нч8	Cumulative Run Time of Capacitors on Printed Circuit Boards		0	None	_	Ō	Ö	0
H43	Starting Mode (Auto search delay time 1)	0.0 to 10.0 s	0	0	0.0	0	0	0
HS0		0.0: Cancel, 0.1 to 500.0 Hz	None	0	*12	0		None
HS I	(Voltage)	0 to 240: Output an AVR-controlled voltage (for 200 V class series)	None	△2	*12	0	None	None
115.5	Man Parantin Day	0 to 500: Output an AVR-controlled voltage (for 400 V class series)	NI		0.0		NI	N
H52		0.0: Cancel, 0.1 to 500.0 Hz	None	0	0.0	0		None
H53	(Voltage)	0 to 240: Output an AVR-controlled voltage (for 200 V class series)	None	△2	0	0	Ivone	None
усц	Acceleration Time (Jogging)	0 to 500: Output an AVR-controlled voltage (for 400 V class series)	0	0	*2	0	0	0
HSS			<u> </u>	Ö	*2	<del>  0</del>	ŏ	Ö
	Deceleration Time for Forced Stop		ŏ	0	*2	Ö	ŏ	Ö
	1st S-curve acceleration range (Leading edge)		ŏ	Ŏ	10	ŏ	Ŏ	Ŏ
H58	2nd S-curve acceleration range (Trailing edge)		Ŏ	Õ	10	Ŏ	Ŏ	Ŏ
H59			Ō	Ö	10	Ō	0	0
H50	2nd S-curve deceleration range (Trailing edge)	0% to 100%	0	0	10	0	0	0
H5 1	UP/DOWN Control	0 : 0.00 Hz	None	0	1	0	0	0
	(Initial frequency setting)							
H63	Low Limiter(Mode selection)	0 : Limit by F16 (Frequency limiter: Low) and continue to run	0	0	0	0	0	0
11511		1 : If the output frequency lowers below the one limited by F16 (Frequency limiter: Low), decelerate to stop the motor.			4.0		Nissa	Nissa
H64		0.0: Depends on F16 (Frequency limiter, Low) 0.1 to 60.0 Hz	O	0	1.6	0		None
H85 H88	Non-linear V/f Pattern 3 (Frequency)	0.0: Cancel, 0.1 to 500.0 Hz 0 to 240: Output an AVR-controlled voltage (for 200 V class series)	None None	△2	0.0	0		None None
1100	(voitage)	0 to 500: Output an AVR-controlled voltage (for 400 V class series)	INOTIE	\\ \alpha \bigs_{\chinder\bigs_{\bigs_{\bigs_{\bigs_{\bigs_{\bigs_{\bigs_{\bigs_{\chinder\bigs_{\bigs_{\bigs_{\bigs_{\bigs_{\chinder\bigs_{\bigs_{\inder\bigs_{\bigs_{\bigs_{\bigs_{\bigs_{\bigs_{\bigs_{\bigs_{\bigs_{\bigs_{\bigs_{\bigs_{\bigs_{\chinder\bigs_{\bigs_{\inder\bigs_{\bigs_{\inder\bigs_{\bigs_{\chinder\bigs_{\bigs_{\chinder\bigs_{\bigs_{\inder\bigs_{\inder\bigs_{\bigs_{\inder\bigs_{\bigs_{\inder\bigs_{\bigs_{\bigs_{\bign_{\inder\bigs_{\bign_{\inder\bigs_{\bign_{\inder\bign_{\bign_{\inder\bign_{\bign_{\bign_{\chinder\bign_{\chinder\bign_{\initinnt\bign_{\inder\bign_{\initin\bign_{\initin\bign_{\initin\bign_{\initin\bign_{\initin\bign_{\initin\bign_{\initin\bign_{\initin\bign_{\initin\bign_{\initin\bign_{\initin\bign_{\initin\bign_{\initin\bign_{\initin\bign_{\initin\bign_{\i	0		INOTIC	INOTIC
H57	Auto Energy Saving Operation	0 : Enable during running at constant speed	0	0	0	0	None	0
	(Mode selection)	1 : Enable in all modes					1.0	
H58	Slip Compensation 1	0 : Enable during ACC/DEC and at base frequency or above	None	0	0	0	None	None
	(Operating conditions)	1 : Disable during ACC/DEC and enable at base frequency or above						
		2 : Enable during ACC/DEC and disable at base frequency or above						
		3 : Disable during ACC/DEC and at base frequency or above						
H69	Automatic Deceleration	0 : Disable	0	0	0	0	0	0
	(Mode selection)	2 : Torque limit control with Force-to-stop if actual deceleration time exceeds three times the specified one						
		3 : DC link bus voltage control with Force-to-stop if actual deceleration time exceeds three times the specified one						
		4 : Torque limit control with Force-to-stop disabled 5 : DC link bus voltage control with Force-to-stop disabled						
нпо	Overload Prevention Control	0.00: Follow the deceleration time selected 0.01 to 100.0 Hz/s	0	0	999	0	0	0
11 10	Overload i revention control	999: Cancel			333			
нтт	Deceleration Characteristics	0 : Disable	0	0	0	0	None	None
		1 : Enable	_			_		
нпа	Main Power Down Detection	0 : Disable	0	0	1	0	0	0
	(Mode selection)	1 : Enable						
H73	Torque Limiter (Operating conditions)	0 : Enable during ACC/DEC and running at constant speed	None	0	0	0	0	0
		1 : Disable during ACC/DEC and enable during running at constant speed						
	(F)	2 : Enable during ACC/DEC and disable during running at constant speed			F 0		NI.	NI
H75	(Frequency increment limit for braking) Service Life of DC Link Bus Capacitor (Remaining time)	0.0 to 500.0 Hz	0	None	5.0	0	_	None
<u> </u>		0 to 8760 (in units of 10 hours)	0	None	8760	0	0	0
<u>н 18</u> н 19	Preset Startup Count for Maintenance (M1)	0: Disable; 1 to 9999 (in units of 10 hours) 0000: Disable; 0001 to FFFF (hex.)	0	None None	0	0	0	0
H80		0.00 to 0.40	0	O	0.20*14	<u> </u>	None	None
H8 I	Light Alarm Selection 1	0000 to FFFF (hex.)	ŏ	ŏ	0.20 14	ŏ	0	0
H82	Light Alarm Selection 2	0000 to FFFF (hex.)	0	Ö	0	Ŏ	Ŏ	Ŏ
<i>Н</i> 8Ч	Pre-excitation (Initial level)		Ö	Ō	100	None	Ŏ	Ö
H85		0.00: Disable; 0.01 to 30.00 s	0	0	0.00	None	0	0
Н85	Reserved *13	0 to 2	0	△1△2	0 *15	_	_	_
<i>н</i> вт	Reserved *13	25.0 to 500.0 Hz	0	0	25.0	_	_	
H88	Reserved *13	0 to 3; 999	0	None	0		_	
H89	Reserved *13	0, 1	0	0	0	_		
H90	Reserved *13	0, 1	0	0	0.0	0	0	0
H92		0.0: Disable alarm detection 0.1 to 60.0 s 0.000 to 10.000 times; 999	0	△1△2	999	0	8	8
H93		0.010 to 10.000 times; 999	0	$\triangle 1\triangle 2$	999	0	0	0
		2 kW or below; 20.00 s for those with 30 kW or above.	Data co		000			
2 0.00		pon the inverter's capacity.		11 11/				

2 6.00 s for inverters with a capacity of 22 kW or below; 20.00 s for those with 30 kW or above.

3 The factory default differs depending upon the inverter's capacity.

11 The motor constant is automatically set, depending upon the inverter's capacity and shipping destination.

12 The factory default differs depending upon the inverter's capacity.

13 These function codes are reserved for particular manufacturers. Unless otherwise specified, do not access these function codes.

14 0.10 for 200 V class series of inverters with a capacity of 37 kW or above.

15 2 for 200 V class series of inverters with a capacity of 37 kW or above.

Obata change, reflection and strage>

None]: Not available ○ : After changing data with using ○ week, execute and save data by pressing ⇔ key,

After changing and executing data with using ○ week, save the data by pressing ⇔ key.

## **Function Settings**

## Function Settings

## **●**H codes: High Performance Functions

Code	Name	Data setting range	Change when	Data	Default	Dri	Drive control		
Code	Name	Data setting range	running	copying	setting	V/f	W/O PG	W/PG	
H94	Cumulative Motor Run Time 1	0 to 9999 (The cumulative run time can be modified or reset in units of 10 hours.)	None	None	_	0	0	0	
H95	DC Braking (Braking response mode)	0 : Slow 1 : Quick	0	0	1	0	None	None	
H98	STOP Key Priority/	Data STOP key priority Start check function	0	0	0	0	0	0	
	Start Check Function	0: Disable Disable							
		1: Enable Disable							
		2: Disable Enable							
		3: Enable Enable							
H97	Clear Alarm Data	0 : Disable	0	None	0	0	0		
		1 : Enable (Setting "1" clears alarm data and then returns to "0.")							
H98	Protection/Maintenance Function	0 to 255: Display data in decimal format	0	0	83	0	0		
	(Mode selection)	Bit 0: Lower the carrier frequency automatically (0: Disabled; 1: Enabled)							
		Bit 1: Detect input phase loss (0: Disabled; 1: Enabled)							
		Bit 2: Detect output phase loss (0: Disabled; 1: Enabled)							
		Bit 3: Select life judgment threshold of DC link bus capacitor (0: Factory default level; 1: User setup level)							
		Bit 4: Judge the life of DC link bus capacitor (0: Disabled; 1: Enabled)							
		Bit 5: Detect DC fan lock (0: Enabled; 1: Disabled)							
		Bit 6: Detect braking transistor error(for 22 kW or below) (0: Disabled; 1: Enabled)							
		Bit 7: IP20/IP40 switching (0: IP20; 1: IP40)							

#### A codes: Motor 2 Parameters

Code		5	Change when	Data	Default	Drive contro		
	Name	Data setting range	running	copying		V/f	W/O PG	
80 I	Maximum Frequency 2	25.0 to 500.0 Hz	None	()	*1	0	0	
802	Base Frequency 2	25.0 to 500.0 Hz	None	ŏ	50.0	ŏ	Ŏ	ŏ
R03	Rated Voltage at Base Frequency 2	0 : Output a voltage in proportion to input voltage	None	△2	*1	Ö	Ŏ	Ŏ
105	Trated voltage at base Frequency 2	80 to 240 : Output an AVR-controlled voltage (for 200 V class series)	INOTIC	~~	'			
		160 to 500 : Output an AVR-controlled voltage (for 400 V class series)						
80Y	Maximum Output Voltage 2	80 to 240 : Output an AVR-controlled voltage (for 200 V class series)	None	△2	*1	0	None	None
רטר	waximum Output voitage 2	160 to 500 : Output an AVR-controlled voltage (for 400 V class series)	None		'		INOTIC	INOTIC
705	Torque Boost 2	0.0% to 20.0% (percentage with respect to "A03:Rated Voltage at Base Frequency 2")	0	0	*3	0	None	None
705 706		1 : For a general-purpose motor with shaft-driven cooling fan	0	0	1	<del>-</del>	O	
100	Electronic Thermal Overload Protection for Motor 2 (Select motor characteristics)	2 : For an inverter-driven motor, non-ventilated motor, or motor with separately powered cooling fan			' '	0		
707	(Overload detection level)		0	△1△2	*4	0		0
			0	0	*5	0	0	8
708 200	(Thermal time constant)	0.5 to 75.0 min	0	8	0.0	0	0	0
309	DC Braking 2 (Braking starting frequency)					0	0	0
7 10	(Braking level)		0	0	0	0	0	0
911	(Braking time)				0.00			
3 12	Starting Frequency 2	0.0 to 60.0 Hz	0	0	0.5	Ó	0	0
3 13	Load Selection/	0 : Variable torque load	None	0	1	0	None	0
	Auto Torque Boost/	1 : Constant torque load						
	Auto Energy Saving Operation 2	2 : Auto-torque boost						
		3 : Auto-energy saving operation(Variable torque load during ACC/DEC)						
		4 : Auto-energy saving operation(Constant torque load during ACC/DEC)						
		5 : Auto-energy saving operation(Auto-torque boost during ACC/DEC)						
14	Drive Control Selection 2	0 : V/f control with slip compensation inactive	None		0	0	0	0
		1 : Dynamic torque vector control						
		2 : V/f control with slip compensation active						
		5 : Vector control without speed sensor						
		6 : Vector control with speed sensor						
1 15	Motor 2 (No. of poles)			△1△2	4	0	0	0
7 15	(Rated capacity)	0.01 to 1000 kW (when A39 = 0, 2. 3 or 4)	None	△1△2	*11	0	0	0
		0.01 to 1000 HP (when A39 = 1)						
17	(Rated current)	0.00 to 2000 A	None	△1△2	*11	0	0	0
18	(Auto-tuning)	0 : Disable	None	None	0	0	0	0
		1 : Tune while the motor stops. (%R1, %X and rated slip frequency)						
		2 : Tune while the motor is rotating under V/f control (%R1, %X, rated slip frequency, no-load current,						
		magnetic saturation factors 1 to 5, and magnetic saturation extension factors "a" to "c")						
		3 : Tune while the motor is rotating under vector control (%R1, %X, rated slip frequency, no-load current, magnetic saturation						
		factors 1 to 5, and magnetic saturation extension factors "a" to "c." Available when the vector control is enabled.)						
7 19	(Online tuning)	0 : Disable	0	0	0	0	0	0
	, ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	1 : Enable						
120	(No-load current)	0.00 to 2000 A	None	△1△2	*11	0	0	0
121		0.00% to 50.00%	0	△1△2	*11	0	0	0
122	(%X)	0.00% to 50.00%	0	△1△2	*11	0	0	0
123	(Slip compensation gain for driving)	0.0% to 200.0%	0	0	100.0	0	0	0
124	(Slip compensation response time)	0.01 to 10.00s	0	△1△2	0.12	0	None	None
125	(Slip compensation gain for braking)		0	0	100.0	Ō	0	0
126	(Rated slip frequency)			△1△2	*11	0	Ō	Ō
127	(Iron loss factor 1)		0	△1△2	*11	Ô	Ô	0
128	(Iron loss factor 2)		Ŏ	△1△2	0.00	Ō	Ō	Ō
129	(Iron loss factor 3)		Ŏ	$\triangle 1 \triangle 2$	0.00	Ŏ	Ŏ	ŏ
	(Magnetic saturation factor 1)		ŏ	$\triangle 1 \triangle 2$	*11	0	0	Ŏ
	(Magnetic saturation factor 2)		<u> </u>	$\triangle 1 \triangle 2$	*11	0	ŏ	ŏ
	(Magnetic saturation factor 3)		0	$\triangle 1 \triangle 2$	*11	<u> </u>	0	0
	(Magnetic saturation factor 3)			$\triangle 1 \triangle 2$	*11	0		8
	(Magnetic saturation factor 4)		0	$\triangle 1 \triangle 2$	*11	0	0	0
			0	$\triangle 1\triangle 2$	*11	0		8
	(Magnetic saturation extension factor "a")		0		*11	0	0	0
38	(Magnetic saturation extension factor "b")			△1△2			-	0
177	(Magnetic saturation extension factor "c")	0.00/ += 0.00 0.0/		$\triangle 1 \triangle 2$	*11	$\circ$		

### A codes: Motor 2 Parameters

01-	Mana	Data a still a sauce	Change whe	Data	Default	Dri	ive cont	rol
Code	Name	Data setting range	running	copying	setting	V/f	W/O PG	W/PG
R39	Motor 2 Selection	0 : Motor characteristics 0 (Fuji standard motors, 8-series)	None	△1△2	0	0	0	0
		1 : Motor characteristics 1 (HP rating motors)						
		2 : Motor characteristics 2 (Fuji motors exclusively designed for vector control)						
		3 : Motor characteristics 3 (Fuji standard motors, 6-series)						
		4 : Other motors						
840	Slip Compensation 2 (Operating conditions)	0 : Enable during ACC/DEC and at base frequency or above	None	0	0	0	None	None
		1 : Disable during ACC/DEC and enable at base frequency or above						
		2 : Enable during ACC/DEC and disable at base frequency or above						
		3 : Disable during ACC/DEC and at base frequency or above						
	Output Current Fluctuation Damping Gain for Motor 2	0.00 to 0.40	0	0	0.20	0	None	None
845	Motor/Parameter Switching 2		None	0	0			0
		1 : Parameter (Switch to particular A codes)						
	Speed Control 2 (Speed command filter)		0	0	0.020	None	0	0
ЯЧЧ	(Speed detection filter)		0	0	0.005	None	0	
845		0.1 to 200.0 times	0	0	10.0	None	0	0
848		999: Disable integral action	0	0	0.100	None	0	0
847	(Feed forward gain)		0	0	0.00	None	0	0
848		0.000 to 0.100 s	0	0	0.002	None	0	0
RS I		0 to 9999 (The cumulative run time can be modified or reset in units of 10 hours.)	None	None	_	0	Q	0
RS2		Indication of cumulative startup count 0000 to FFFF (hex.)	0	None	_	0	0	0
	Motor 2 (%X correction factor 1)		0	△1△2	100	0	0	0
RSY	(%X correction factor 2)		0	△1△2	100	0	0	0
	(Torque current under vector control)		None	△1△2	*11	None	0	0
R55	(Induced voltage factor under vector control)		None	△1△2	85	None	0	0
R57	Reserved *9	0.000 to 20.000 s	None	△1△2	0.082	_	_	_

*1	The factory defau	It differs	depending	upon th	ne shipping	destination

<Data change, reflection and strage>
None
: Not available
: After changing data with using 
& keys, execute and save data by pressing
key,
After changing and executing data with using 
& keys, save the data by pressing
key.

#### Data copy

0	Data copy is enabled.
△1	Data copy is not enabled if the inverter capacities vary.
△2	Data copy is not enabled if the voltage classes vary.
None	Data copy is not enabled.

FRENIC MEGA

<sup>The factory default differs depending upon the sinyping destination.
The factory default differs depending upon the inverter's capacity.
The motor rated current is automatically set.
5.0 min for inverters with a capacity of 22 kW or below; 10.0 min for those with 30 kW or above.
The motor constant is automatically set, depending upon the inverter's capacity and shipping destination.
These function codes are reserved for particular manufacturers. Unless otherwise specified, do not access these function codes.</sup> 

# Function Settings

## **b** codes: Motor 3 Parameters

Code	Name	Data setting range	Change when	Data	Default	Dri	ve cont	rol
		Data Setting range	running	copying	setting		W/O PG	W/PG
	Maximum Frequency 3	25.0 to 500.0 Hz	None	0	*1	0	0	0
<u> 602</u>	Base Frequency 3	25.0 to 500.0 Hz	None	0	50.0	0	0	0
603	Rated Voltage at Base Frequency 3	0 : Output a voltage in proportion to input voltage 80 to 240 : Output an AVR-controlled voltage(for 200 V class series)	None	△2	*1	0	0	0
604	Maximum Output Voltage 3	160 to 500 : Output an AVR-controlled voltage(for 400 V class series) 80 to 240 : Output an AVR-controlled voltage(for 200 V class series)	None	△2	*1	0	None	None
605	Torque Boost 3	160 to 500 : Output an AVR-controlled voltage(for 400 V class series)  0.0% to 20.0%(percentage with respect to "b03: Rated Voltage at Base Frequency 3")	0	0	*3	0	None	None
605	Electronic Thermal Overload Protection	1 : For a general-purpose motor with shaft-driven cooling fan	0	0	1	0	O	O
	for Motor 3 (Select motor characteristics)	2 : For an inverter-driven motor, non-ventilated motor, or motor with separately powered cooling fan						
607	(Overload detection level)	0.00: Disable 1% to 135% of the rated current (allowable continuous drive current) of the motor	0	△1△2	*4 *5	0	0	0
608 609	(Thermal time constant) DC Braking 3 (Braking starting frequency)	0.5 to 75.0 min 0.0 to 60.0 Hz	0	0	0.0	0	0	0
<i>b</i> 10		0% to 100% (HD mode), 0% to 80% (LD mode)	ŏ	ŏ	0.0	Ö	ŏ	Ŏ
611		0.00: Disable; 0.01 to 30.00 s	ŏ	ŏ	0.00	Ŏ	Ŏ	0
642	Starting Frequency 3	0.0 to 60.0 Hz	0	0	0.5	0	0	0
<i>6</i> 13	Load Selection/ Auto Torque Boost/ Auto Energy Saving Operation 3	Variable torque load     Constant torque load     Auto-torque boost     Auto-energy saving operation(Variable torque load during ACC/DEC)     Auto-energy saving operation(Constant torque load during ACC/DEC)	None	0	1	0	None	0
6 14	Drive Control Selection 3	5 : Auto-energy saving operation(Auto-torque boost during ACC/DEC)  0 : V/f control with slip compensation inactive	None	0	0	0	0	0
		: Dynamic torque vector control     : V/f control with slip compensation active     : Vector control without speed sensor     : Vector control with speed sensor						
<u>6 15</u> 6 16	Motor 3 (No. of poles) (Rated capacity)	2 to 22 poles 0.01 to 1000 kW (when b39 = 0, 2, 3 or 4)	None None	△1△2 △1△2	*11	0	0	0
	(rialou supusity)	0.01 to 1000 HP (when b39 = 1)	110110					
6 17	(Rated current)	0.00 to 2000 A	None	△1△2	*11	0	0	0
<i>5 18</i>	(Auto-tuning)	O: Disable 1: Tune while the motor stops. (%R1, %X and rated slip frequency) 2: Tune while the motor is rotating under V/f control (%R1, %X, rated slip frequency, no-load current, magnetic saturation factors 1 to 5, and magnetic saturation extension factors "a" to "c") 3: Tune while the motor is rotating under vector control (%R1, %X, rated slip frequency, no-load current, magnetic saturation factors 1 to 5, and magnetic saturation extension factors "a" to "c." Available when the vector control is enabled.)	None	None	0	0	0	0
<i>b</i> 19	(Online tuning)	0 : Disable 1 : Enable	0	0	0	0	0	0
620 620	(No-load current)	0.00 to 2000 A 0.00% to 50.00%	None	△1△2 △1△2	*11	0	0	0
P55		0.00% to 50.00%	0	$\triangle 1 \triangle 2$	*11	0	0	0
623	(Slip compensation gain for driving)		0	0	100.0	Ö	Ŏ	Ö
624		0.01 to 10.00 s	0	△1△2	0.12	0	None	
625	(Slip compensation gain for braking)		0	0	100.0	0	Ó	0
<u> 626</u>	(Rated slip frequency)		None	△1△2	*11	0	0	0
627			0	△1△2	*11	0	0	0
628 629	(Iron loss factor 2)		0	$\triangle 1 \triangle 2$ $\triangle 1 \triangle 2$	0.00	0	0	0
630	(Iron loss factor 3) (Magnetic saturation factor 1)		0	$\triangle 1\triangle 2$	*11	0	0	8
631	(Magnetic saturation factor 2)		Ö	$\triangle 1 \triangle 2$	*11	ŏ	ŏ	Ö
632	(Magnetic saturation factor 3)		ŏ	$\triangle 1 \triangle 2$	*11	Ŏ	ŏ	Ŏ
633	(Magnetic saturation factor 4)		0	△1△2	*11	0	Ô	0
634	(Magnetic saturation factor 5)		0	△1△2	*11	0	Q	0
<u> 635</u>	(Magnetic saturation extension factor "a")	0.0% to 300.0%	0	△1△2	*11	0	0	0
<u> 636</u> 637	(Magnetic saturation extension factor "b") (Magnetic saturation extension factor "c")	0.0% to 300.0% 0.0% to 300.0%	0	△1△2 △1△2	*11	0	0	0
639	Motor 3 Selection	0 : Motor characteristics 0 (Fuji standard motors, 8-series)	None	$\triangle 1 \triangle 2$	0	0	0	0
		1 : Motor characteristics 1 (HP rating motors)     2 : Motor characteristics 2 (Fuji motors exclusively designed for vector control)     3 : Motor characteristics 3 (Fuji standard motors, 6-series)     4 : Other motors						
	Slip Compensation 3 (Operating conditions)	Enable during ACC/DEC and at base frequency or above     Disable during ACC/DEC and enable at base frequency or above     Enable during ACC/DEC and disable at base frequency or above     Disable during ACC/DEC and at base frequency or above	None	0	0	0		None
	Output Current Fluctuation Damping Gain for Motor 3	0.00 to 0.40 0 : Motor (Switch to the 3rd motor)	None	0	0.20	0	None	None
645	Motor/Parameter Switching 3 (Mode selection)	1 : Parameter (Switch to particular b codes)	none		J			
643	Speed Control 3 (Speed command filter)	0.000 to 5.000 s	0	0	0.020	None	0	0
644			0	0	0.005	None	Ö	0
645	P (Gain)	999: Disable integral action	0	0	10.0	None	Ó	Ó
648	I (Integral time)		0	0	0.100	None	0	0
<u> </u>	(Feed forward gain)		0	0	0.00	None	0	0
<u> 648</u>		0.000 to 0.100 s	None	None	0.020	None	0	0
<u>65 1</u> 652		0 to 9999 (The cumulative run time can be modified or reset in units of 10 hours.) Indication of cumulative startup count 0000 to FFFF (hex.)	None	None None		0	0	0
653			0	△1△2	100	0	0	0
654	(%X correction factor 2)		Ö	$\triangle 1 \triangle 2$	100	ŏ	ŏ	0
	Motor3 (Torque current under vector control)		None	△1△2	*11	None	Ŏ	Ö
555	(Induced voltage factor under vector control)	50 to 100	None	△1△2		None	Ó	0
657	Reserved *13	0.000 to 20.000 s	None	$\triangle 1 \triangle 2$	0.082	_	_	_

Data copy is enabled.

None Data copy is not enabled.

 $\triangle$ 1

Data copy is not enabled if the inverter capacities vary.

Data copy is not enabled if the voltage classes vary.

### ander Motor / Devemeter

Or (	codes: Motor 4 I	Parameters						
Code	Name	Data setting range	Change when		Default		ve contr	
			running	copying	setting		W/O PG	
-01 -02	Maximum Frequency 4 Base Frequency 4	25.0 to 500.0 Hz	None None	0	*1 50.0	0	0	0
-03	Rated Voltage at Base Frequency 4	0 : Output a voltage in proportion to input voltage	None	△2	*1	0	0	Ö
. 05	Traise voltage at Base Frequency F	80 to 240: Output an AVR-controlled voltage(for 200 V class series)	110110					
		160 to 500: Output an AVR-controlled voltage(for 400 V class series)						
r84	Maximum Output Voltage 4	80 to 240: Output an AVR-controlled voltage(for 200 V class series)	None	△2	*1	0	0	None
- 00	T D 14	160 to 500: Output an AVR-controlled voltage(for 400 V class series)			*0		Mana	Name
<u>-05</u>	Torque Boost 4 Electronic Thermal Overload Protection	0.0% to 20.0%(percentage with respect to "r03:Rated Voltage at Base Frequency 4")  1: For a general-purpose motor with shaft-driven cooling fan	0	0	*3	0	None	None
r 08	for Motor 4 (Select motor characteristics)				'			
r07	(Overload detection level)		0	△1△2	*4	0		0
r08	(Thermal time constant)		Ö	0	*5	0	0	0
r09	DC Braking 4 (Braking starting frequency)		0	0	0.0	0	0	0
r 10	` ,	0% to 100% (HD mode), 0% to 80% (LD mode)	0	0	0	0	0	0
<u> 11</u>	(Braking time)		0	0	0.00	0	0	0
<u>r 12</u> r 13	Starting Frequency 4 Load Selection/	0.0 to 60.0 Hz	None	0	0.5	0	None	0
r 15	Auto Torque Boost/	0 : Variable torque load 1 : Constant torque load	INOTIE		'		INOTIE	
	Auto Energy Saving Operation 4	2 : Auto-torque boost						
	Thate Energy Caring Speranon 1	3 : Auto-energy saving operation (Variable torque load during ACC/DEC) 4 : Auto-energy saving operation (Constant torque load during ACC/DEC)						
		5 : Auto-energy saving operation (Auto-torque boost during ACC/DEC)						
r 19	Drive Control Selection 4	0 : V/f control with slip compensation inactive	None	0	0	0	0	0
		1 : Dynamic torque vector control						
		2 : V/f control with slip compensation active						
		5 : Vector control without speed sensor 6 : Vector control with speed sensor						
r 15	Motor 4 (No. of poles)	2 to 22 poles	None	△1△2	4	0	0	
r 15	(Rated capacity)		None	△1△2	*11	ŏ	ŏ	Ö
	, ,,,	0.01 to 1000 HP (when r39 = 1)						
r 17	(Rated current)		None	△1△2	*11	0	0	0
r 18	(Auto-tuning)	0 : Disable	None	None	0	0	0	0
		1: Tune while the motor stops. (%R1, %X and rated slip frequency) 2: Tune while the motor is rotating under V/f control (%R1, %X, rated slip frequency, no-load current,						
		magnetic saturation factors 1 to 5, and magnetic saturation extension factors "a" to "c")  3 : Tune while the motor is rotating under vector control (%R1, %X, rated slip frequency, no-load current, magnetic						
		3 : Tune while the motor is rotating under vector control (%H1, %X, rated slip frequency, no-load current, magnetic saturation factors 1 to 5, and magnetic saturation extension factors "a" to "c." Available when the vector control is enabled.)						
- 19	(Online tuning)	0 : Disable	0	0	0	0	0	0
	(9)	1 : Enable				_		
r20	(No-load current)	0.00 to 2000 A	None	△1△2	*11	0	0	0
r21		0.00% to 50.00%	0	△1△2	*11	0	0	0
r22		0.00% to 50.00%	0	△1△2	*11	0	0	0
r23	(Slip compensation gain for driving)		0	○ △1△2	100.0 0.12	0	None	None
-25	(Slip compensation response time) (Slip compensation gain for braking)		0	0	100.0	0	None	O
-25	(Rated slip frequency)		None	△1△2	*11	ŏ	0	Ö
r27	(Iron loss factor 1)		0	△1△2	*11	Ö	Ŏ	0
r28	(Iron loss factor 2)	0.00% to 20.00%	0	△1△2	0.00	0	0	0
r29	(Iron loss factor 3)		0	△1△2	0.00	0	0	0
r 30	(Magnetic saturation factor 1)		0	△1△2	*11	0	0	0
<u> -31</u>	(Magnetic saturation factor 2)		0	△1△2 △1△2	*11	0	0	0
r 32 r 33	(Magnetic saturation factor 3) (Magnetic saturation factor 4)		0	$\triangle 1\triangle 2$	*11	0	8	0
	(Magnetic saturation factor 5)		ŏ	$\triangle 1 \triangle 2$		ŏ	Ŏ	Ö
r 35	(Magnetic saturation extension factor "a")		Ŏ	△1△2	*11	Ō	Ō	Ō
r 38	(Magnetic saturation extension factor "b")		0	△1△2	*11	0	0	0
r37	(Magnetic saturation extension factor "c")	0.0% to 300.0%	0	△1△2	*11	0	0	0
r 39	Motor 4 Selection	O : Motor characteristics 0 (Fuji standard motors, 8-series)     1 : Motor characteristics 1 (HP rating motors)     2 : Motor characteristics 2 (Fuji motors exclusively designed for vector control)     3 : Motor characteristics 3 (Fuji standard motors, 6-series)	None	△1△2	0	0	0	0
		2 : Motor characteristics 2 (Fuji motors exclusively designed for vector control)						
		3 : Motor characteristics 3 (Fuji standard motors, 6-series) 4 : Other motors						
r40	Slip Compensation 4 (Operating conditions)		None	0	0		None	None
	(.,	1 : Disable during ACC/DEC and enable at base frequency or above						
		2 : Enable during ACC/DEC and disable at base frequency or above						
		3 : Disable during ACC/DEC and at base frequency or above			0.00			
-41	Output Current Fluctuation Damping Gain for Motor 4		O	0	0.20	0	_	None
r42	Motor/Parameter Switching 4(Mode selection)	0 : Motor (Switch to the 4th motor) 1 : Parameter (Switch to particular r codes)	None	0	U			0
r43	Speed Control 4(Speed command filter)		0	0	0.020	None	0	
-44	(Speed detection filter)		0	Ŏ	0.005	None	Ö	Ö
-45		0.1 to 200.0 times	Ö	Ō	10.0	None	Ō	0
r45	I (Integral time)	999: Disable integral action	0	0	0.100	None	0	0
-47	(Feed forward gain)		0	0	0.00	None	0	0
-48		0.000 to 0.100 s	0	O	0.020	None	0	0
<u>-51</u>		0 to 9999 (The cumulative run time can be modified or reset in units of 10 hours.)	None	None		0	0	0
-52 -53	Motor 4(%X correction factor 1)	Indication of cumulative startup count 0000 to FFFF (hex.)	0	None △1△2	100	0	0	0
-54	(%X correction factor 2)		0	$\triangle 1\triangle 2$	100	8	8	0
-55	(Torque current under vector control)		None	$\triangle 1 \triangle 2$	*11	None	0	0
	(Induced voltage factor under vector control)		None	△1△2	85	None	0	0
	Reserved *13	0.000 to 20.000 s	None	△1△2	0.082	_	_	
*1 The	e factory default differs depending e factory default differs depending e motor rated current is automatica	upon the shipping destination.	Data co	ру				
*4 The	nationy delault unlets depending motor rated current is automatical	apon the inventer's capacity.		Data con	v is enabled	1		

11 he factory default differs depending upon the shipping destination.
23 The factory default differs depending upon the inverter's capacity.
44 The motor rated current is automatically set.
55 .0 min for inverters with a capacity of 22 kW or below; 10.0 min for those with 30 kW or above.
11 The motor constant is automatically set, depending upon the inverter's capacity and shipping destination.
13 These function codes are reserved for particular manufacturers. Unless otherwise specified, do not access these function codes. Data change, reflection and strage>

None: Not available 

: After changing and executing data with using 
keys, save the data by pressing key.

## Function Settings

## ●J codes: Application Functions 1

Code	Name	Data setting range	Change when	Data	Default		ve cont	
code	INATHE	Data Setting range		copying	setting	V/f	W/O PG	W/PG
J0 I	PID Control (Mode selection)	0 : Disable	None	0	0	0	0	0
	, ,	1 : Enable (Process control, normal operation)						
		2 : Enable (Process control, inverse operation)						
		3 : Enable (Dancer control)						
302	(Remote command SV)	0 :	None	0	0	0	0	0
	(10111010 00111111111111111111111111111	1 : PID process command 1 (Analog input terminals [12], [C1], and [V2])			-			
		3 : UP/DOWN						
		4 : Command via communications link						
J03	P (Gain)	0.000 to 30.000 times	0	0	0.100	0	0	0
J04		0.0 to 3600.0 s	Ö	Ŏ	0.0	Ö	ŏ	ŏ
	D (Differential time)	0.00 to 600.00 s	0	Ö	0.00	0	0	Ö
<u>J05</u>			0	<del>  0</del>		0	0	0
<u>J05</u>	(Feedback filter)				0.5			$\stackrel{\smile}{\sim}$
<u>J08</u>			0	0	0.0	0	Ö	0
J09	(Pressurizing time)		0	0	0	Ŏ	Ŏ	0
J 10	(Anti reset windup)		0	Ō	200	Ŏ	0	
JII	(Select alarm output)		0	0	0	0	0	0
		1 : Absolute-value alarm (with Hold)						
		2 : Absolute-value alarm (with Latch)						
		3 : Absolute-value alarm (with Hold and Latch)						
		4 : Deviation alarm						
		5 : Deviation alarm (with Hold)						
		6 : Deviation alarm (with Latch)						
		7: Deviation alarm (with Hold and Latch)						
J 12	(Upper level alarm (AH))		0	0	100	0	0	0
			0	Ö	0	0	0	$\stackrel{\sim}{\sim}$
<u>J 13</u>	(Lower level alarm (AL))		0	0	0.0	0	0	0
<u>J 15</u>		0.0: Disable; 1.0 to 500.0 Hz						
J 15	(Slow flowrate level stop latency)		0	0	30	0	0	0
J 17	(Starting frequency)		0	0	0.0	0	0	0
J 18	(Upper limit of PID process output)	-150% to 150%; 999: Depends on setting of F15	0		999	0	0	0
J 19	(Lower limit of PID process output)	-150% to 150%; 999: Depends on setting of F16	0	0	999	0	0	0
J2 I	Dew Condensation Prevention (Duty)	1% to 50%	0	0	1	0	0	0
J22	Commercial Power Switching		None	0	0	0	0	0
	Sequence	1 : Automatically switch to commercial-power operation						
J58	PID Control (Speed command filter)		0	0	0.10	0	0	0
US 7	(Dancer reference position)		Ö	ŏ	0	ŏ	ŏ	Ŏ
J58	(Detection width of dancer position deviation)		Ö	Ŏ	0	ŏ	ŏ	ŏ
030	(Detection with or dancer position deviation)	1% to 100% (Manually set value)						
100	D (0-i-) 0		0		0.100			
<u>US9</u>	P (Gain) 2			0	0.100	0	0	0
<u>J80</u>	I (Integral time) 2		0	0	0.0	0	Ŏ	Ŏ
J5 I	D (Differential time) 3		0	0	0.00	0	0	0
J62	(PID control block selection)		None	0	0	Ö	0	0
		bit 0: PID output polarity						
		0 : Plus (add), 1: Minus (subtract)						
		bit 1 : Select compensation factor for PID output						
		0 = Ratio (relative to the main setting)						
		1 = Speed command (relative to maximum frequency)						
J58	Braking Signal (Brake-OFF current)		0	0	100	0	0	0
	(Brake-OFF frequency/speed)	0.0 to 25.0 Hz	0	l ŏ	1.0	ŏ	ŏ	ŏ
<u>J89</u>	(Brake-OFF timer)		0	0	1.0	0	0	0
<u> </u>				0		0	0	0
<u> </u>	(Brake-ON frequency/speed)		00		1.0			
<u> </u>	(Brake-ON timer)		0	0	1.0	Ó	Ŏ	Ŏ
J95	(Brake-OFF torque)	0% to 300%	0	0	100	0	0	0
J98	(Speed condition selection)		None		0	L		L
	,	Bit 0: Criterion speed for brake-ON (0: Detected speed, 1: Reference speed)				None	- O -	
		Bit 1: Reserved.						None
		Bit 2: Response for brake-OFF current (0: Slow response, 1: Quick response)		†	+	0	0	
		Bit 3: Criterion frequency for brake-ON (0: Stop frequency (F25),1: Brake-ON frequency (J71))			+	None	l- 5-	<del>-</del> ĕ-
							l- 5-	<del>-</del> 8-
		Bit 4: Output condition of brake signal (0: Independent of a run command ON/OFF1: Only when a run command is OFF)			0.10	None		
	Servo-lock (Gain)		0	O O	0.10	None	None	0
J98	(Completion timer)		0	0	0.100	None		0
J99	(Completion width)	0 to 9999	0	0	10	None	None	

## d codes: Application Functions 2

0.4.	Nama	Data astilian mana	Change when	Data	Default	Dri	ive cont	rol
Code	Name	Data setting range	running	copying	setting	V/f	W/O PG	W/PG
d0 I	Speed control 1 (Speed command filter)	0.000 to 5.000 s	0	0	0.020	None	0	0
403 403 404 405 408	(Speed detection filter)	0.000 to 0.100 s	0	0	0.005	None	0	0
803	P (Gain)	0.1 to 200.0 times	0	0	10.0	None	0	0
<i>8</i> 04		999: Disable integral action	0	0	0.100	None	0	0
805	(Feed forward gain)	0.00 to 99.99s	0	0	0.00	None	0	
<i>8</i> 05		0.000 to 0.100 s	0	0	0.002	None	0	0
809	Speed control (Jogging)	0.000 to 5.000 s	0	0	0.020	None	0	0
	(Speed command filter)							
d 10	(Speed detection filter)	0.000 to 0.100 s	0	0	0.005	None	0	0
811	P (Gain)	0.1 to 200.0 times	0	0	10.0	None	0	0
8 10 8 1 1 8 12 8 13	I (Integral time)	999: Disable integral action	0	0	0.100	None	0	0
8 13	(Output filter)	0.000 to 0.100 s	0	0	0.002	None	0	0

Data copy is not enabled if the inverter capacities vary.

Data copy is not enabled if the voltage classes vary.

None Data copy is not enabled.

 $\triangle$ 1

### d codes: Application Functions 2

Code	Name	Data setting range	Change when running	Data copying	Default setting		ve cont	
d 14	Feedback Input	0 : Pulse train sign/Pulse train input	None	О	2		None	
	(Pulse input property)	1 : Forward rotation pulse/Reverse rotation pulse	1100		_			
		2 : A/B phase with 90 degree phase shift						
d 15	(Encoder pulse resolution)	0014 to EA60 (hex.) (20 to 60000 pulses)	None	0	0400 (1024)	None	None	0
d 18	(Pulse count factor 1)		None	0	1	None	None	0
d 17	(Pulse count factor 2)		None	0	1	None	None	0
<u> 1 25</u>	Speed Agreement/PG Error(Hysteresis width)		0	0	10.0	None	0	0
955	(Detection timer)		O	0	0.50	None	0	0
953	PG Error Processing	0 : Continue to run 1 : Stop running with alarm 1	None		2	None		
		2 : Stop running with alarm 2						
		3 : Continue to run 2						
		4 : Stop running with alarm 3						
		5 : Stop running with alarm 4						
424	Zero Speed Control	0 : Not permit at startup	None	0	0	None	0	0
		1 : Permit at startup						
325	ASR Switching Time	0.000 to 1.000 s	0	0	0.000	None	0	0
<u>827</u>	Servo lock(Gain switching time)		0	0	0.000	None	None	0
<u>858</u>		0.00 to 10.00 times	Ŏ	0	0.10	None	None	0
<u> 432</u>	Torque control (Speed limit 1)		0	0	100	None	0	0
<u> </u>	(Speed limit 2) Overspeed Detection Level		0	0	100 999	None None	0	0
כננ	Overspeed Detection revel	999: Depends on setting of d32 or d33			333	140116		
84 I	Application-defined Control	0: Disable (Ordinary control)	None	0	0	0	0	0
		1: Enable (Constant peripheral speed control)				None	None	None
		2: Enable (Simultaneous synchronization, without Z phase)				None	None	-ō-
		3: Enable (Standby synchronization)				None	None	_O_
		4: Enable (Simultaneous synchronization, with Z phase)				None	None	Ō
35 T	Reserved *13	0 to 500	None	0	*16		_	_
352	Reserved *13	0 to 500	None	0	*16	_	_	_
<u> 353</u>	Reserved *13	0 to 500	None	0	*16	_	_	_
<u> 154</u>	Reserved *13	0 to 500	None	0	*16	_	_	_
355	Reserved *13	0: Enable factorization	None	0	0	_		_
ico	Comment (Bules Bate Innet)	1: Disable factorization	Nama	0	0	0	0	0
359	Command (Pulse Rate Input) (Pulse input property)		None		0			
	(Fulse input property)	2: A/B phase with 90 degree phase shift						
J80	(Encoder pulse resolution)	0014 to 0E10 (hex.)	None	0	0400	None	None	0
	(=,	(20 to 3600 pulses)		_	(1024)			
46 T	(Filter time constant)		0	0	0.005	0	0	0
388	(Pulse count factor 1)		0	0	1	0	0	0
363	(Pulse count factor 2)		0	0	1	0	0	0
d67	Starting Mode(Auto search)		None	0	2	None	0	None
		1: Enable (At restart after momentary power failure)						
JCO	D	2: Enable (At restart after momentary power failure and at normal start) 0.0 to 10.0 Hz	Nama	0	40			
368 37 I	Reserved *13 Synchronous Operation	0.00 to 1.50 times	None	0	1.00	None	None	0
,,,	(Main speed regulator gain)	0.00 to 1.50 times			1.00	INOTIC	IVOIIC	
372		0.00 to 200.00 times	0	0	15.00	None	None	0
373		20 to 200%, 999: No limiter	Ŏ	Ŏ	999	None	None	Ŏ
374	(APR negative output limiter)	20 to 200%, 999: No limiter	0	0	999	None	None	0
375	(Z phase alignment gain)		Ō	0	1.00	None	None	0
120	(Synchronous offset angle)		0	0	0	None		0
377 <u>.</u>	(Synchronization completion detection angle)	0 to 100 degrees	0	0	15	None		0
378	1	0 to 65535 (Display in units of 10 pulses) For 10000 or more: Display of the upper four digits in units of 100 pulses)	0	0	65535*17	None	None	0
<u> 181</u>	Reserved	0 or 1	Ŏ	0	1*18			
885	Magnetic Flux Weakening Control		0	0	1	None	None	None
רמנ	(Vector control without speed sensor)	1 : Enable			400/	None	None	None
483	Magnetic Flux Weakening Low Limiter	10 to 70%	0	0	40%	None	None	None
<i>d</i> 84	(Vector control without speed sensor) Reserved	0 to 20 dB	0	0	5 dB*18			
d85	Reserved	0 to 200%	<u> </u>	Ö	95%*18	_	_	
488	Acceleration/Deceleration filter constant		0	Ö	0.000	0	None	None
390	Magnetic Flux Level during Deceleration	100 to 300%	ŏ	ŏ	150%	None	0	0
	(under vector control)							
89 T	Reserved	0.00 to 2.00, 999	0	0	999*18	_	_	_
	Reserved	0.00 to 3.00	Ö	0	0.00*18		_	_
382		0000 to FFFF (hex.)	0	0	0000*18		None	None
398	Reserved				0			
498 498 498	Reserved Function Extension 1	0 to 31	L_Q	L_Q	0			
398		Bit 0: Reserved *18				==:		ļ
398		Bit 0: Reserved *18 Bit 1: Reserved *18	Q	- <u>-                                  </u>	 	===		
398		Bit 0: Reserved *18 Bit 1: Reserved *18 Bit 2: Reserved *18	 	<u>-</u>				- <u>=</u> -
398		Bit 0: Reserved *18 Bit 1: Reserved *18 Bit 2: Reserved *18 Bit 2: Reserved *18 Bit 3: JOG (Ready for jogging) via the communications link (0: Disable, 1: Enable)	  	<u>-</u>		- <u>-</u> -		
198 199	Function Extension 1	Bit 0: Reserved *18 Bit 1: Reserved *18 Bit 2: Reserved *18						<del> </del> -=

None: Not available O: After changing data with using O: keys, execute and save data by pressing exey.

After changing and executing data with using O: keys, save the data by pressing key.

<sup>\*16</sup> The factory default differs depending upon the inverter's capacity. 5 for inverters with a capacity of 3.7 kW (4.0 kW for the EU) or below; 10 for those with 5.5 kW to 22 kW; 20 for those with 30 kW or above

17 The standard keypad displays 6553 on the LED monitor and lights the x10 LED.

18 These function codes are reserved for particular manufacturers. Unless otherwise specified, do not access these function codes.

<sup>&</sup>lt;Data change, reflection and strage>

# Function Settings

## **OU** codes: Application Functions 1

Code	Name	Data setting range	Change when running	Data copying	Default setting		ive cont	
U00	Customizable Logic	0 : Disable 1 : Enable (Customizable logic operation)	0	0	0	0	0	0
<u> </u>	(Mode selection) Customizable Logic: (Input 1)	1 : Enable (Customizable logic operation) 0 (1000) : Inverter running (RUN)	None	0	0	0	0	0
U02	Step 1 (Input 2)	1 (1001): Frequency (speed) arrival signal (FAR)	None	0_	0	Q.		0
		2 (1002): Frequency (speed) detected (FDT) 3 (1003): Undervoltage detected (Inverter stopped) (LU)				00	0	0
		3 (1003): Undervoltage detected (Inverter stopped) (LU) 4 (1004): Torque polarity detected (B/D)				Ö		
		5 (1005): Inverter output limiting (IOL)				0	0	0
		6 (1006): Auto-restarting after momentary power failure (IPF)				00	0	0
		7 (1007): Motor overload early warning (OL) 8 (1008): Keypad operation enabled (KP)				0		
		10 (1010): Inverter ready to run (RDY)				0	0	0
		11 : Switch motor drive source between commercial power and inverter output				0	None	None
		(SW88)  12 : Switch motor drive source between commercial power and inverter output				-ō-	None	None
		(For secondary side) (SW52-2)			ļ			+. <del>-</del>
		13 : Switch motor drive source between commercial power and inverter output (For primary side) (SW52-1)				0	None	None
		15 (1015): Select AX terminal function(For MC on primary side) (AX)			+	-ō-		-0-
		16 (1016): Stage transition signal for pattern operation (TU)				0	Ö	Ó
		17 (1017): Cycle completion signal for pattern operation (TO) 22 (1022): Inverter output limiting with delay (IOL2)				00		
		25 (1025): Cooling fan in operation (FAN)				ŏ	ŏ	0
		26 (1026): Auto-resetting (TRY)				0	0	0
		28 (1028): Heat sink overheat early warning (OH) 30 (1030): Lifetime alarm (LIFE)				00	0	0
		31 (1031): Frequency (speed) detected 2 (FDT2)				ŏ	ŏ	0
		33 (1033): Reference loss detected (REF OFF)				0	0	0
		35 (1035): Inverter output on (RUN2) 36 (1036): Overload prevention control (OLP)					0	-8-
		37 (1037): Current detected (ID)				-0-		707
		38 (1038): Current detected 2 (ID2)				00		0
		39 (1039): Current detected 3 (ID3) 41 (1041): Low current detected (IDL)				$\cap$	0	
		42 (1042): PID alarm (PID-ALM)				<u> </u>	- 8	8-
		43 (1043): Under PID control (PID-CTL) 44 (1044): Motor stopped due to slow flowrate under PID control (PID-STP)				()	0	<u> </u>
		44 (1044): Motor stopped due to slow flowrate under PID control (PID-51P) 45 (1045): Low output torque detected (U-TL)				-0-	- 5-	-ō-
		46 (1046): Torque detected 1 (TD1)				0		0
		47 (1047): Torque detected 2 (TD2) 48 (1048): Motor 1 selected (SWM1)				00	0	0
		48 (1048): Motor 1 selected (SWM1) 49 (1049): Motor 2 selected (SWM2)				ŏ	0	0
		50 (1050): Motor 3 selected (SWM3)				0	Ö	Ó
		51 (1051): Motor 4 selected (SWM4) 52 (1052): Running forward (FRUN)				00		0
		53 (1053): Running reverse (RRUN)				ŏ	ŏ	Ŏ
		54 (1054): In remote operation (RMT)				0		
		56 (1056): Motor overheat detected by thermistor (THM) 57 (1057): Brake signal (BRKS)					- 8-	-8-
		58 (1058): Frequency (speed) detected 3 (FDT3)				-ō-	0.	707
		59 (1059): Terminal [C1] wire break (C10FF)				None	<u>-</u> <u>-</u> <u>-</u> .	-8-
		70 (1070): Speed valid (DNZS) 71 (1071): Speed agreement (DSAG)				None None	F & .	-6-
		72 (1072): Frequency (speed) arrival signal 3 (FAR3)				0	- <u>5</u> :	0
		76 (1076): PG error detected (PG-ERR) 82 (1082): Positioning completion signal (PSET)				None	None	-0-
		84 (1084): Maintenance timer (MNT)				0		0
		98 (1098): Light alarm (L-ALM)				0		0
		99 (1099): Alarm output (for any alarm) (ALM) 101 (1101): Enable circuit failure detected (DECF)				00	00	0
		102 (1102): Enable input OFF (EN OFF)				0	0	
		105 (1105): Braking transistor broken (DBAL)				0	0	0
		2001 (3001): Output of step 1 (SO01) 2002 (3002): Output of step 2 (SO02)				00	00	0
		2003 (3003): Output of step 3 (SO03)				0		
		2004 (3004): Output of step 4 (\$004)				00		0
		2005 (3005): Output of step 5 (SO05) 2006 (3006): Output of step 6 (SO06)				00	00	
		2007 (3007): Output of step 7 (SO07)				0		
		2008 (3008): Output of step 8 (SO08)				00	0	0
		2009 (3009): Output of step 9 (SO09) 2010 (3010): Output of step 10 (SO10)				0	0	
		4001 (5001): Terminal [X1] input signal (X1)				0		
		4002 (5002): Terminal [X2] input signal (X2)				00	00	0
		4003 (5003): Terminal [X3] input signal (X3) 4004 (5004): Terminal [X4] input signal (X4)				0	0	
		4005 (5005): Terminal [X5] input signal (X5)				0	0	
		4006 (5006): Terminal [X6] input signal (X6)				00	00	0
		4007 (5007): Terminal [X7] input signal (X7) 4010 (5010): Terminal [FWD] input signal (FWD)				0	0	
		4011 (5011): Terminal [REV] input signal (REV)				0		
		6000 (7000): Final run command (FL_RUN)				00		0
		6001 (7001): Final FWD run command (FL_FWD)						

## ●U codes: Application Functions 1

Code	Name	Data setting range	Change when running		Default setting		ive conti	
UO I	Customizable Logic: (Input 1)	6002 (7002): Final REV run command (FL_REV)	None	O	0	0	0	0
007	Step 1 (Input 2)	6003 (7003): During acceleration (DACC)	None	ŏ	0	ŏ	Ŏ	Ö
	(	6004 (7004): During deceleration (DDEC)		_		Õ	l ŏ	Ō
		6005 (7005): Under anti-regenerative control (REGA)				Ŏ	ΙŏΙ	Ō
		6006 (7006): Within dancer reference position (DR_REF)				Õ	ΙŏΙ	Ō
		6007 (7007): Alarm factor presence (ALM_ACT)				Õ	ΙōΙ	
		Setting the value in parentheses ( ) shown above assigns a negative logic output to a terminal. (True if OFF.)						
U03	(Logic circuit)	0 : No function assigned	None	0	0	0	0	0
		1 : Through output + General-purpose timer						
		2 : ANDing + General-purpose timer						
		3 : ORing + General-purpose timer						
		4 : XORing + General-purpose timer						
		5 : Set priority flip-flop + General-purpose timer						
		6 : Reset priority flip-flop + General-purpose timer						
		7 : Rising edge detector + General-purpose timer						
		8 : Failing edge detector + General-purpose timer						
		9 : Rising and failing edge detector + General-purpose timer						
		10 : Input hold + General-purpose timer						
		11 : Increment counter						
		12 : Decrement counter						
поп	(Time of times)	13 : Timer with reset input	Nama	0	0	0	0	
иоч	(Type of timer)		None	0		0		
		1 : On-delay timer 2 : Off-delay timer						
		3 : Pulses						
		4 : Retriggerable timer						
		5 : Pulse train output						
UOS	(Timer)	0.00 to 600.00	None	0	0.00	0		
U05	Customizable Logic: (Input 1)	18 (1018): Pattern operation stage 1 (STG1)	None	0	0	0	Ŏ	0
רפט	Step 2 (Input 2)	19 (1019): Pattern operation stage 2 (STG2)	None	0	0	0	0	0
U08	(Logic circuit)	See U03.	None	0	0	0	0	0
U09	(Type of timer)	See U04.	None	0	0	0	0	0
U 10	(Timer)	See U05.	None	0	0.00	0	0	0
<u> </u>		20 (1020): Pattern operation stage 4 (STG4)	None	0	0	0	0	0
<u>U 12</u>	Step 3 (Input 2)	29 (1029): Synchronization completed (SY)	None	0	0	0	00	0
<u>U 13</u>	(Logic circuit)		None	<u> </u>	0	0	0	0
<u>U 14</u>	(Type of timer)		None None	0	0.00	8	0	0
<u>U 15</u> U 16	Customizable Logic: (Input 1)	See U05.   77 (1077): Low DC link bus voltage   (U-EDC)	None	0	0.00	$\frac{\circ}{\circ}$	0	0
U 17	Step 4 (Input 2)	79 (1079): Deceleration in momentary power failure (IPF2)	None	<del>-</del>	0	$\overset{\circ}{\circ}$	10	Ö
U 18	(Logic circuit)		None	ŏ	0	ŏ	Ŏ	Ö
U 19	(Type of timer)		None	Ö	0	Ō	Ŏ	Ŏ
U20		See U05.	None	Ó	0.00	Ö	0	0
U2 1	Customizable Logic: (Input 1)	90 (1090): Alarm indication 1 (AL1)	None	0	0	0	0	0
U22	Step 5 (Input 2)	91 (1091): Alarm indication 2 (AL2)	None	0	0	0	0	0
U23	(Logic circuit)	See U03.	None	0	0	0	0	0
<u>U24</u>	(Type of timer)		None	0	0	0	0	0
<u>u25</u>		See U05.	None	0	0.00	0	0	0
<u>U26</u>	Customizable Logic: (Input 1)	92 (1092): Alarm indication 4 (AL4)	None	<u> </u>	0	<u> </u>	Ŏ	0
<u> </u>	Step 6 (Input 2)	93 (1093): Alarm indication 8 (AL8)	None	0	0	0	0	0
<u>850</u>	(Logic circuit) (Type of timer)		None	0	0	00	0	0
<u>U29</u> U30	( ) (	See U05.	None None	0	0.00	0	0	0
<u> </u>			None	<del>-</del>	0.00		See U0	
U32	Step 7 (Input 2)	See U02.	None	Ö	0		See U02	
U33	(Logic circuit)		None	ŏ	0			
<i>U3</i> 4	(Type of timer)		None	Ŏ	0	Ō	Ŏ	Ŏ
U35		See U05.	None	Ō	0.00	Õ	Tō	0
U36	Customizable Logic: (Input 1)		None	Ó	0		See U0	ſ.
<i>U37</i>		See U02.	None	0	0	(	See U02	2.
U38	(Logic circuit)	See U03.	None	0	0	0	0	0
U39	(Type of timer)		None	0	0	0	0	0
<u> </u>		See U05.	None	<u> </u>	0.00	0	0	0
<u> 84 1</u>			None	0	0		See U0	
<u> </u>		See U02.	None	<u> </u>	0		See U02	
<u>U43</u>	(Logic circuit)		None	0	0	0		0
<u> </u>	(Type of timer)		None	0	0.00	0	0	0
<u>845</u>		See U05.	None None	0	0.00		See U0	_
<u>848</u> 847		See U01.	None	<del>-</del>	0		See U02	
<u>U48</u>	(Logic circuit)		None	0	0	0		0
U49	(Type of timer)		None	<del>-</del>	0	ŏ	10	<del>-</del>
USO		See U05.	None	Ö	0.00	ŏ	Ŏ	Ö
	(							

## Function Settings

## **OU** codes: Application Functions 1

Codo	Name	Data autting young	Change when	Data	Default	Dri	ve contr	ol
Code	Name	Data setting range		copying	setting	V/f	W/O PG	W/PG
ורט	Customizable Logic Output Signal 1	0 : Disable	None	0	0	0	0	0
	(Output selection)	1 : Step 1 output (SO01)	None	0	0	0	0	0
บาล	Customizable Logic Output Signal 2	2 : Step 2 output (SO02)	None	0	0	0	0	0
<u> </u>	Customizable Logic Output Signal 3	3 : Step 3 output (SO03)	None	0	0	0	0	0
שווי	Customizable Logic Output Signal 4	4 : Step 4 output (SO04)	None	0	0	0	0	0
U 75	Customizable Logic Output Signal 5	5 : Step 5 output (SO05)						
		6 : Step 6 output (SO06)						
		7 : Step 7 output (SO07)						
		8 : Step 8 output (SO08)						
		9 : Step 1 output (SO09)						
110.1	Outtouries blad a sia Outsut Cissad I	10 : Step 10 output (SO10) 0 (1000) : Select multi-frequency (0 to 1 steps) (SS1)	None	0	100	0		0
U8 I	Customizable Logic Output Signal 1 (Function selection)	0_(1000): Select multi-frequency (0 to 1 steps) (SS1) 1 (1001): Select multi-frequency (0 to 3 steps) (SS2)	None		100	-	- <u>Ş</u> -	- 8 -
U82	Customizable Logic Output Signal 2	2 (1002): Select multi-frequency (0 to 3 steps) (SS4)	None	0	100	00	0000	<u> </u>
U83	Customizable Logic Output Signal 3	3 (1003): Select multi-frequency (0 to 15 steps) (SS8)	None	ŏ	100	- <u>- ŏ</u> -	-   <del> -</del>  -	
U84	Customizable Logic Output Signal 4	4 (1004): Select ACC/DEC time (2 steps) (RT1)	None	ŏ	100	0	- ŏ- t	0 -
U85	Customizable Logic Output Signal 5	5 (1005): Select ACC/DEC time (4 steps) (RT2)	None	Ō	100	0	- 0	<u> </u>
		6 (1006): Enable 3-wire operation (HLD)				_0_	0 1	
		7 (1007): Coast to a stop (BX)				0		
		8 (1008): Reset alarm (RST)				0		$\circ$
		9 (1009): Enable external alarm trip (THR)				0	0	0
		(9 = Active OFF, 1009 = Active ON)				- 0 -	_ 0_	<u> </u>
		10 (1010): Ready for jogging (JOG)				ğ		- 6 -
		11 (1011): Select frequency command 2/1 (Hz2/Hz1)				00	<u> </u>	6 -
		12 (1012): Select motor 2 (M2)				- 5-	0	- 6 -
		13 : Enable DC braking (DCBRK)				-8-	- 8-	6 -
		14 (1014): Select torque limiter level 2/1 (TL2/TL1) 15 : Switch to commercial power (50 Hz) (SW50)				000	- 5- 1	6 -
		16 : Switch to commercial power (50 Hz) (SW60)				-3-	None	None
		17 (1017): UP (Increase output frequency) (UP)				~~~~	None	
		18 (1018): DOWN (Decrease output frequency) (DOWN)					0	0
		20 (1020): Cancel PID control (Hz/PID)					- ō- 1	
		21 (1021): Switch normal/inverse operation (IVS)				00	0 1	_0_
		22 (1022): Interlock (IL)				0	0	· -ō -
		23 (1023): Cancel torque control (Hz/TRQ)				None	None	
		24 (1024): Enable communications link via RS-485 or fieldbus (LE)				0	0	O
		25 (1025): Universal DI (U-DI)				0_		
		26 (1026): Enable auto search for idling motor speed at starting (STM)				<u> </u>		None
		30 (1030): Force to stop (STOP)				0		0
		(30 = Active OFF, 1030 = Active ON)				None	-0-	
		32 (1032): Pre-excitation (EXITE) 33 (1033): Reset PID integral and differential components (PID-RST)				None	- 8-1	6 -
		33 (1033): Reset PID integral and dilierential components (PID-RS1) 34 (1034): Hold PID integral component (PID-HLD)				6 -	- 5- 1	
		35 (1035): Select local (keypad) operation (LOC)				6 -	- 5- 1	6 -
		36 (1036): Select notar (keypad) operation (LSG) 36 (1036): Select motor 3 (M3)				ŏ		Ö
		37 (1037): Select motor 4 (M4)				Õ	l ŏ l	Ŏ
		39 : Protect motor from dew condensation (DWP)				0	Ō	
		40 : Enable integrated sequence to switch to commercial power(50 Hz) (ISW50)				0	None	None
		41 : Enable integrated sequence to switch to commercial power(60 Hz) (ISW60)				0	None	None
		47 (1047): Servo-lock command (LOCK)				None	None	0
		49 (1049): Pulse train sign (SIGN)				0		0
		59 (1059): Enable battery operation (BATRY)						<u> </u>
						0	- 9-	-0-
		71 (1071): Hold the constant peripheral speed control frequency in the memory (LSC-HLD)					O_	None
		72_(1072): Count the run time of commercial power-driven motor 1 (CRUN-M1) 73 (1073): Count the run time of commercial power-driven motor 2 (CRUN-M2)					None None	
		73 (1073): Count the run time of commercial power-driven motor 2 (CRUN-M2) 74 (1074): Count the run time of commercial power-driven motor 3 (CRUN-M3)				100	None	
		75 (1074): Count the run time of commercial power-driven motor 4 (CRUN-M4)					None	
		76 (1076): Select droop control (DROOP)				ŏ -		
		77 (1077): Cancel PG alarm (PG-CCL)				None	None	- <del>-</del>
		81 (1081): Clear all customizable logic timers (CLTC)				0	0	6 -
		98 : Run forward (FWD)				0		0
		99 : Run reverse (REV)				0	0	0
		100 : No function assigned (NONE)				0	0	0
		110(1110): Servo lock gain selection (SLG2)				None	None	
		111(1111): Force to stop only by terminal (STOP-T)				0	0	0
		(111 = Active OFF, 1111 = Active ON)						
110.1	Customizable Lasis Time Manife	Setting the value of 1000s in parentheses ( ) shown above assigns a negative logic input to a terminal.	None		1	0		0
U9 I	Customizable Logic Timer Monitor	1 : Step 1	None					
	(Step selection)	2 : Step 2 3 : Step 3						
		4 : Step 4						
		5 : Step 5						
		6 : Step 6						
		7 : Step 7						
		8 : Step 8						
		9 : Step 9						
		10 : Step 10						

### y codes: LINK Functions

ode	Name	Data setting range	Change when		Default		ve cor	
				copying	setting	V/f	W/O PG	W/PC
01	RS-485 Communication 1 (Station address)	1 to 255	None	0	1	0	0	0
02	(Communications error processing)	<ul> <li>0: Immediately trip with alarm ErB</li> <li>1: Trip with alarm ErBatter running for the period specified by timer y03</li> <li>2: Retry during the period specified by timer y03. If the retry fails, trip with alarm ErB. If it succeeds, continue to run.</li> <li>3: Continue to run</li> </ul>	0	0	0	0	0	0
03	(Timer)	0.0 to 60.0 s	0	0	2.0	0		0
04	(Baud rate)	0 : 2400 bps 1 : 4800 bps 2 : 9600 bps 3 : 19200 bps	Ö	Ö	3	Ö	0	Ö
05	(Data length)	4 : 38400 bps 0 : 8 bits	0	0	0	0	0	0
06	(Parity bits check)	1 : 7 bits 0 : None (2 stop bits) 1 : Even parity (1 stop bit) 2 : Odd parity (1 stop bit) 3 : None (1 stop bit)	0	0	0	0	0	0
רם	(Stop bits)	0 : 2 bits 1 : 1 bit	0	0	0	0	0	0
08	(No-response error detection time)	0 : No detection; 1 to 60 s	0	0	0	0	0	0
39	(Response interval)	0.00 to 1.00 s	0	0	0.01	0	0	0
10	(Protocol selection)	: Modbus RTU protocol     : FRENIC Loader protocol (SX protocol)     : Fuji general-purpose inverter protocol	0	0	1	0	0	0
1.1	RS-485 Communication 2 (Station address)	1 to 255	None	0	1	0	0	0
12	(Communications error processing)	<ul> <li>0: Immediately trip with alarm EcP</li> <li>1: Trip with alarm EcP after running for the period specified by timer y13</li> <li>2: Retry during the period specified by timer y13. If the retry fails, trip with alarm EcP. If it succeeds, continue to run.</li> <li>3: Continue to run</li> </ul>	0	0	0	0	0	0
13	(Timer)		0	0	2.0	0	0	С
<u>13</u> 14	(Baud rate)	0 : 2400 bps 1 : 4800 bps 2 : 9600 bps 3 : 19200 bps 4 : 38400 bps	0	0	3	0	0	0
15	(Data length)	0 : 8 bits 1 : 7 bits	0	0	0	0	0	С
18	(Parity check)	0 : None (2 stop bits) 1 : Even parity (1 stop bit) 2 : Odd parity (1 stop bit) 3 : None (1 stop bit)	0	0	0	0	0	С
דו	(Stop bits)	0 : 2 bits 1 : 1 bit	0	0	0	0	0	С
18	(No-response error detection time)	0 : No detection; 1 to 60 s	0	0	0	0	0	C
19	(Response interval)	0.00 to 1.00 s	0	0	0.01	0	0	C
20	(Protocol selection)	: Modbus RTU protocol     : FRENIC Loader protocol (SX protocol)     : Fuji general-purpose inverter protocol	0	0	0	0	0	
36	Reserved	0 or 1	0	0	0*13	_	_	_
37	Communication Data Storage Selection	Save into nonvolatile storage (Rewritable times limited)     Write into temporary storage (Rewritable times unlimited)     Save all data from temporary storage to nonvolatile one(After saving data, the data automatically returns to "1.")	0	0	0	0	0	С
88	Bus Link Function (Mode selection)	Frequency command  0: Follow H30 data  1: Via fieldbus option  2: Follow H30 data  Via fieldbus option  3: Via fieldbus option  Via fieldbus option	0	0	0	0	0	0
19	Loader Link Function (Mode selection)	Frequency command  0: Follow H30 and y98 data 1: Via RS-485 link (FRENIC Loader) 2: Follow H30 and y98 data Follow H30 and y98 data Follow H30 and y98 data Via RS-485 link (FRENIC Loader) Via RS-485 link (FRENIC Loader) (FRENIC Loader)	0	None	0	0	0	0

<sup>\*13</sup> These function codes are reserved for particular manufacturers. Unless otherwise specified, do not access these function codes.

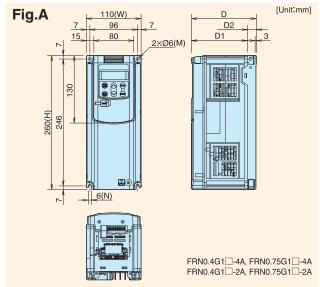
<Data change, reflection and strage>
None: Not available : After changing data with using key, execute and save data by pressing key,
After changing and executing data with using keys, save the data by pressing key.

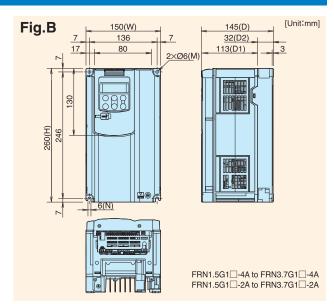
Data copy

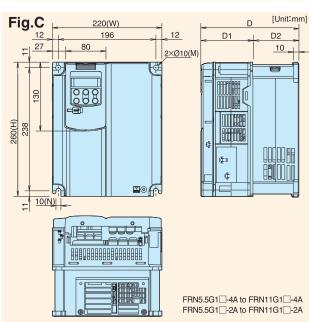
0	Data copy is enabled.
△1	Data copy is not enabled if the inverter capacities vary.
△2	Data copy is not enabled if the voltage classes vary.
None	Data copy is not enabled.

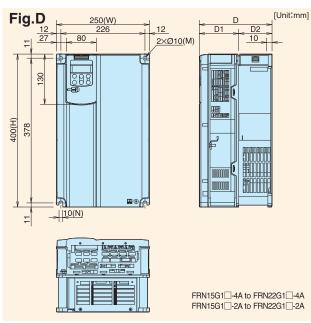
# **External Dimensions (Basic Type, EMC Filter Built-in Type)**

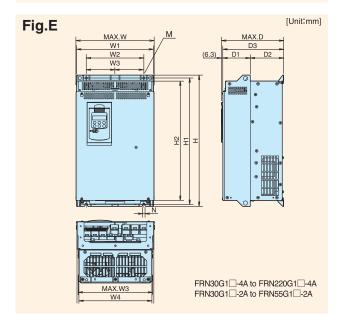
### Inverter main body

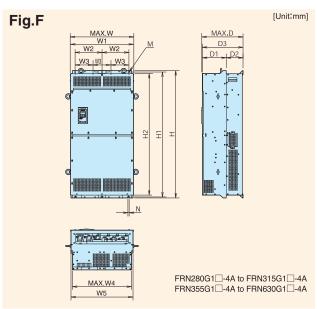












[Unit:mm]

[Unit:mm]

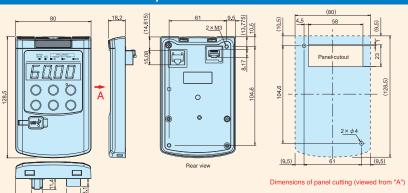
### • Inverter main body

### ■Basic type, EMC filter built-in type

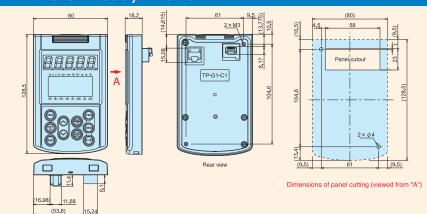
Power	Nominal	Invertor type	Eia				M	ain bo	ody ex	terna	l dime	nsions	(mm	)					Panel	cutou	t dime	ension	s (mn	n)
supply voltage	applied moter(kW)	Inverter type	Fig	W	W1	W2	W3	W4	Н	H1	H2	D	D1	D2	D3	М	N	w'	W'1	W'2	H'	H'1	H'2	M
	0.4	FRN0.4G1□-4A	Α	110								130		17	41.5									
	0.75	FRN0.75G1 -4A	Α	110											56.5	]								
	1.5	FRN1.5G1□-4A	В									145	113	32		2XØ6	6							
	2.2	FRN2.2G1 -4A	В	150					260					0_	_									
	3.7 5.5	FRN3.7G1 -4A	B					-   -									4							
	7.5	FRN5.5G14A FRN7.5G14A	C	220	_	_	-			_	_			138.	100 7			_	_	_	_	_	_	-
	11	FRN11G1 -4A	č	220									1		138.7	1 1					1			
	15	FRN15G1 -4A	Ď									195	105	90		2XØ10	10							
	18.5	FRN18.5G1 -4A	Ď	250					400						136.5									
	22	FRN22G1 -4A	D												.00.0									
	30	FRN30G1 -4A	E	000.0	320	240	310.2	004	550	500	500	261.3		440	255			312	288	240	530	512		
	37	FRN37G1□-4A	Е	326.2	320	240	310.2	304		530		261.3		140	255			312	288	240				
3-phase	45	FRN45G1 -4A	E						615	595	565		115			2XØ10	10		323	275	595	577	9	4X
400V	55	FRN55G1□-4A		361.2	355	275	345.2	339	675	655		276.3		155	270			347			655	637		
	75	FRN75G1□-4A	E							720	690								275	_	720	702		_
	90 110	FRN90G1 -4A FRN110G1 -4A	E	535.8				500.6	740	710	678.7	321.3	135		315						710	685		
	132	FRN132G1 -4A	E		530			_				-				2XØ15		510	430	430				4XI
	160	FRN160G1 -4A	È	536.4			506.4	500															12.5	
	200	FRN200G1 -4A	Ē				050.4		1000	970	939.5	366.3	180		360	$\vdash$		-			970	945		
	220	FRN220G1 -4A	Ē			580	656.4	650.6	6					180				660		580				l
	280	FRN280G1 -4A	F	686.4	680		050	050				445.5				3XØ15	15	<b></b> -	580	000				6XI
	315	FRN315G1□-4A	F	1		290	659	653	1400 1	1070	1,000	445.5	000		440			664		290	1070	1348		
	355	FRN355G1□-4A	F	886.4	880	- 859.1	853	1400	13/0	1330	446.3	260		440			864	780	260	1370	1346	11		
	400	FRN400G1 -4A	F	000.4	000		059.1	000				446.3				4XØ15		004	700	200				8XI
	500	FRN500G1 -4A	F	1006	1000	_	972	966	1550	1520	1480	505.9	313.2	186.8	500	4/010		980	900	300	1520	1490	14.5	0/1
	600 0.4	FRN630G1 -4A	F	1000					1000									-			1020	1 100		-
	0.4	FRN0.4G1 □-2A FRN0.75G1 □-2A	A	110								130		17	41.5 56.5	-								
	1.5	FRN1.5G1 -2A	B										113		36.3	2ר6	6							
	2.2	FRN2.2G1 -2A	В	150								145		32	_	2/100	•							
	3.7	FRN3.7G1□-2A	В						260															
	5.5	FRN5.5G1 -2A	C		1 – 1	_	-	l –		_	l –							1 —	l —	_	_	_	_	-
3-phase	7.5	FRN7.5G1□-2A	С	220											138.7									
200V	11	FRN11G1□-2A	С									195	105	90		2XØ10	10							
=	15	FRN15G1□-2A	D									193	103	30		2/010	10							
	18.5	FRN18.5G1 -2A	D	250					400						136.5									
	22	FRN22G1□-2A	D		000	0.40	0400	004		500	500							040	000	040	500	F40		
	30	FRN30G1 -2A		326.2	320	240	310.2	304	550 615	530	500 565	261.3		140	255	1 1		312	288	240 275	530 595	512 577		
	45	FRN37G1□-2A FRN45G1□-2A	E	361.2	355	27F	345.2	220		595		276.3	115	155	270	2XØ10	10	347	323		ეყე		9	4×
	55	FRN55G1□-2A	늗	301.2	555	2/3	343.2	559	740	720	690	210.3		133	2/0			347	275	_	720	702		
	75	FRN75G1 -2A		535.8	530	430	506.4	500.6	750	120	688.7	291.3	145	145	285	2XØ15		510	430	430	120	695		4XI
	90	FRN90G1 -2A		686.4	680		656.4		880	850		366.3		180	360	3ר15	15	660	580	580	850	825	12.5	6XN

### Keypad (Optional)

## ●Keypad (with USB connector model) TP-E1U

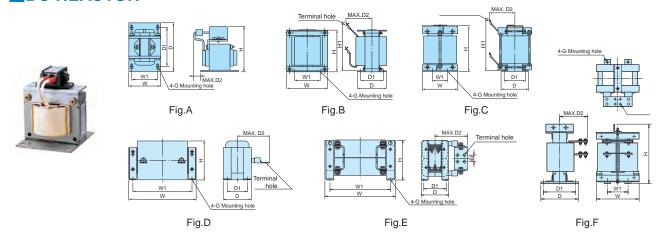


●Keypad (Multi-function model) TP-G1-J1



# **Options**

## **DC REACTOR**



Note   Prover supply voltage   Prover   Prover	(kg)
0.75     FRN0.75G1□-2A       1.5     FRN1.5G1□-2A       2.2     FRN2.2G1□-2A       3.7     FRN3.7G1□-2A       5.5     FRN5.5G1□-2A       4D     DCR2-3.7       A     86       5.5     FRN5.5G1□-2A       FRN5.5G1□-2A     HD       DCR2-5.5     A       111     95       100     80       23     -       130     7×11       M5       FRN5.5G1□-2A       HD     DCR2-7.5       A     111       95     100       80     23       23     -       130     7×11       M5	(1.97
1.5 FRN1.5G1□-2A 2.2 FRN2.2G1□-2A 3.7 FRN3.7G1□-2A 5.5 FRN5.5G1□-2A  HD DCR2-1.5 A 66 56 90 72 20 - 94 5.2×8 M4  DCR2-2.2 A 86 71 100 80 10 - 110 6×11 M4  DCR2-3.7 A 86 71 100 80 20 - 110 6×11 M4  DCR2-3.7 A 86 71 100 80 20 - 130 7×11 M5  FRN5.5G1□-2A  HD DCR2-7.5 A 111 95 100 80 23 - 130 7×11 M5  FRN7.5G1□-2A	1.0
2.2     FRN2.2G1□-2A     DCR2-2.2     A     86     71     100     80     10     -     110     6×11     M4       3.7     FRN3.7G1□-2A     DCR2-3.7     A     86     71     100     80     20     -     110     6×11     M4       5.5     FRN5.6G1□-2A     HD     DCR2-5.5     A     111     95     100     80     20     -     130     7×11     M5       7.5     FRN7.5G1□-2A     HD     DCR2-7.5     A     111     95     100     80     23     -     130     7×11     M5	1.4
3.7 FRN3.7G1□-2A DCR2-3.7 A 86 71 100 80 20 - 110 6X11 M4  5.5 FRN5.5G1□-2A HD DCR2-5.5 A 111 95 100 80 20 - 130 7X11 M5  7.5 FRN7.5G1□-2A HD DCR2-7.5 A 111 95 100 80 23 - 130 7X11 M5	1.6
5.5 FRN5.5G1 - 2A HD DCR2-5.5 A 111 95 100 80 20 - 130 7×11 M5  7.5 FRN7.5G1 - 2A HD DCR2-7.5 A 111 95 100 80 23 - 130 7×11 M5	1.8
7.5 FRN7.5G1 - 2A LD DCR2-7.5 A 111 95 100 80 23 - 130 7×11 M5	2.6
7.5 FRN7.5G1 - 2A	3.6
FRN7.5G1 - 2A D	3.8
	3.6
11 DCR2-11 A 111 95 100 80 24 - 137 7×11 M6	4.3
FRN11G1T-2A HD BCK2-11 A 111 95 100 80 24 1 137 7.711 W6	4.3
15 DCR2-15 A 146 124 120 96 15 - 180 7×11 M6	5.9
EDNISCI 2A HD	5.9
19.5 LD DCD2.49.5 A 14.6 12.4 12.0 DC D2 14.0 7V.44 M0	7.4
Three- EPN49 FC4 T 2A HD HD	7.4
phase 22 LD DCP2 22A A 146 124 120 96 25 - 180 7X11 Mg	7.5
FRN22G1 -24 1.0	
30 LD DCR2-30B B 152±3 90±1 156±3 116±2 115 78±5 130 8 M8	12
FRN30G1[]-2A HD DUA2-30B B 132-23 90-1 130-23 110-12 113 70-13 130 8 We	
37 LD DCR2-37C B 171±3 110±1 151±3 110±2 115 75±5 150 8 M8	14
FRN37G1 2A HD 2012-976 B 17125 11022 110 7025 100 0 1110	
45 LD DCR2-45C B 171±3 110±1 166±3 125±2 120 86±5 150 8 M10	16
FRN45G1 2A HD 2012-30 B 17125 11021 10025 120 0025 130 6 W10	
55 <u>LD DCR2-55C C 190±3 160±1 131±3 90±2 100 65±5 210 8 M12</u>	16
FRN55G1 - 2A LD	
	11.4
FRN75G1 2A	+
90 LD DCR2-90C D 255±10 225 116±2 96 155 58±1 145 M6 M12	14
110 FRN90G1 -2A LD DCR2-110C D 300±10 265 116±4 90 185 58±1 160 M8 M12	1

Note: A box ( $\square$ ) in the above table replaces S (Basic type) or E (EMC filter built-in type) depending on the enclosure.

Power	Nominal applied			DC reactor	_				Dir	nensions (m	m)				Mass
supply voltage	motor (kW)	Inverter type	HD/LD	type	Figure	W	W1	D	D1	D2	D3	Н	Mounting hole	Terminal hole	(kg)
	0.4	FRN0.4G1□-4A		DCR4-0.4	А	66	56	90	72	15	-	94	5.2x8	M4	1.0
	0.75	FRN0.75G1□-4A	] [	DCR4-0.75	Α	66	56	90	72	20	-	94	5.2x8	M4	1.4
	1.5	FRN1.5G1□-4A	HD	DCR4-1.5	Α	66	56	90	72	20	-	94	5.2x8	M4	1.6
	2.2	FRN2.2G1□-4A		DCR4-2.2	Α	86	71	100	80	15	-	110	6x9	M4	2
	3.7	FRN3.7G1□-4A	LID	DCR4-3.7	A	86	71	100	80	20 20	-	110 110	6x9 6x9	M4	2.6
	5.5	FRN5.5G1□-4A	HD LD	DCR4-5.5	A	86	71	100	80	20	-			M4	2.6
	7.5	FRN7.5G1□-4A	HD LD	DCR4-7.5	A	111	95	100	80	24	-	130	7x11	M5	4.2
	11	FRN11G1□-4A	HD	DCR4-11	А	111	95	100	80	24	-	130	7x11	M5	4.3
	15	FRN15G1□-4A	LD HD	DCR4-15	А	146	124	120	96	15	-	171	7x11	M5	5.9
	18.5		LD HD	DCR4-18.5	A	146	124	120	96	25	-	171	7x11	M6	7.2
	22	FRN18.5G1□-4A	LD HD	DCR4-22A	А	146	124	120	96	25	-	171	7x11	M6	7.2
	30	FRN22G1□-4A	LD	DCR4-30B	В	152±3	90±1	157±3	115±2	100	78±5	130	8	M8	13
	37	FRN30G1□-4A	LD HD	DCR4-37C	В	171±3	110±1	151±3	110±2	100	75±5	150	8	M8	15
	45	FRN37G1□-4A	LD	DCR4-45C	В	171±3	110±1	165±4	125±2	110	82±5	150	8	M8	18
	55	FRN45G1□-4A	LD HD	DCR4-55C	В	171±3	110±1	170±3	130±2	110	82±5	150	8	M8	20
	75	FRN55G1□-4A	LD HD	DCR4-75C	D	255±10	225	106±2	86	125	53±1	145	6	M10	12.4
Three-	90	FRN75G1□-4A	LD	DCR4-90C	D	255±10	225	116±2	96	140	58±1	145	M6	M12	14.7
Three- phase 400V	110	FRN90G1□-4A	HD MD/LD	DCR4-110C	D	300±10	265	116±2	90	175	58±1	155	M8	M12	18.4
	132	FRN110G1□-4A	HD MD/LD	DCR4-132C	D	300±10	265	126±4	100	180	63±2	160	M8	M12	22
	160	FRN132G1□-4A	MD/LD	DCR4-160C	D	350±10	310	131±4	103	180	65.5±2	190	M10	M12	25.5
	200	FRN160G1□-4A	HD MD/LD	DCR4-200C	D	350±10	310	141±4	113	185	70.5±2	190	M10	M12	29.5
	220	FRN200G1□-4A	HD MD/LD	DCR4-220C	D	350±10	310	146±4	118	200	73±1	190	M10	M12	32.5
	250	FRN220G1□-4A	HD MD	DCR4-220C DCR4-250C	D	350±10	310	161±4	133	210	80.5±2	190	M10	M12	35
	280		LD HD	DCR4-280C	Е	350±10	310	161±4	133	210	80.5±2	190	M10	M16	36
	315	FRN280G1□-4A	MD	DCR4-315C	Е	400±10	345	146±4	118	200	73±2	225	M10	M16	40
	355		LD	DCR4-355C	Е	400±10	345	156±4	128	200	78±1	225	M10	φ15	47
	315		HD	DCR4-315C	E	400±10	345	146±4	118	200	73±1	225	M10	M16	40
	355	FRN315G1□-4A	MD	DCR4-355C	E	400±10	345	156±4	128	200	78±1	225	M10	φ15	47
	400		LD	DCR4-400C	E	455±10	385	145±4	117	213	72.5±1	245 225	M10 M10	φ15	52
	355	EDN255C1 AA	HD	DCR4-355C	E	400±10	345	156±4	128 117	200 213	78±1 72.5±1	225	M10 M10	φ15 415	47
	400 450	FRN355G1□-4A	MD LD	DCR4-400C DCR4-450C	E	455±10 440±10	385 385	145±4 150±4	117	213	75±2	245	M10	φ15 φ15	52 60
	400		HD	DCR4-450C DCR4-400C	E	440±10 455±10	385	150±4 145±4	117	213	75±2 72.5±1	245	M10	φ15 φ15	52
	450	FRN400G1□-4A	MD	DCR4-400C DCR4-450C	E	455±10 440±10	385	150±4	122	215	75±2	245	M10	φ15 φ15	60
	500	11040001LI-4A	LD HD	DCR4-430C DCR4-500C	E	445±10	390	165±3	137	220	82.5±2	245	M10	φ15 φ15	70
	630	FRN500G1□-4A	LD HD	DCR4-630C	F	285±10	145	203±4	170	195	104±2	480	M12	φ15	75
	710	FRN630G1□-4A	LD	DCR4-710C	F	340±10	160	295±4	255	225	107±2	480	M12	φ15	95

# **Options**

## ■Braking unit and braking resistor (standard item)

D	Nominal	Investor tune		Opt	ion	
Power supply	applied motor	Inverter type	Braking u	ınit	Braking res	istor
voltage	(kW)	HD mode	Type	Q'ty	Type	Q'ty
	0.4	FRN0.4G1□-2A			DB0.75-2	1
	0.75	FRN0.75G1□-2A			DD0.73-2	Г.
	1.5	FRN1.5G1□-2A			DB2.2-2	1
	2.2	FRN2.2G1□-2A				<u> </u>
	3.7	FRN3.7G1□-2A			DB3.7-2	1_
	5.5	FRN5.5G1□-2A	_		DB5.5-2	1_
	7.5	FRN7.5G1□-2A			DB7.5-2	1_
Three-	11	FRN11G1□-2A			DB11-2	1
phase	15	FRN15G1□-2A			DB15-2	1
200V	18.5	FRN18.5G1□-2A			DB18.5-2	1
	22	FRN22G1□-2A			DB22-2	1
	30	FRN30G1□-2A	BU37-2C	1	DB30-2C	1
	37	FRN37G1□-2A	D007 20	<u>'</u>	DB37-2C	1
	45	FRN45G1□-2A	BU55-2C	1	DB45-2C	1
	55	FRN55G1□-2A	D033-20	l '	DB55-2C	1
	75	FRN75G1□-2A	BU90-2C	1	DB75-2C	1
	90	FRN90G1□-2A	D000 20	Ι.	DB110-2C	1
	0.4	FRN0.4G1□-4A			DB0.75-4	1
	0.75	FRN0.75G1□-4A			DB0.73-4	<u>'</u>
	1.5	FRN1.5G1□-4A			DB2.2-4	1
	2.2	FRN2.2G1□-4A			DB2.2-4	'
	3.7	FRN3.7G1□-4A			DB3.7-4	1
	5.5	FRN5.5G1□-4A	_		DB5.5-4	1
	7.5	FRN7.5G1□-4A			DB7.5-4	1
	11	FRN11G1□-4A			DB11-4	1
	15	FRN15G1□-4A			DB15-4	1
	18.5	FRN18.5G1□-4A			DB18.5-4	1
	22	FRN22G1□-4A			DB22-4	1
	30	FRN30G1□-4A	BU37-4C	1	DB30-4C	1
Th	37	FRN37G1□-4A	D037-40	'	DB37-4C	1
Three- phase	45	FRN45G1□-4A	BU55-4C	1	DB45-4C	1
400V	55	FRN55G1□-4A	D033-40	'	DB55-4C	1
.001	75	FRN75G1□-4A	BU90-4C	1	DB75-4C	1
	90	FRN90G1□-4A	D030-40	'	DB110-4C	1
	110	FRN110G1□-4A	BU132-4C	1	DB110-4C	1
	132	FRN132G1□-4A	B0132-40	'	DB135-4C	1
	160	FRN160G1□-4A			DB160-4C	1
	200	FRN200G1□-4A		1	DB200-4C	1
	220	FRN220G1□-4A			DB220-4C	1
	280	FRN280G1□-4A			DB160.40	
	315	FRN315G1□-4A	BU220-4C	2	DB160-4C	2
	355	FRN355G1□-4A		4		-
	400	FRN400G1□-4A			DB200-4C	L
	500	FRN500G1□-4A		3		2
	630	FRN630G1□-4A	1	۱ ۵	DB220-4C	3

Note: A box ( ) in the above table replaces \$ (Basic type) or E (EMC filter built-in type) depending on the enclosure.

LD mod	de	,				
_	Nominal	lava atau tau		Op	tion	
Power	applied motor	Inverter type	Braking u	ınit	Braking res	istor
voltage	(kW)	LD mode	Туре	Q'ty	Type	Q'ty
	7.5	FRN5.5G1□-2A			DB5.5-2	1
	11	FRN7.5G1□-2A			DB7.5-2	1
	15	FRN11G1□-2A	_		DB11-4	1
	18.5	FRN15G1□-2A			DB15-2	1
_	22	FRN18.5G1□-2A			DB18.5-2	1
Three-	30	FRN22G1□-2A			DB22-2	1
phase 200V	37	FRN30G1□-2A	BU37-2C	1	DB30-2C	1
200 V	45	FRN37G1□-2A	BU37-2C	'	DB37-2C	1
	55	FRN45G1□-2A	BU55-2C	_	DB45-2C	1
	75	FRN55G1□-2A	BU55-2C	1	DB55-2C	1
	90	FRN75G1□-2A	DI IOO OO	_	DB75-2C	1
	110	FRN90G1□-2A	BU90-2C	1	DB110-2C	1
	7.5	FRN5.5G1□-4A			DB5.5-4	1
	11	FRN7.5G1□-4A			DB7.5-4	1
	15	FRN11G1□-4A	1 _		DB11-4	1
	18.5	FRN15G1□-4A			DB15-4	1
	22	FRN18.5G1□-4A			DB18.5-4	1
	30	FRN22G1□-4A				
	37	FRN30G1□-4A	DI 107 10		DB30-4C	1
	45	FRN37G1□-4A	BU37-4C	1	DB37-4C	1
	55	FRN45G1□-4A	DUISE 40		DB45-4C	1
	75	FRN55G1□-4A	BU55-4C	1	DB55-4C	1
Three-	90	FRN75G1□-4A	BU90-4C	1	DB75-4C	1
phase	110	FRN90G1□-4A	BU90-4C	1	BB446.46	
400V	132	FRN110G1□-4A	D11400 40		DB110-4C	1
	160	FRN132G1□-4A	BU132-4C	1	DB132-4C	1
	200	FRN160G1□-4A			DB160-4C	1
	220	FRN200G1□-4A		1	DB200-4C	1
	280	FRN220G1□-4A			DB220-4C	1
	355	FRN280G1 -4A				
	400	FRN315G1□-4A	BU220-4C		DB160-4C	_
	450	FRN355G1 -4A		2		2
	500	FRN400G1 -4A			DB200-4C	
						-

| S00 | FRN40061||-4A | | OB200-4C | S00 | FRN50061||-4A | 3 | OB220-4C | S00 
### MD mode

D	Nominal	Inverter type		Op	tion	
Power supply	applied motor	inverter type	Braking u	nit	Braking res	istor
voltage	(kW)	MD mode	Туре	Q'ty	Туре	Q'ty
	110	FRN90G1□-4A	BU132-4C		DB110-4C	
	132	FRN110G1□-4A	BU132-4C		DB132-4C	
	160	FRN132G1□-4A		1	DB160-4C	1
Three-	200	FRN160G1□-4A	BU220-4C		DB200-4C	
phase 400V	220	FRN200G1□-4A			DB220-4C	
400V	250	FRN220G1□-4A	BU132-4C		DB132-4C	
	315	FRN280G1□-4A		2	DB160-4C	2
	355	FRN315G1□-4A	BU220-4C	2	DB200-4C	~
	400	FRN355G1□-4A	DU220-4C		DB200-4C	
	450	FRN400G1□-4A		3	DB160-4C	3

Note: A box (
) in the above table replaces S (Basic type) or E (EMC filter built-in type) depending on the enclosure.

FRENIC MEGA

### Other options

Parts name	Туре	Remarks
Extension cable	CB-5S	5m
	CB-3S	3m
	CB-1S	1m
DeviceNet communications card	OPC-G1-DEV	This card allows to connect the inverter with the host controller by using DeviceNet communication protocole.
CC-Link communications card	OPC-G1-CCL	This card allows to connect the inverter with the host controller by using CC-Link communication protocole.
PROFIBUS-DP communications card	OPC-G1-PDP	This card allows to connect the inverter with the host controller by using PROFIBUS-DP communication protocole.
CANopen communications	OPC-G1-COP	This card allows to connect the inverter with the host controller by using CANopen communication protocole.
T-Link communications	OPC-G1-TL	Up to 12 inverters can be connected by connecting the Fuji's PLC and the inverter via T-Link (I/O transmission).
card		- Operation frequency setting
		- Operation command setting (FWD, REV, RET, etc.)
PG interface card (supporting 12V)	OPC-G1-PG	This card is used to connect the PG, enabling speed control and position control.
PG interface card (supporting 5V)	OPC-G1-PG2	This card is used to connect the PG, enabling speed control and position control.
Digital input interface card	OPC-G1-DI	Using this card allows frequency setting by 8, 12, 15, and 16 bits, and by BCD code.
Digital output interface card	OPC-G1-DO	The output interface card to be equipped with FRENIC-MEGA, which allows monitoring frequency, output voltage, and output current with
		binary code.
Analog interface card	OPC-G1-AIO	Using this card allows the torque limit value input, frequency and frequency ratio setting with analog input.
Relay output interface card	OPC-G1-RY	Using this card, the transistor outputs are converted to relay outputs.
IP40 supporting	P40G1-□□	Note: These options have restrictions on use as follows.
attachment		- Ambient temperature: -10 to +40℃
		- The number of the optional printed circuit boards to be mounted is one.
		- These options cannot apply to the EMC filter built-in type.

□:0.75, 3.7, 11, 22.

0.75....0.4, 0.75kW 11 ....5.5, 7.5, 11kW 3.7 ....1.5, 2.2, 3.7kW 22....15, 18.5, 22kW

Restrictions on m	nounting an optio	nal card			: Mounting poss	ible None: M	ounting impossible
Manuelianana			OPC-G1S				
Mounting port	PG	PG2	SY	DI	DO	AIO	RY
C PORT	0	0	0	0	0	0	None
B PORT	None	None	None	0	0	0	0
A PORT	None	None	None	0	0	0	0
Remarks		<b>%</b> 1		<b>%</b> 2	*2	<b>%</b> 2	*3

\*1 Any one of the above can be mounted on only C port.

\*2 Only one card can be mounted on any of A, B, or C ports.

Cards can be mounted on DI, DO, and AlO ports at the same time, however, two identical cards cannot be allowed.

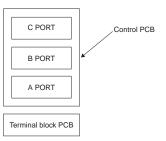
\*3 The cards can be mounted on both A and B ports.

Two RY cards can be mounted at the same time.

The number of RY contact points of a card is two. If three or four points are necessary, prepare two cards.

Note: There are also restrictions on mounting when using the optional communications card. Contact us for details.

Note: When mounting the IP40 option, only one optional card can be mounted (two RY cards can be mounted).



### Warranty

### To all our customers who purchase Fuji Electric products included in this catalog:

#### Please take the following items into consideration when placing your order.

When requesting an estimate and placing your orders for the products included in these materials, please be aware that any items such as specifications which are not specifically mentioned in the contract, catalog, specifications or other materials will be as mentioned below.

In addition, the products included in these materials are limited in the use they are put to and the place where they can be used, etc., and may require periodic inspection. Please confirm these points with your sales representative or directly with this company.

Furthermore, regarding purchased products and delivered products, we request that you take adequate consideration of the necessity of rapid receiving inspections and of product management and maintenance even before receiving your products.

### 1. Free of Charge Warranty Period and Warranty Range

### 1-1 Free of charge warranty period

- (1) The product warranty period is "1 year from the date of purchase" or 24 months from the manufacturing date
- imprinted on the name place, whichever date is earlier.

  (2) However, in cases where the operating environment, conditions of use, use frequency and times used, etc., have
- an effect on product life, this warranty period may not apply.

  (3) Furthermore, the warranty period for parts restored by Fuji Electric's Service Department is "6 months from the date that repairs are completed.'

#### 1-2 Warranty range

- (1) In the event that breakdown occurs during the product's warranty period which is the responsibility of Fuji Electric, Fuji Electric will replace or repair the part of the product that has broken down free of charge at the place where the product was purchased or where it was delivered. However, if the following cases are applicable, the terms of this warranty may not apply.
  - 1) The breakdown was caused by inappropriate conditions, environment, handling or use methods, etc. which are not specified in the catalog, operation manual, specifications or other relevant documents
  - 2) The breakdown was caused by the product other than the purchased or delivered Fuji's product
  - 3) The breakdown was caused by the product other than Fuji's product, such as the customer's equipment or
  - 4) Concerning the Fuji's programmable products, the breakdown was caused by a program other than a program supplied by this company, or the results from using such a program.

    5) The breakdown was caused by modifications or repairs affected by a party other than Fuji Electric.

  - 6) The breakdown was caused by improper maintenance or replacement using consumables, etc. specified in the operation manual or catalog, etc.
  - 7) The breakdown was caused by a chemical or technical problem that was not foreseen when making practical application of the product at the time it was purchased or delivered.
  - 8) The product was not used in the manner the product was originally intended to be used.
  - 9) The breakdown was caused by a reason which is not this company's responsibility, such as lightning or other
- (2) Furthermore, the warranty specified herein shall be limited to the purchased or delivered product alone.
- (3) The upper limit for the warranty range shall be as specified in item (1) above and any damages (damage to or loss of machinery or equipment, or lost profits from the same, etc.) consequent to or resulting from breakdown of the purchased or delivered product shall be excluded from coverage by this warranty.

### 1-3. Trouble diagnosis

As a rule, the customer is requested to carry out a preliminary trouble diagnosis. However, at the customer's request, this company or its service network can perform the trouble diagnosis on a chargeable basis. In this case, the customer is asked to assume the burden for charges levied in accordance with this company's fee schedule.

### 2. Exclusion of Liability for Loss of Opportunity, etc.

Regardless of whether a breakdown occurs during or after the free of charge warranty period, this company shall not be liable for any loss of opportunity, loss of profits, or damages arising from special circumstances, secondary damages, accident compensation to another company, or damages to products other than this company's products, whether foreseen or not by this company, which this company is not be responsible for causing

### 3. Repair Period after Production Stop, Spare Parts Supply Period (Holding Period)

Concerning models (products) which have gone out of production, this company will perform repairs for a period of 7 years after production stop, counting from the month and year when the production stop occurs. In addition, we will continue to supply the spare parts required for repairs for a period of 7 years, counting from the month and year when the production stop occurs. However, it is estimated that the life cycle of certain electronic and other parts is short and it will be difficult to procure or produce those parts, so there may be cases where it is difficult to provide repairs or supply spare parts even within this 7-year period. For details, please confirm at our company's business office or our service

### 4. Transfer Rights

In the case of standard products which do not include settings or adjustments in an application program, the products shall be transported to and transferred to the customer and this company shall not be responsible for local adjustments or trial operation.

### 5. Service Contents

The cost of purchased and delivered products does not include the cost of dispatching engineers or service costs. Depending on the request, these can be discussed separately.

### 6. Applicable Scope of Service

Above contents shall be assumed to apply to transactions and use of the country where you purchased the products Consult the local supplier or Fuji for the detail separately.

# Variation

## Variation

# •The rich lineup of the active Fuji inverter family

Applications	Series Name (Catalog No.)	Features
	FRENIC-MEGA (24A1-E-0084) (MEH655 for EN)	High-performance, multi-functional inverter (Three-phase 200V: 0.4 to 90kW, Three-phase 400V: 0.4 to 630kW)  Loaded with vector control which is the peak of general purpose inverters.  Prepared three types; the basic type, EMC filter built-in type.  Maintainability is further improved with built-in USB port (option).  The short-time acceleration and deceleration become enabled with achieving better rating of overload ratings at HD spec: 200% for 3 sec and 150% for 1 min and at LD spec: 120% for 1 min.
General Industrial equipment	FRENIC-Ace (24A1-E-0042)	High Performance Inverter (Three-phase 400V: 0.75 to 315kW, Three-phase 200V: 0.1 to 22kW, Single-phase 200V: 0.1 to 2.2kW)  — Customizable logic function is available as a standard feature.  — Readily available interface cards and various types of fieldbus / network to maximaize its flexibility.  — Wide variety of functions as a standard feature (Synchronous motor with sensorless vector control, Sensorless dynamic torque vector control, Functional safety (STO, SIL3), and more)
	FRENIC-AQUA (24A1-E-0013)	Low Voltage AC Drives for water, wastewater & irrigation applications (Three-phase 400V: 0.75 to 710kW)  EMC filter built-in as a standard type.  Protective structure IP21 or IP55 can be selected between 0.75 and 90kW.  Dedicated pump control function provided as standard. (Cascade control, Mutual operation, Customizable logic function, Slow flowrate function, and more)
	FRENIC-HVAC (24A1-E-0012)	Low Voltage AC Drives for HVAC applications (Three-phase 400Y: 0.75 to 710kW)  • EMC filter built-in as a standard type. • Enclosure IP21/IP55 can be selected between 0.75 and 90kW • Functions suitable for HVAC uses. (Linearization function, Welt-Bulb temperature Presumption control, Filter clogging prevention function, and more)
	FRENIC-Eco (MEH442)	Fan, pump inverter (for variable torque load) (Three-phase 200V: 0.75 to 110kW, Three-phase 400V: 0.75 to 560kW)  Developed exclusively for controlling variable torque load like fans and pumps.  Full of new functions such as auto energy saving, PID control, life warning, and switching sequence to the commercial power supply.  Ideal for air conditioners, fans, pumps, etc. which were difficult to use with conventional general-purpose inverters because of cost or functions.
	FRENIC-Mini(C2) (24A1-E-0011)	Compact inverter (Three-phase 200V: 0.1 to 15kW, Three-phase 400V: 0.4 to 15kW, Single-phase 200V: 0.1 to 2.2kW, Single-phase 100V: 0.1 to 0.75kW)  • A frequency setting device is stadard-equipped, making operation simple. • Dynamic torque vector control system is known for its top-of-the line performance, delivering stabile torque output even at low speeds. • Use of sensorliess synchronous motor control together with the motor can reduce energy consumption.
	FRENIC-VG (24A1-E-0002)	High performance, vector control inverter (Three-phase 200V: 0.75 to 90kW, Three-phase 400V: 3.7 to 630kW (Unite type))  Fuji has concentrated its technologies to deliver the best performing inverter on the market.  FRENIC-VG is provided with Vector control with speed sensor, Speed sensorless vector control, and V/f control.  Improved easier maintenance by the trace back memory and calendar.  The functional safety (FS) function STO that conforms to the FS standard EN 61800-5-2 is incorporated as standard.

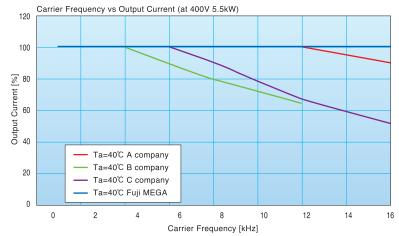
## **Reference material**

### Reference material

# Operation at low noise with consistency

The inverter can operate continuously at 16 kHz carrier frequency delivering rated current.

Thus the operation at lower noise can be achieved compared to competitors.



### •Quick reference for motor current value

Three-phase 400V series

		Applied Motor [kW	/]		Rated current [A]		Overlo	pard capability, ot	hers
	HD	MD	LD	HD	MD	LD	HD	MD	LD
FRN0.4G1□-4A	0.4	-	-	1.5	-	-			
FRN0.75G1□-4A	0.75	-	-	2.5	-	-	7		
FRN1.5G1□-4A	1.5	-	-	4	-	-	7		
FRN2.2G1□-4A	2.2	-	-	5.5	-	-			
FRN3.7G1□-4A	3.7	-	-	9	-	-			
FRN5.5G1□-4A	5.5	-	7.5	13.5	-	16.5			
FRN7.5G1□-4A	7.5	-	11	18.5	-	23	1		
FRN11G1□-4A	11	-	15	24.5	-	30.5	7		
FRN15G1□-4A	15	-	18.5	32	-	37			
FRN18.5G1□-4A	18.5	-	22	39	-	45	4500/ 4 :	4500/ 4 :	120% 1min.
FRN22G1□-4A	22	-	30	45	-	60	150% 1min.	150% 1min.	120% 1min.
FRN30G1□-4A	30	-	37	60	-	75	200% 3s		
FRN37G1□-4A	37	-	45	75	-	91	f-:401:11	fc:2kHzmax	fc:6kHzmax
FRN45G1□-4A	45	-	55	91	-	112	fc:10kHzmax		fo:120Hzmax
FRN55G1□-4A	55	-	75	112	-	150	fo:500Hzmax	fo:120Hzmax	10.120HZIIIa)
FRN75G1□-4A	75	-	90	150	-	176	V/F	V/F	V/F
FRN90G1□-4A	90	110	110	176	210	210	PG Vector	PG Vector	PG Vector
FRN110G1□-4A	110	132	132	210	253	253	W/O PG Vector	PG vector	W/O PG Vector
FRN132G1□-4A	132	160	160	253	304	304	7 W/O FG Vector		W/O F G Vection
FRN160G1□-4A	160	200	200	304	377	377	7		
FRN200G1□-4A	200	220	220	377	415	415	7		
FRN220G1□-4A	220	250	280	415	468	520	1		
FRN280G1□-4A	280	315	355	520	585	650	7		
FRN315G1□-4A	315	355	400	585	650	740	7		
FRN355G1□-4A	355	400	450	650	740	840			
FRN400G1 -4A	400	450	500	740	840	960	7		
FRN500G1□-4A	500	-	630	960	-	1170	7		
FRN630G1 -4A	630		710	1170	-	1370	7		

Three-phase 200V series

Three-phase 2007 series	Applied Mo	otor [kW]	Rated cu	ırrent [A]	Overlo	pard capability, otl	hers
	HD	LD	HD	LD	HD	MD	LD
FRN0.4G1□-2A	0.4	-	3	-			
FRN0.75G1□-2A	0.75	-	5	-	1		
FRN1.5G1□-2A	1.5	-	8	-	1		
FRN2.2G1□-2A	2.2	-	11	-			
FRN3.7G1□-2A	3.7	-	18	-	150% 1min.	150% 1min.	120% 1min.
FRN5.5G1□-2A	5.5	7.5	27	31.8	200% 3s		
FRN7.5G1□-2A	7.5	11	37	46.2			
FRN11G1□-2A	11	15	49	59.4	fc:10kHzmax	fc:2kHzmax	fc:6kHzmax
FRN15G1□-2A	15	18.5	63	74.8	fo:500Hzmax	fo:120Hzmax	fo:120Hzmax
FRN18.5G1□-2A	18.5	22	76	88			
FRN22G1□-2A	22	30	90	115	V/F	V/F	V/F
FRN30G1□-2A	30	37	119	146	PG Vector	PG Vector	PG Vector
FRN37G1□-2A	37	45	146	180	W/O PG Vector		W/O PG Vector
FRN45G1□-2A	45	55	180	215			
FRN55G1□-2A	55	75	215	283			
FRN75G1□-2A	75	90	283	346	]		
FRN90G1□-2A	90	110	346	415			

Note: A box  $(\Box)$  in the above table replaces S (Basic type) or E (EMC filter built-in type) depending on the enclosure.

# **MEMO**

Characteric

Model Variation

oader Keypad Op

Standard Specifications



### When running general-purpose motors

#### Driving a 400V general-purpose motor

When driving a 400V general-purpose motor with an inverter using extremely long cables, damage to the insulation of the motor may occur. Use an output circuit filter (OFL) if necessary after checking with the motor manufacturer. Fuii's motors do not require the use of output circuit filters because of their reinforced insulation.

Torque characteristics and temperature rise When the inverter is used to run a general-purpose motor, the temperature of the motor becomes higher than when it is operated using a commercial power supply. In the low-speed range, the cooling effect will be weakened, so decrease the output torque of the motor. If constant torque is required in the low-speed range, use a Fuji inverter motor or a motor equipped with an externally powered ventilating fan.

#### Vibration

When the motor is mounted to a machine, resonance may be caused by the natural frequencies, including that of the machine. Operation of a 2-pole motor at 60Hz or more may cause abnormal vibration.

- Study use of tier coupling or dampening rubber.
- It is also recommended to use the inverter jump frequency control to avoid resonance points.

When an inverter is used with a general-purpose motor, the motor noise level is higher than that with a commercial power supply. To reduce noise, raise carrier frequency of the inverter. High-speed operation at 60Hz or more can also result in more

### When running special motors

### · High-speed motors

When driving a high-speed motor while setting the frequency higher than 120Hz, test the combination with another motor to confirm the safety of highspeed motors.

### · Explosion-proof motors

When driving an explosion-proof motor with an inverter, use a combination of a motor and an inverter that has been approved in advance.

### Submersible motors and pumps

These motors have a larger rated current than general-purpose motors. Select an inverter whose rated output current is greater than that of the motor.

These motors differ from general-purpose motors in thermal characteristics. Set a low value in the thermal time constant of the motor when setting the electronic thermal function.

### **Brake motors**

For motors equipped with parallel-connected brakes, their braking power must be supplied from the primary circuit (commercial power supply). If the brake power is connected to the inverter power output circuit (secondary circuit) by mistake, problems may occur.

Do not use inverters for driving motors equipped with series-connected brakes.

### **Geared motors**

If the power transmission mechanism uses an oil-

lubricated gearbox or speed changer/reducer, then continuous motor operation at low speed may cause poor lubrication. Avoid such operation.

#### · Synchronous motors

It is necessary to use software suitable for this motor type. Contact Fuii for details.

### · Single-phase motors

Single-phase motors are not suitable for inverterdriven variable speed operation. Use three-phase motors.

Even if a single-phase power supply is available, use a three-phase motor as the inverter provides three-phase output.

### **Environmental conditions**

#### Installation location

Use the inverter in a location with an ambient temperature range of -10 to 50°C.

The inverter and braking resistor surfaces become hot under certain operating conditions. Install the inverter on nonflammable material such as metal. Ensure that the installation location meets the environmental conditions specified in "Environment" in inverter specifications

### Combination with peripheral devices

#### Installing a molded case circuit breaker (MCCB)

Install a recommended molded case circuit breaker (MCCB) or an earth leakage circuit breaker (ELCB) in the primary circuit of each inverter to protect the wiring. Ensure that the circuit breaker capacity is equivalent to or lower than the recommended

### Installing a magnetic contactor (MC)

in the output (secondary) circuit
If a magnetic contactor (MC) is mounted in the inverter's secondary circuit for switching the motor to commercial power or for any other purpose, ensure that both the inverter and the motor are fully stopped before you turn the MC on or off. Remove the surge killer integrated with the MC

#### Installing a magnetic contactor (MC) in the input (primary) circuit

Do not turn the magnetic contactor (MC) in the primary circuit on or off more than once an hour as an inverter fault may result. If frequent starts or stops are required during motor operation, use FWD/REV signals.

### · Protecting the motor

The electronic thermal function of the inverter can protect the motor. The operation level and the motor type (general-purpose motor, inverter motor) should be set. For high-speed motors or water-cooled motors, set a small value for the thermal time constant to protect the motor.

If you connect the motor thermal relay to the motor with a long cable, a high-frequency current may flow into the wiring stray capacitance. This may cause the relay to trip at a current lower than the set value for the thermal relay. If this happens, lower the carrier frequency or use the output circuit filter

### Regarding power-factor correcting capacitor

Do not mount power factor correcting capacitors in the inverter (primary) circuit. Use the DC REACTOR to improve the inverter power factor. Do not use power factor correcting capacitors in the inverter output circuit (secondary). An overcurrent trip will occur, disabling motor operation.

### · Discontinuance of surge killer

Do not mount surge killers in the inverter output (secondary) circuit.

### · Reducing noise

Use of a filter and shielded wires are typical measures against noise to ensure that EMC Directives are met.

### Measures against surge currents

If an overvoltage trip occurs while the inverter is stopped or operated under a light load, it is assumed that the surge current is generated by open/close of the phase-advancing capacitor in the power system.

We recommend connecting a DC REACTOR to the

#### Meager test

When checking the insulation resistance of the inverter, use a 500V megger and follow the instructions contained in the Instruction Manual.

#### Wiring

#### · Wiring distance of control circuit

When performing remote operation, use twisted shield wire and limit the distance between the inverter and the control box to 20m.

### · Wiring length between inverter and motor

If long wiring is used between the inverter and the motor, the inverter will overheat or trip as a result of overcurrent (high-frequency current flowing into the stray capacitance) in the wires connected to the phases. Ensure that the wiring is shorter than 50m. If this length must be exceeded, lower the carrier frequency or mount an output circuit filter (OFL).

### · Wiring size

Select cables with a sufficient capacity by referring to the current value or recommended wire size.

### Wiring type

Do not use multicore cables that are normally used for connecting several inverters and motors.

### Grounding

Securely ground the inverter using the grounding

### Selecting inverter capacity

### · Driving general-purpose motor

Select an inverter according to the applicable motor ratings listed in the standard specifications table for the inverter. When high starting torque is required or quick acceleration or deceleration is required, select an inverter with a capacity one size greater than the standard.

### **Driving special motors**

Select an inverter that meets the following condition: Inverter rated current > Motor rated current.

### Transportation and storage

When transporting or storing inverters, follow the procedures and select locations that meet the environmental conditions that agree with the inverter specifications.



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